

# Altex Elite Pro~Spray Polyurethane Part A (MCR)

RESENE PAINTS AUSTRALIA

Version No: 1.2  
Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: 19/09/2017  
Print Date: 25/04/2018  
S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Altex Elite Pro~Spray Polyurethane Part A (MCR)
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Part A of a two pack polyurethane
--------------------------	-----------------------------------

### Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131126
Other emergency telephone numbers	Not Available

### CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
1800 039 008	1800 039 008	+612 9186 1132

Once connected and if the message is not in your preferred language then please dial 01

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

Poisons Schedule	Not Applicable
Classification [1]	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Eye Irritation Category 2A, Skin Sensitizer Category 1B, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific target organ toxicity - repeated exposure Category 2, Chronic Aquatic Hazard Category 4
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	
SIGNAL WORD	<b>WARNING</b>

### Hazard statement(s)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H413	May cause long lasting harmful effects to aquatic life.

### Supplementary statement(s)

Not Applicable

### Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
------	---

Continued...

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233	Keep container tightly closed.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

### Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P330	Rinse mouth.

### Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

### Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
------	---

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
123-86-4	18.65	<u>n-butyl acetate</u>
13463-67-7	29.12	<u>titanium dioxide</u>
7631-86-9	4	<u>silica amorphous</u>
21645-51-2	3.28	<u>aluminium hydroxide</u>
108-65-6	7.67	<u>propylene glycol monomethyl ether acetate, alpha-isomer</u>
70657-70-4	0.03	<u>propylene glycol monomethyl ether acetate, beta-isomer</u>
1330-20-7	3.52	<u>xylene</u>
100-41-4	0.88	<u>ethylbenzene</u>
136210-32-7	3.72	<u>aspartic acid, N,N'-(methylenedicyclohexanedivyl)bis-ester</u>
623-91-6	0.08	<u>diethyl fumarate</u>
123-54-6	1.4	<u>2,4-pentanedione</u>
104810-47-1	0.18	<u>Tinuvin 1130</u>
25322-68-3	0.09	<u>polyethylene glycol</u>
104810-48-2	0.42	<u>Tinuvin 213</u>
41556-26-7	0.28	<u>bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate</u>
82919-37-7	0.12	<u>methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate</u>
12001-31-9	0.2	<u>quaternium 18-hectorite</u>

## SECTION 4 FIRST AID MEASURES

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

### Ingestion

- ▶ If swallowed do **NOT** induce vomiting.
- ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- ▶ Observe the patient carefully.
- ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- ▶ Seek medical advice.
- ▶ Avoid giving milk or oils.
- ▶ Avoid giving alcohol.
- ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

for simple esters:

#### BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

#### ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

#### EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

*BRONSTEIN, A.C. and CURRANCE, PL. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994*

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> < 50 mm Hg or pCO<sub>2</sub> > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

#### BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

#### Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

### Advice for firefighters

#### Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ If safe, switch off electrical equipment until vapour fire hazard removed.
- ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
- ▶ Avoid spraying water onto liquid pools.
- ▶ **DO NOT** approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- ▶ If safe to do so, remove containers from path of fire.

#### Fire/Explosion Hazard

- ▶ Liquid and vapour are flammable.
- ▶ Moderate fire hazard when exposed to heat or flame.
- ▶ Vapour forms an explosive mixture with air.
- ▶ Moderate explosion hazard when exposed to heat or flame.
- ▶ Vapour may travel a considerable distance to source of ignition.
- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
- ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

	Combustion products include: † carbon monoxide (CO) † carbon dioxide (CO2) † other pyrolysis products typical of burning organic material.
<b>HAZCHEM</b>	☞3Y

### SECTION 6 ACCIDENTAL RELEASE MEASURES

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### Environmental precautions

See section 12

#### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>‡ Remove all ignition sources.</li> <li>‡ Clean up all spills immediately.</li> <li>‡ Avoid breathing vapours and contact with skin and eyes.</li> <li>‡ Control personal contact with the substance, by using protective equipment.</li> <li>‡ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>‡ Wipe up.</li> <li>‡ Collect residues in a flammable waste container.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>‡ Clear area of personnel and move upwind.</li> <li>‡ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>‡ May be violently or explosively reactive.</li> <li>‡ Wear breathing apparatus plus protective gloves.</li> <li>‡ Prevent, by any means available, spillage from entering drains or water course.</li> <li>‡ Consider evacuation (or protect in place).</li> <li>‡ No smoking, naked lights or ignition sources.</li> <li>‡ Increase ventilation.</li> <li>‡ Stop leak if safe to do so.</li> <li>‡ Water spray or fog may be used to disperse /absorb vapour.</li> <li>‡ Contain spill with sand, earth or vermiculite.</li> <li>‡ Use only spark-free shovels and explosion proof equipment.</li> <li>‡ Collect recoverable product into labelled containers for recycling.</li> <li>‡ Absorb remaining product with sand, earth or vermiculite.</li> <li>‡ Collect solid residues and seal in labelled drums for disposal.</li> <li>‡ Wash area and prevent runoff into drains.</li> <li>‡ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

### SECTION 7 HANDLING AND STORAGE

#### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>‡ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>‡ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>‡ Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>‡ Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>‡ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<math>\leq 1</math> m/sec until fill pipe submerged to twice its diameter, then <math>\leq 7</math> m/sec).</li> <li>‡ Avoid splash filling.</li> <li>‡ Do NOT use compressed air for filling discharging or handling operations.</li> <li>‡ Avoid all personal contact, including inhalation.</li> <li>‡ Wear protective clothing when risk of overexposure occurs.</li> <li>‡ Use in a well-ventilated area.</li> <li>‡ Prevent concentration in hollows and sumps.</li> <li>‡ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>‡ Avoid smoking, naked lights or ignition sources.</li> <li>‡ Avoid generation of static electricity.</li> <li>‡ <b>DO NOT use plastic buckets.</b></li> <li>‡ Earth all lines and equipment.</li> <li>‡ Use spark-free tools when handling.</li> <li>‡ Avoid contact with incompatible materials.</li> <li>‡ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>‡ Keep containers securely sealed when not in use.</li> <li>‡ Avoid physical damage to containers.</li> <li>‡ Always wash hands with soap and water after handling.</li> <li>‡ Work clothes should be laundered separately.</li> <li>‡ Use good occupational work practice.</li> <li>‡ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>‡ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>‡ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>‡ Store in original containers in approved flammable liquid storage area.</li> <li>‡ Store away from incompatible materials in a cool, dry, well-ventilated area.</li> <li>‡ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>‡ No smoking, naked lights, heat or ignition sources.</li> <li>‡ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.</li> <li>‡ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.</li> <li>‡ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.</li> <li>‡ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.</li> <li>‡ Keep adsorbents for leaks and spills readily available.</li> <li>‡ Protect containers against physical damage and check regularly for leaks.</li> <li>‡ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul> <p>In addition, for tank storages (where appropriate):</p> <ul style="list-style-type: none"> <li>‡ Store in grounded, properly designed and approved vessels and away from incompatible materials.</li> <li>‡ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.</li> </ul>

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

▶ Storage tanks should be above ground and diked to hold entire contents.

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
<b>Storage incompatibility</b>	<p>n-Butyl acetate:</p> <ul style="list-style-type: none"> <li>▶ reacts with water on standing to form acetic acid and n-butyl alcohol</li> <li>▶ reacts violently with strong oxidisers and potassium tert-butoxide</li> <li>▶ is incompatible with caustics, strong acids and nitrates</li> <li>▶ dissolves rubber, many plastics, resins and some coatings</li> </ul> <p>Xylenes:</p> <ul style="list-style-type: none"> <li>▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride</li> <li>▶ attack some plastics, rubber and coatings</li> <li>▶ may generate electrostatic charges on flow or agitation due to low conductivity.</li> <li>▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.</li> <li>▶ Aromatics can react exothermically with bases and with diazo compounds.</li> </ul> <p>Titanium dioxide</p> <ul style="list-style-type: none"> <li>▶ reacts with strong acids, strong oxidisers</li> <li>▶ reacts violently with aluminium, calcium, hydrazine, lithium (at around 200 deg C.), magnesium, potassium, sodium, zinc, especially at elevated temperatures - these reactions involves reduction of the oxide and are accompanied by incandescence</li> <li>▶ dust or powders can ignite and then explode in a carbon dioxide atmosphere</li> <li>▶ WARNING: Avoid or control reaction with peroxides. All <i>transition metal</i> peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively.</li> <li>▶ The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono- or poly-fluorobenzene show extreme sensitivity to heat and are explosive.</li> <li>▶ Avoid reaction with borohydrides or cyanoborohydrides</li> </ul> <p>Acetic acid:</p> <ul style="list-style-type: none"> <li>▶ vapours forms explosive mixtures with air (above 39 C.)</li> <li>▶ reacts violently with bases such as carbonates and hydroxides (giving off large quantities of heat), oxidisers, organic amines, acetaldehyde, potassium tert-butoxide</li> <li>▶ reacts (sometimes violently), with strong acids, aliphatic amines, alkanolamines, alkylene oxides, epichlorohydrin, acetic anhydride, 2-aminoethanol, ammonia, ammonium nitrate, bromine pentafluoride, chlorosulfonic acid, chromic acid, chromium trioxide, ethylenediamine, ethyleneimine, hydrogen peroxide, isocyanates, oleum, perchloric acid, permanganates, phosphorus isocyanate, phosphorus trichloride, sodium peroxide, xylene</li> <li>▶ attacks cast iron, stainless steel and other metals, forming flammable hydrogen gas</li> <li>▶ attacks many forms of rubber, plastics and coatings</li> </ul> <p>For alkyl aromatics:</p> <p>The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.</p> <ul style="list-style-type: none"> <li>▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen</li> <li>▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.</li> <li>▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.</li> <li>▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.</li> <li>▶ Alkali metals accelerate the oxidation while CO<sub>2</sub> as co-oxidant enhances the selectivity.</li> <li>▶ Microwave conditions give improved yields of the oxidation products.</li> <li>▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NO<sub>x</sub> - these may be components of photochemical smogs.</li> </ul> <p>Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007</p> <ul style="list-style-type: none"> <li>▶ Esters react with acids to liberate heat along with alcohols and acids.</li> <li>▶ Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products.</li> <li>▶ Heat is also generated by the interaction of esters with caustic solutions.</li> <li>▶ Flammable hydrogen is generated by mixing esters with alkali metals and hydrides.</li> <li>▶ Esters may be incompatible with aliphatic amines and nitrates.</li> </ul> <p>Propylene glycol monomethyl ether acetate:</p> <ul style="list-style-type: none"> <li>▶ may polymerise unless properly inhibited due to peroxide formation</li> <li>▶ should be isolated from UV light, high temperatures, free radical initiators</li> <li>▶ may react with strong oxidisers to produce fire and/or explosion</li> <li>▶ reacts violently with sodium peroxide, uranium fluoride</li> <li>▶ is incompatible with sulfuric acid, nitric acid, caustics, aliphatic amines, isocyanates, boranes</li> </ul> <p>For 2,4-pentanedione:</p> <ul style="list-style-type: none"> <li>▶ Segregate from halogens.</li> <li>▶ Store away from steel, nickel, zinc, galvanized iron, tinned iron, copper and copper alloys.</li> </ul>



+ — Must not be stored together  
 X — May be stored together with specific preventions  
 + — May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	n-butyl acetate	n-Butyl acetate	713 mg/m <sup>3</sup> / 150 ppm	950 mg/m <sup>3</sup> / 200 ppm	Not Available	Not Available

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

Australia Exposure Standards	titanium dioxide	Titanium dioxide	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica, fused	Not Available	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Fumed silica (respirable dust)	2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Diatomaceous earth (uncalcined)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Precipitated silica	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica gel	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Silica gel	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Diatomaceous earth (uncalcined)	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica amorphous	Precipitated silica	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy-2-propanol acetate	274 mg/m3 / 50 ppm	548 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	350 mg/m3 / 80 ppm	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	ethylbenzene	Ethyl benzene	434 mg/m3 / 100 ppm	543 mg/m3 / 125 ppm	Not Available	Not Available

### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
n-butyl acetate	Butyl acetate, n-	Not Available	Not Available	Not Available
titanium dioxide	Titanium oxide; (Titanium dioxide)	30 mg/m3	330 mg/m3	2,000 mg/m3
silica amorphous	Silica gel, amorphous synthetic	18 mg/m3	200 mg/m3	1,200 mg/m3
silica amorphous	Silica, amorphous fumed	18 mg/m3	100 mg/m3	630 mg/m3
silica amorphous	Siloxanes and silicones, dimethyl, reaction products with silica; (Hydrophobic silicon dioxide, amorphous)	120 mg/m3	1,300 mg/m3	7,900 mg/m3
silica amorphous	Silica, amorphous fume	45 mg/m3	500 mg/m3	3,000 mg/m3
silica amorphous	Silica amorphous hydrated	18 mg/m3	220 mg/m3	1,300 mg/m3
aluminium hydroxide	Aluminium hydroxide	8.7 mg/m3	73 mg/m3	440 mg/m3
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available
propylene glycol monomethyl ether acetate, beta-isomer	Propylene glycol monomethyl ether acetate, beta-isomer; (2-Methoxypropyl-1-acetate)	Not Available	Not Available	Not Available
xylene	Xylenes	Not Available	Not Available	Not Available
ethylbenzene	Ethyl benzene	Not Available	Not Available	Not Available
2,4-pentanedione	Pentanedione, 2,4-; (Acetylacetone)	75 ppm	110 ppm	200 ppm
polyethylene glycol	Polyethylene glycol	30 mg/m3	1,300 mg/m3	7,700 mg/m3

Ingredient	Original IDLH	Revised IDLH
n-butyl acetate	1,700 [LEL] ppm	Not Available
titanium dioxide	5000 mg/m3	Not Available
silica amorphous	3000 mg/m3	Not Available
aluminium hydroxide	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
propylene glycol monomethyl ether acetate, beta-isomer	Not Available	Not Available
xylene	900 ppm	Not Available
ethylbenzene	800 [LEL] ppm	Not Available
aspartic acid, N,N'-(methylenedicyclohexanediyl)bis-, ester	Not Available	Not Available
diethyl fumarate	Not Available	Not Available
2,4-pentanedione	Not Available	Not Available
Tinuvin 1130	Not Available	Not Available
polyethylene glycol	Not Available	Not Available
Tinuvin 213	Not Available	Not Available
bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate	Not Available	Not Available
methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Not Available	Not Available
quaternium 18-hectorite	Not Available	Not Available


### Exposure controls

#### Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

Continued...

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

	<p>The basic types of engineering controls are:          Process controls which involve changing the way a job activity or process is done to reduce the risk.          Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.          Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.          Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="440 421 1388 656"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="440 703 1388 851"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
Type of Contaminant:	Air Speed:																		
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)																		
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)																		
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)																		
Lower end of the range	Upper end of the range																		
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents																		
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity																		
3: Intermittent, low production.	3: High production, heavy use																		
4: Large hood or large air mass in motion	4: Small hood-local control only																		
<p style="text-align: center;"><b>Personal protection</b></p>																			
<p style="text-align: center;"><b>Eye and face protection</b></p>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>																		
<p style="text-align: center;"><b>Skin protection</b></p>	<p>See Hand protection below</p>																		
<p style="text-align: center;"><b>Hands/feet protection</b></p>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>For esters:</p> <ul style="list-style-type: none"> <li>▶ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.          The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.          Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.          Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.          It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.          Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.          Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>																		
<p style="text-align: center;"><b>Body protection</b></p>	<p>See Other protection below</p>																		



## Altex Elite Pro~Spray Polyurethane Part A (MCR)

### Other protection

- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ▶ Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

### Recommended material(s)

#### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the "Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:  
Altex Elite Pro~Spray Polyurethane Part A (MCR)

Material	CPI
TEFLON	A
BUTYL	C
BUTYL/NEOPRENE	C
HYPALON	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE	C
PE/EVAL/PE	C
PVA	C
PVC	C
PVDC/PE/PVDC	C
VITON	C
VITON/BUTYL	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

### Respiratory protection

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

\* - Continuous Flow

\*\* - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

Appearance	Coloured with Characteristic Odour		
Physical state	Liquid	Relative density (Water = 1)	1.04 - 1.28
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	367
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	131	Molecular weight (g/mol)	Not Available
Flash point (°C)	30	Taste	Not Available
Evaporation rate	0.8 BuAC = 1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	9.2	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	2.3	Volatile Component (%vol)	30
Vapour pressure (kPa)	1.1	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	4.1	VOC g/L	291.36

## SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

Inhaled	<p>Animal testing showed no toxic effects from inhaling PGMEA except a high concentrations. A concentration of 1000 parts per million (0.1%) no effects.</p> <p>High or repeated doses of 2,4-pentanedione produced difficulty in brain disease and central nervous system depression with damage to thymus in experimental animals. Inhalation of its vapours may cause unconsciousness.</p> <p>Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has been noted amongst workers.</p> <p>Xylene is a central nervous system depressant</p>
Ingestion	<p>Accidental ingestion of the material may be harmful; animal experiments indicate ingestion of less than 150 gram may be fatal or may produce serious damage health of the individual.</p> <p>Swallowing of the liquid may cause aspiration into the lungs with the risk of pneumonia; serious consequences may result. (ICSC13733)</p> <p>Dusts of titanium and titanium compounds are thought to exhibit little or no toxic effects.</p> <p>Ingestion of 2,4-pentanedione (acetylacetone) may cause irritation of the mouth and stomach, abdominal discomfort, nausea, vomiting, diarrhoea, dizziness, and fainting.</p> <p>At sufficiently high doses the material may be neurotoxic (i.e. poisonous to the system).</p>
Skin Contact	<p>Repeated exposure may cause skin cracking, flaking or drying following normal use.</p> <p>Animal testing showed repeated application of commercial grade PGMEA to cause slight redness and very mild exfoliation.</p> <p>2,4-Pentanedione may produce acute itchy rash, skin inflammation, reddening, and allergic rashes. Prolonged contact may cause burns, ulceration and bleeding.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p>

Continued...



Altex Elite Pro~Spray Polyurethane Part A (MCR)

	<p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, r produce systemic injury with harmful effects. Examine the skin prior to the use material and ensure that any external damage is suitably protected.</p> <p>There is some evidence to suggest that the material may cause mild but signi inflammation of the skin either following direct contact or after a delay of some Repeated exposure can cause contact dermatitis which is characterised by re swelling and blistering.</p>
Eye	<p>Undiluted propylene glycol monomethyl ether acetate (PGMEA) causes mode discomfort, slight redness of the conjunctiva and slight injury to the cornea in testing.</p> <p>Exposure to 2, 4-pentadione may produce excessive redness of the eyes and t the conjunctiva, blinking and tearing. However, corneal damage is unlikely.</p> <p>There is some evidence that material may produce eye irritation in some pers produce eye damage 24 hours or more after instillation. Moderate inflammatio expected with redness; conjunctivitis may occur with prolonged exposure.</p>
Chronic	<p>Animal testing shows repeated exposure to higher concentrations of propylen monomethyl ether acetate (PGMEA) causes mild liver and kidney damage. Th beta-isomer, a minor component, may cause birth defects if PGMEA is inhale pregnancy. Otherwise, PGMEA has not been shown to have developmental to: damage the foetus but only at levels that are also toxic to the mother.</p> <p>Long term exposure to titanium and several of its compounds produces lung ; and chronic bronchitis. Breathing is impaired and cardiac changes with righ enlargements occur.</p> <p>Repeated overexposure to 200 ppm 2,4-pentanedione vapour may result in infi of the nasal mucosa. Higher concentrations may produce central nervous syst and immune system and bone marrow deficits.</p> <p>Women exposed to xylene in the first 3 months of pregnancy showed a slightly risk of miscarriage and birth defects. Evaluation of workers chronically expose has demonstrated lack of genetic toxicity.</p>

Altex Elite Pro~Spray Polyurethane Part A (MCR)	TOXICITY	IRRITATION
		Not Available
n-butyl acetate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 3200 mg/kg <sup>[2]</sup>	Eye (human): 300 mg
	Inhalation (rat) LC50: 1.802 mg/l4 h <sup>[1]</sup>	Eye (rabbit): 20 mg (open)-SEVERE
	Oral (rat) LD50: 10768 mg/kg <sup>[2]</sup>	Eye (rabbit): 20 mg/24h moderate Skin (rabbit): 500 mg/2 moderate
titanium dioxide	TOXICITY	IRRITATION
	Inhalation (rat) LC50: >2.28 mg/l4 h <sup>[1]</sup>	Skin (human): 0.3 mg / (int)-mild *
	Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>	
silica amorphous	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Eye (rabbit): non-irritat
	Inhalation (rat) LC50: >0.139 mg/l14h**[Grace] <sup>[2]</sup>	Skin (rabbit): non-irrita
	Oral (rat) LD50: 3160 mg/kg <sup>[2]</sup>	
aluminium hydroxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation (rat) LC50: 6510.0635325 mg/l6h <sup>[2]</sup>	
propylene glycol monomethyl ether acetate, beta-isomer	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Not Available
	Inhalation (rat) LC50: 6510.0635325 mg/l6h <sup>[2]</sup>	
xylene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>	Eye (human): 200 ppm

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

	Inhalation (rat) LC50: 4994.295 mg/l/4h <sup>[2]</sup>	Eye (rabbit): 5 mg/24h :								
	Oral (rat) LD50: 4300 mg/kg <sup>[2]</sup>	Eye (rabbit): 87 mg milk								
		Skin (rabbit): 500 mg/24 moderate								
<b>ethylbenzene</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Dermal (rabbit) LD50: &gt;5000 mg/kg<sup>[2]</sup></td> <td>Eye (rabbit): 500 mg - 5</td> </tr> <tr> <td>Inhalation (mouse) LC50: 17.75 mg/l/2h<sup>[2]</sup></td> <td>Skin (rabbit): 15 mg/24</td> </tr> <tr> <td>Oral (rat) LD50: 3500 mg/kg<sup>[2]</sup></td> <td></td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Eye (rabbit): 500 mg - 5	Inhalation (mouse) LC50: 17.75 mg/l/2h <sup>[2]</sup>	Skin (rabbit): 15 mg/24	Oral (rat) LD50: 3500 mg/kg <sup>[2]</sup>		
TOXICITY	IRRITATION									
Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Eye (rabbit): 500 mg - 5									
Inhalation (mouse) LC50: 17.75 mg/l/2h <sup>[2]</sup>	Skin (rabbit): 15 mg/24									
Oral (rat) LD50: 3500 mg/kg <sup>[2]</sup>										
<b>aspartic acid, N,N'-(methylenedicyclohexanediy)bis-,ester</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>dermal (rat) LD50: &gt;2000 mg/kg<sup>[2]</sup></td> <td>Eye : Mild</td> </tr> <tr> <td>Oral (rat) LD50: &gt;2000 mg/kg<sup>[2]</sup></td> <td>Skin : Moderate</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Eye : Mild	Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Skin : Moderate			
TOXICITY	IRRITATION									
dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Eye : Mild									
Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Skin : Moderate									
<b>diethyl fumarate</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Oral (rat) LD50: 1780 mg/kg<sup>[2]</sup></td> <td>Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Oral (rat) LD50: 1780 mg/kg <sup>[2]</sup>	Not Available					
TOXICITY	IRRITATION									
Oral (rat) LD50: 1780 mg/kg <sup>[2]</sup>	Not Available									
<b>2,4-pentanedione</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Dermal (rabbit) LD50: 790 mg/kg<sup>[1]</sup></td> <td>Skin (rabbit): 0.476 - St</td> </tr> <tr> <td>Oral (rat) LD50: 55 mg/kg<sup>[2]</sup></td> <td>Skin (rabbit): 10 mg/24</td> </tr> <tr> <td></td> <td>Skin (rabbit): 488 mg -</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: 790 mg/kg <sup>[1]</sup>	Skin (rabbit): 0.476 - St	Oral (rat) LD50: 55 mg/kg <sup>[2]</sup>	Skin (rabbit): 10 mg/24		Skin (rabbit): 488 mg -	
TOXICITY	IRRITATION									
Dermal (rabbit) LD50: 790 mg/kg <sup>[1]</sup>	Skin (rabbit): 0.476 - St									
Oral (rat) LD50: 55 mg/kg <sup>[2]</sup>	Skin (rabbit): 10 mg/24									
	Skin (rabbit): 488 mg -									
<b>Tinuvin 1130</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Not Available</td> <td>Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Not Available	Not Available					
TOXICITY	IRRITATION									
Not Available	Not Available									
<b>polyethylene glycol</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Dermal (rabbit) LD50: &gt;20000 mg/kg<sup>[2]</sup></td> <td>Eye (rabbit): 500mg/24</td> </tr> <tr> <td>Oral (rat) LD50: 600 mg/kg<sup>[2]</sup></td> <td>Skin (rabbit): 500mg/24</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: >20000 mg/kg <sup>[2]</sup>	Eye (rabbit): 500mg/24	Oral (rat) LD50: 600 mg/kg <sup>[2]</sup>	Skin (rabbit): 500mg/24			
TOXICITY	IRRITATION									
Dermal (rabbit) LD50: >20000 mg/kg <sup>[2]</sup>	Eye (rabbit): 500mg/24									
Oral (rat) LD50: 600 mg/kg <sup>[2]</sup>	Skin (rabbit): 500mg/24									
<b>Tinuvin 213</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Not Available</td> <td>Skin (guinea pig): Stro</td> </tr> <tr> <td></td> <td>Skin (rabbit): non-irritat</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Not Available	Skin (guinea pig): Stro		Skin (rabbit): non-irritat			
TOXICITY	IRRITATION									
Not Available	Skin (guinea pig): Stro									
	Skin (rabbit): non-irritat									
<b>bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Oral (rat) LD50: 3100 mg/kg<sup>[2]</sup></td> <td>Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Oral (rat) LD50: 3100 mg/kg <sup>[2]</sup>	Not Available					
TOXICITY	IRRITATION									
Oral (rat) LD50: 3100 mg/kg <sup>[2]</sup>	Not Available									
<b>methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Not Available</td> <td>Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Not Available	Not Available					
TOXICITY	IRRITATION									
Not Available	Not Available									
<b>quaternium 18-hectorite</b>	<table border="1"> <thead> <tr> <th>TOXICITY</th> <th>IRRITATION</th> </tr> </thead> <tbody> <tr> <td>Oral (rat) LD50: &gt;2000 mg/kg<sup>[2]</sup></td> <td>Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Not Available					
TOXICITY	IRRITATION									
Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Not Available									

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute  
Value obtained from manufacturer's SDS. Unless otherwise specified  
extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>TITANIUM DIOXIDE</b>	<p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. Exposure to titanium dioxide is via inhalation, swallowing or skin contact. When inhaled, deposit in lung tissue and lymph nodes cause dysfunction of the lungs and immune system. Absorption by the stomach and intestines depends on the size of the particle. It penetrates the outermost layer of the skin, suggesting that skin may be an effective barrier. There is no substantive data on genetic damage, though have been reported in experimental animals with differing conclusions on its cancer-causing potential.</p> <p>* IUCLID</p>
-------------------------	--

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

<p style="text-align: center;"><b>SILICA AMORPHOUS</b></p>	<p>For silica amorphous:</p> <p>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, it is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.</p> <p>After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble species that are formed are eliminated via the urine without modification.</p> <p>Both the mammalian and environmental toxicology of SAS are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation or ingestion, including suffocation, that have been reported. However, the presence of high numbers of respirable particles generated to meet the requirements of a spray atmosphere. These results are not representative of exposure to commercial SASs and should not be used in human risk assessment. Though repeated exposure to SAS on skin may cause dryness and cracking, SAS is not an eye irritant, and it is not a sensitiser.</p> <p>Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or in contact with the skin.</p> <p>Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell proliferation and lung collagen content), all of which subsided after exposure.</p> <p>Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with a number of species, at airborne concentrations ranging from 0.5 mg/m<sup>3</sup> to 150 mg/m<sup>3</sup>. Lowest-observable adverse effect levels (LOAELs) were typically in the range of 50 mg/m<sup>3</sup>. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m<sup>3</sup>. Differences in values may be explained by differences in particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases, the NOAEL/LOAEL increases.</p> <p>Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic and no genotoxicity was detected in <i>in vivo</i> assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected.</p> <p>In humans, SAS is essentially non-toxic by mouth, eyes, and by inhalation. Epidemiology studies show no evidence of adverse health effects due to SAS. Long-term exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Few symptoms in SAS workers have been shown to be related to work with smoking but not with SAS exposure, while pulmonary function values and chest radiographs were not adversely affected by long-term exposure to SAS.</p> <p>The substance is classified by IARC as Group 3 (Not classifiable as to its carcinogenicity to humans). Evidence of carcinogenicity may be inadequate in animal testing.</p> <p>Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals. In some experiments these effects were reversible [PATTYS].</p>
<p style="text-align: center;"><b>PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER</b></p>	<p>For propylene glycol ethers (PGEs):</p> <p>Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPnB); dipropylene glycol methyl ether (TPM).</p> <p>Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The toxicities associated with the lower molecular weight homologues of the ethylene series, such as ethylene glycol, are due to effects on the reproductive organs, the development of the foetus, blood or thymus gland, are not seen with commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due to the formation of methoxyacetic and ethoxyacetic acids. Longer chain homologues in the ethylene series are associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through the formation of an alkoxyacetic acid. The predominant alpha isomer of the PGEs (which is thermodynamically favoured)</p>

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

	<p>manufacture of PGEs) is a secondary alcohol forming an alkoxypropionic acid. In contrast, be are able to form the alkoxypropionic acids and it linked to birth defects (and possibly, haemolytic. The alpha isomer comprises more than 95% of isomeric mixture in the commercial product, and PGEs show relatively little toxicity. One of the metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body.</p> <p>As a class, PGEs have low acute toxicity via skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing the remaining members of this category cause eye irritation. None caused skin sensitization. Animal testing showed that repeat dosing causes adverse effects. Animal testing also shows that not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available information indicates propylene glycol ethers are unlikely to possess toxicity.</p> <p>Animal testing shows that high concentrations (for example, 0.5%) are associated with birth defect exposures have not been shown to cause adverse effects. The beta isomer of PGMEA comprises only 10% of commercial material; the remaining 90% is alpha. Hazard appears low, but emphasizes the need for handling this chemical.</p> <p>A BASF report (in ECETOC ) showed that inhaled exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits. Exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of commercial material, the remaining 90% is alpha. Hazard appears low but emphasizes the need for handling this chemical. [I.C.I.] *Shin-Etsu SDS</p>
ETHYLBENZENE	<p>Ethylbenzene is readily absorbed when inhaled, or in contact with the skin. It is distributed throughout the body, and passed out through urine. It may irritate eyes and may cause hearing loss if exposed to high doses. Long Term exposure may cause damage to the kidney, liver and lungs, including a tendency to form kidney stones, according to animal testing. There is research on its effect on sex organs and unborn children.</p> <p><b>NOTE:</b> Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA. Liver changes, uterine tract, effects on fertility, foetotoxicity, specific developmental abnormalities (musculoskeletal system) recorded.</p>
<p>ASPARTIC ACID, N,N'-(METHYLENEDICYCLOHEXANEDIYL)BIS-, ESTER</p>	<p>Allergic reactions involving the respiratory tract usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential depends on allergen and period of exposure often determines severity of symptoms. Some people may be more prone than others, and exposure to other allergens may aggravate symptoms. Allergy causing antibodies interact with proteins.</p> <p>Attention should be paid to atopic diathesis, which is characterized by increased susceptibility to nasal inflammation and eczema.</p> <p>Evidence of sensitisation (adjuvant test) * After challenge very mild to clearly visible skin reddening was observed in 85% of the test substance animals. second challenge, very mild to clearly visible skin reddening was observed in 50% and 35% of the substance animals challenged with 25% and 1% of substance respectively. A scaly administration was observed in some animals. Rat repeat dose oral 29 days NOAEL 1000 mg/kg/day * Genotoxicity reverse mutation non mutagenic * Genotoxicity not determined * Genotoxicity ? in vivo erythrocyte micronucleus test non clastogenic * The notified substance is considered to be of low acute toxicity via the oral and inhalation routes. Irritation and Sensitisation material is considered to be a slight skin and eye irritant and mild respiratory irritant and a skin sensitiser. Reactions were observed in 85% of animals at a concentration of 50%, the substance is considered a strong sensitiser. The potential for respiratory sensitisation cannot be ruled out. Repeated Dose Toxicity In a 28 day study in rats, the No Observed Adverse Level (NOAEL) was established as 1000 mg/kg based on the absence of adverse treatment related effects. Mutagenicity. The material was negative in an Ames test and an in vivo erythrocyte micronucleus test. The substance is not considered to be mutagenic. Neurotoxicity: In the in vivo mouse erythrocyte micronucleus test, following intraperitoneal administration of a fairly high dose (5345 mg/kg bw) some evidence of non-specific neurological impairment was seen this was not observed in any of the tests conducted in other species and could either be species-specific or expression of generalised toxicity induced at high doses as opposed to specific neurotoxicity. * NICNAS</p>
DIETHYL FUMARATE	<p>for diethyl fumarate <b>Repeat dose toxicity:</b> In an oral combined repeat dose and reproductive/developmental toxicity test at a concentration of 1000 mg/kg bw</p>

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

	<p>11, 30 and 100 mg/kg/day [OECD TG 422], no effects observed on clinical signs, body weight, food consumption, urinalysis, haematology or blood chemistry examination. Histopathological examination of the forestomach showed thickening of the mucosal layer in both sexes of all treated groups, hyperkeratosis in males of all treated groups and in females of the 30 and 100 mg/kg groups. The changes were dose-dependent. In addition, oedema of the submucosal tissue as well as ulcer and focal necrosis of the lamina propria mucosae were noted in males and females of the 30 mg/kg groups, and vesiculation in the zone of the mucosal layer was apparent in males and females of the 30 and 100 mg/kg groups. Absolute or relative organ weights of the kidney and liver increased in both sexes of all treated groups, and atrophy of the thymus was noted in males and females of the 30 and 100 mg/kg groups. There was no effect on body weights and histopathological appearance of the reproductive organs, parturition and maternal behaviour, clinical signs, body weight change and findings for offspring. Therefore, NOEL was determined to be 100 mg/kg/day for reproductive toxicity. For humphead wrasse NOEL is estimated as less than 11 mg/kg/day for reproductive toxicity and 100 mg/kg/day for reproductive toxicity.</p> <p><b>Genotoxicity:</b> Although positive results were obtained from a chromosomal aberration test in vitro, no significant results were obtained in a bacterial mutation as</p>
POLYETHYLENE GLYCOL	<p>For polyethylene glycols:</p> <p>Pure polyethylene glycols have essentially similar toxicity with the lighter species being more toxic. Absorption in the digestive tract decreases with increasing molecular weight.</p> <p>Polyethylene glycols do not have sensitizing properties on skin, however, allergic reactions (eczema) are present as hives), sometimes delayed, may occur in some lighter species.</p> <p>Polyethers (such as ethoxylated surfactants and polyethylene glycols) are highly susceptible to oxidation in the air. They then form complex mixed oxidation products.</p> <p>Animal testing reveals that whole the pure, non-ionic surfactant is non-sensitizing, many of the oxidation products are sensitizers. The oxidation products cause irritation.</p> <p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis for molecular weights (200-8000) * Oral (rat) LD50: 31000-&gt;50000 mg/kg Oral (mice) LD50: 38000 mg/kg Oral (g.pig) LD50: 17000-&gt;50000 mg/kg (rabbit) LD50: 14000-&gt;50000 mg/kg * AIHA Wildlife Guides Intraperitoneal (mice) LD50: 3100-12900</p>
TINUVIN 213	<p>Inhalation (rat) LC50: &gt; 5.8 mg/l Aerosol Eye (non-irritant Ames Test: Non Mutagenic)</p>
QUATERNIUM 18-HECTORITE	<p>For organoclay</p> <p>Acute toxicity: Organoclay compounds are not expected to be absorbed significantly by mouth or through the skin. They are not irritating to the skin and cause only mild eye irritation in humans. Animal testing has shown low toxicity via inhalation or by mouth.</p> <p>Repeat-dose toxicity: Animal testing showed that repeated exposure to organoclay compounds may cause levels of calcium and chloride in the blood, and weight of the adrenal gland.</p> <p>Genetic toxicity: Available results from testing show that genetic toxicity has been negative.</p> <p>Carcinogenicity: There is no data available regarding the cancer-causing potential of these materials. Hectorite, which is often present as an impurity, is considered to cause cancer in humans (Group 2B according to IARC).</p> <p>Developmental and reproductive toxicity: The organoclay was not found to cause birth defects, and there was no reproductive toxicity found at any level.</p> <p>Substance has been investigated as a reproductive toxicant. TDLo: 590g/kg</p>
N-BUTYL ACETATE & ETHYLBENZENE & 2,4-PENTANEDIONE	<p>The material may produce severe irritation to the skin causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis</p>
N-BUTYL ACETATE & TITANIUM DIOXIDE & ETHYLBENZENE & 2,4-PENTANEDIONE & POLYETHYLENE GLYCOL	<p>The material may cause skin irritation after prolonged repeated exposure and may produce on contact redness, swelling, the production of vesicles, and thickening of the skin.</p>
TITANIUM DIOXIDE & ETHYLBENZENE	<p><b>WARNING:</b> This substance has been classified by IARC as Group 2B: Possibly Carcinogenic to Humans</p>
ALUMINIUM HYDROXIDE & TINUVIN 213 & METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDYL SEBACATE & QUATERNIUM 18-HECTORITE	<p>No significant acute toxicological data identified in literature search.</p>
ASPARTIC ACID, N,N'-(METHYLENEDICYCLOHEXANEDIYL)BIS-, ESTER & TINUVIN 1130 & TINUVIN 213 & BIS(1,2,2,6,6-PENTAMETHYL-4-PIPERIDYL)SEBACATE & METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDYL SEBACATE	<p>The following information refers to contact allergies in the general population and may not be specific to this product. Contact allergies quickly manifest themselves as eczema, more rarely as urticaria or Quincke's edema. The pathogenesis of contact eczema involves a</p>

## Altex Elite Pro-Spray Polyurethane Part A (MCR)

	cell-mediated (T lymphocytes) immune reaction delayed type. Other allergic skin reactions, e.g. urticaria, involve antibody-mediated immune response. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact are equally important. A weakly sensitising substance widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical perspective, substances are noteworthy if they produce an allergic reaction in more than 1% of the persons tested.
--	---

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	⊖	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	⊖
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	⊖	Aspiration Hazard	⊖

Legend: ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data available to make classification  
 ⊖ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

Altex Elite Pro-Spray Polyurethane Part A (MCR)	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	Not Available	Not Available	Not Available	Not Available

n-butyl acetate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	18mg/L
	EC50	48	Crustacea	≈32mg/L
	EC50	72	Algae or other aquatic plants	≈674.7mg/L
	EC0	192	Algae or other aquatic plants	≈21mg/L

titanium dioxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	155mg/L
	EC50	48	Crustacea	>10mg/L
	EC50	72	Algae or other aquatic plants	5.83mg/L
	EC20	72	Algae or other aquatic plants	1.81mg/L
NOEC	336	Fish	0.089mg/L	

silica amorphous	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	ca.2000mg/L
	EC50	48	Crustacea	ca.7600mg/L
	EC50	72	Algae or other aquatic plants	440mg/L
	EC10	72	Algae or other aquatic plants	140mg/L
NOEC	72	Algae or other aquatic plants	60mg/L	

Continued...

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

aluminium hydroxide	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	0.2262mg/L
	EC50	48	Crustacea	0.7364mg/L
	EC50	96	Algae or other aquatic plants	0.0054mg/L
	NOEC	72	Algae or other aquatic plants	>=0.004mg/L
propylene glycol monomethyl ether acetate, alpha-isomer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	=100mg/L
	EC50	48	Crustacea	=408mg/L
	EC0	24	Crustacea	=500mg/L
	NOEC	336	Fish	47.5mg/L
propylene glycol monomethyl ether acetate, beta-isomer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	Not Available	Not Available	Not Available	Not Available
xylene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	2.6mg/L
	EC50	48	Crustacea	>3.4mg/L
	EC50	72	Algae or other aquatic plants	4.6mg/L
	NOEC	73	Algae or other aquatic plants	0.44mg/L
ethylbenzene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	0.0043mg/L
	EC50	48	Crustacea	1.184mg/L
	EC50	96	Algae or other aquatic plants	3.6mg/L
	NOEC	168	Crustacea	0.96mg/L
aspartic acid, N,N'-(methylenedicyclohexanediyl)bis-, ester	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	NOEC	504	Crustacea	0.013mg/L
diethyl fumarate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	4.5mg/L
2,4-pentanedione	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	60.1mg/L
	EC50	48	Crustacea	25.9mg/L
	EC50	72	Algae or other aquatic plants	8.36mg/L
	NOEC	72	Algae or other aquatic plants	3.2mg/L



## Altex Elite Pro~Spray Polyurethane Part A (MCR)

Tinuvin 1130	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	Not Available	Not Available	Not Available	Not Available
polyethylene glycol	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	>1000mg/L
Tinuvin 213	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	Not Available	Not Available	Not Available	Not Available
bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	=0.34mg/L
methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	Not Available	Not Available	Not Available	Not Available
quaternium 18-hectorite	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE
	LC50	96	Fish	>500mg/L
	EC50	48	Crustacea	19mg/L
	EC50	72	Algae or other aquatic plants	>=100mg/L
	NOEC	504	Crustacea	3.2mg/L
<b>Legend:</b>	<p>Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.1 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Ver</p>			

May cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 0.309 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation. Henry's Law Constants are low for all cate members, ranging from 5.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for TPM to 2.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for PnB.

Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (sediment, and aquatic biota). In water, most members of this family are "readily biodegradable" under aerobic conditions. Biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are "semi-volatile substances" which can move between the atmosphere and the Earth's surface. They undergo repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic ring. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are frequently associated with chronic risks.

For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H<sub>2</sub>O surface water : 24-672; Half-life (hr) ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m<sup>3</sup>/mol : 637-879; Henry's atm m<sup>3</sup>/mol : 7.68E-03; BCF unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 ; BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, moisture content of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform xylene into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity.

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzyl nitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

**Aquatic Fate:** p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photodegradation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however, it is unclear if it degrades in surface water. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

for 2,4-pentanedione:

log Kow : 1.9-2.25

BOD 5 if unstated: 5.60%

Harmful to aquatic life/ birdlife.

Environmental fate:

Biodegradation of 2,4-pentanedione occurs in the soil. Leaching into ground water is expected to occur. Biodegradation in water is expected to proceed at a moderate rate. No significant bioaccumulation is expected to occur.

In air 2,4-pentanedione undergoes photochemical degradation to hydroxyl radicals. The material is expected to be removed from air by wet deposition with a half-life between 10 and 30 days.

For n-Butyl Acetate:

Koc: ~200;

log Kow: 1.78;

Half-life (hr) air: 144;

Half-life (hr) H2O surface water: 178 - 27156;

Henry's atm: m3/mol: 3.20E-04

BOD 5 if unstated: 0.15-1.02,7%;

COD: 78%;

ThOD: 2.207;

BCF : 4-14.

**Environmental Fate:** Terrestrial Fate - Butyl acetate is expected to have moderate mobility in soil. Volatilization of n-butyl acetate is expected from moist and dry soil surfaces. n-Butyl acetate may biodegrade in soil. **Aquatic Fate:** n-Butyl acetate is not expected to adsorb to suspended solids and sediment in water. Butyl acetate is expected to volatilize from water surfaces. Estimated half-lives for a model river and model lake are 7 and 127 hours respectively. Hydrolysis may be an important environmental fate for this compound. **Atmospheric Fate:** n-Butyl acetate is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase n-butyl acetate is degraded in the atmosphere by reaction with photochemically produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 4 days.

**Ecotoxicity:** It is expected that bioconcentration in aquatic organisms is low. n-Butyl acetate is not acutely toxic to fish, including bluegill sunfish, fathead minnow, and water fleas and has low toxicity to algae.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
n-butyl acetate	LOW	LOW
titanium dioxide	HIGH	HIGH
silica amorphous	LOW	LOW
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
propylene glycol monomethyl ether acetate, beta-isomer	LOW	LOW
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
ethylbenzene	HIGH (Half-life = 228 days)	LOW (Half-life = 3.57 days)
diethyl fumarate	LOW	LOW
2,4-pentanedione	LOW	LOW
polyethylene glycol	LOW	LOW

### Bioaccumulative potential

Ingredient	Bioaccumulation
n-butyl acetate	LOW (BCF = 14)
titanium dioxide	LOW (BCF = 10)
silica amorphous	LOW (LogKOW = 0.5294)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
propylene glycol monomethyl ether acetate, beta-isomer	LOW (LogKOW = 0.5163)
xylene	MEDIUM (BCF = 740)
ethylbenzene	LOW (BCF = 79.43)
diethyl fumarate	LOW (LogKOW = 2.1955)
2,4-pentanedione	LOW (LogKOW = 0.4)
polyethylene glycol	LOW (LogKOW = -1.1996)

### Mobility in soil

Ingredient	Mobility
n-butyl acetate	LOW (KOC = 20.86)
titanium dioxide	LOW (KOC = 23.74)
silica amorphous	LOW (KOC = 23.74)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

propylene glycol monomethyl ether acetate, beta-isomer	HIGH (KOC = 1.838)
ethylbenzene	LOW (KOC = 517.8)
diethyl fumarate	LOW (KOC = 10.9)
2,4-pentanedione	HIGH (KOC = 1)
polyethylene glycol	HIGH (KOC = 1)

### SECTION 13 DISPOSAL CONSIDERATIONS

#### Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residue remain or if the container cannot be used to store the same product, puncture containers, to prevent re-use, and bury at an authorised site</li> <li>▶ Where possible retain label warnings and SDS and observe all not pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country and/ or territory. Each user must refer to laws operating in their area. In certain areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated to make it unsuitable for its intended use. If it has been contaminated, it is possible to reclaim the product by filtration, distillation or some other process. Shelf life considerations should also be applied in making decisions on disposal type. Note that properties of a material may change in use, and recycling reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to drain.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations, these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional management authority for disposal if no suitable treatment or disposal method can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical or pharmaceutical wastes or Incineration in a licensed apparatus (not admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
------------------------------	--

### SECTION 14 TRANSPORT INFORMATION

#### Labels Required

	
Marine Pollutant	NO
HAZCHEM	*3Y

#### Land transport (ADG)

UN number	1263				
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)				
Transport hazard class(es)	<table border="1" style="width: 100%;"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	3	Subrisk	Not Applicable
Class	3				
Subrisk	Not Applicable				
Packing group	III				
Environmental hazard	Not Applicable				
Special precautions for user	<table border="1" style="width: 100%;"> <tr> <td>Special provisions</td> <td>163 223 367</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table>	Special provisions	163 223 367	Limited quantity	5 L
Special provisions	163 223 367				
Limited quantity	5 L				

#### Air transport (ICAO-IATA / DGR)

UN number	1263				
UN proper shipping name	Paint related material (including paint thinning or reducing compounds); Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler or lacquer base)				
Transport hazard class(es)	<table border="1" style="width: 100%;"> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable
ICAO/IATA Class	3				
ICAO / IATA Subrisk	Not Applicable				

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

	ERG Code	3L
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	<b>Special provisions</b>	A3 A72 A192
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

## Sea transport (IMDG-Code / GGVSee)

<b>UN number</b>	1263	
<b>UN proper shipping name</b>	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinner reducing compound)	
<b>Transport hazard class(es)</b>	<b>IMDG Class</b>	3
	<b>IMDG Subrisk</b>	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	<b>EMS Number</b>	F-E , S-E
	Special provisions	163 223 367 955
	Limited Quantities	5 L

## Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

## Safety, health and environmental regulations / legislation specific for the substance mixture

## N-BUTYL ACETATE(123-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)

## TITANIUM DIOXIDE(13463-67-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Inventory of Chemical Substances (AICS)  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

## SILICA AMORPHOUS(7631-86-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

## ALUMINIUM HYDROXIDE(21645-51-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

## PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)

## PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, BETA-ISOMER(70657-70-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)

## XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Continued...

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

### ETHYLBENZENE(100-41-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

### ASPARTIC ACID, N,N'-(METHYLENEDICYCLOHEXANEDIYL)BIS-,ESTER(136210-32-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)

### DIETHYL FUMARATE(623-91-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

### 2,4-PENTANEDIONE(123-54-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

### TINUVIN 1130(104810-47-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

### POLYETHYLENE GLYCOL(25322-68-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 3

### TINUVIN 213(104810-48-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

### BIS(1,2,2,6,6-PENTAMETHYL-4-PIPERIDYL)SEBACATE(41556-26-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

### METHYL 1,2,2,6,6-PENTAMETHYL-4-PIPERIDYL SEBACATE(82919-37-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

### QUATERNIUM 18-HECTORITE(12001-31-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

National Inventory	Status
Australia - AICS	Y
Canada - DSL	N (diethyl fumarate)
Canada - NDSL	N (propylene glycol monomethyl ether acetate, alpha-isomer; polyethylene glycol; quater 18-hectorite; aspartic acid, N,N'-(methylenedicyclohexanediy)bis-,ester; xylene; n-butyl bis(1,2,2,6,6-pentamethyl-4-piperidyl)sebacate; ethylbenzene; Tinuvin 213; Tinuvin 1130; hydroxide; 2,4-pentanedione; propylene glycol monomethyl ether acetate, beta-isomer; methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (Tinuvin 213; Tinuvin 1130)
Japan - ENCS	N (quaternium 18-hectorite; aspartic acid, N,N'-(methylenedicyclohexanediy)bis-,ester; 213; Tinuvin 1130; propylene glycol monomethyl ether acetate, beta-isomer)
Korea - KECL	Y
New Zealand - NZIoC	Y
Philippines - PICCS	N (aspartic acid, N,N'-(methylenedicyclohexanediy)bis-,ester)
USA - TSCA	N (propylene glycol monomethyl ether acetate, beta-isomer)

## Altex Elite Pro~Spray Polyurethane Part A (MCR)

**Legend:**

Y = All ingredients are on the inventory  
 N = Not determined or one or more ingredients are not on the inventory and are not exempt listing (see specific ingredients in brackets)

### SECTION 16 OTHER INFORMATION

<b>Revision Date</b>	19/09/2017
<b>Initial Date</b>	19/09/2017

#### Other information

#### Ingredients with multiple cas numbers

Name	CAS No
titanium dioxide	13463-67-7, 1317-70-0, 1317-80-2, 12188-41-9, 1309-63-3, 100292-32-8, 101239-53-6, 116788-85-3, 12000-59-8, 12701-76-7, 12767-65-6, 12789-63-8, 1344-29-2, 185323-71-1, 185828-91-5, 188357-76-8, 188357-79-1, 195740-11-5, 221548-98-7, 224963-00-2, 2461252962-41-7, 37230-92-5, 37230-94-7, 37230-95-8, 37230-96-9, 39320-58-6, 39360-64-4, 39379-02-7, 416845-43-7, 494848-07-6, 494848-23-6, 494851-77-3, 494851-98-8, 5506855068-85-4, 552316-51-5, 62338-64-1, 767341-00-4, 97929-50-5, 98084-96-9
silica amorphous	7631-86-9, 112945-52-5, 67762-90-7, 68611-44-9, 68909-20-6, 112926-00-8, 61790-53-2, 60676-86-0, 91053-39-3, 69012-64-2, 844491-94-7
aluminium hydroxide	21645-51-2, 1330-44-5, 1302-29-0, 12252-70-9, 51330-22-4
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6, 84540-57-8, 142300-82-1
polyethylene glycol	25322-68-3, 8038-37-7, 9081-95-2, 9085-02-3, 9085-03-4, 12676-74-3, 12770-93-3, 25125609-81-8, 34802-42-1, 37361-15-2, 50809-04-6, 50809-59-1, 54510-95-1, 54847-64-2, 59763-40-5, 60894-12-4, 61840-14-0, 64441-68-5, 64640-28-4, 67411-64-7, 70926-57-7, 75285-02-8, 75285-03-9, 77986-38-0, 79964-26-4, 80341-53-3, 85399-22-0, 85945-29-5, 88077-80-9, 88747-22-2, 90597-70-9, 99264-61-6, 99333-89-8, 101677-86-5, 106186-24107502-63-6, 107529-96-4, 109550-27-8, 112384-37-9, 112895-21-3, 114323-93-2, 1165119219-06-6, 125223-68-9, 133573-31-6, 134919-43-0, 150872-82-5, 154394-38-4, 1569169046-53-1, 174460-08-3, 174460-09-4, 188364-77-4, 188924-03-0, 189154-62-9, 1917196696-84-1, 201163-43-1, 206357-86-0
quaternium 18-hectorite	12001-31-9, 71011-27-3, 97280-96-1, 94891-31-3

Classification of the preparation and its individual components has drawn on official and authoritative sources as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to the SDS and other information. The assessment of risks must be determined by applying the appropriate and available engineering controls to the actual exposure scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average  
 PC – STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit,  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL: No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

Powered by AuthorTe, from Chemwatch.

# Altex Elite Pro~Spray Polyurethane Part B

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 3

Version No: 1.2  
Safety Data Sheet according to WHS and ADG requirements

Issue Date: 19/09/2017  
Print Date: 25/04/2018  
S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Altex Elite Pro~Spray Polyurethane Part B
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Part B of a two pack polyurethane
--------------------------	-----------------------------------

### Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131126
Other emergency telephone numbers	Not Available

## CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
1800 039 008	1800 039 008	+612 9186 1132

Once connected and if the message is not in your preferred language then please dial 01

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS.** According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification <sup>[1]</sup>	Flammable Liquid Category 2, Acute Toxicity (Inhalation) Category 4, Eye Irritation Category 2A, Respiratory Sensitizer Category 1, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

Hazard pictogram(s)	
---------------------	---

SIGNAL WORD **DANGER**

### Hazard statement(s)

H225	Highly flammable liquid and vapour.
H332	Harmful if inhaled.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Continued...



## Altex Elite Pro~Spray Polyurethane Part B

H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.
AUH066	Repeated exposure may cause skin dryness and cracking.

### Supplementary statement(s)

Not Applicable

### Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261	Avoid breathing mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P285	In case of inadequate ventilation wear respiratory protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

### Precautionary statement(s) Response

P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

### Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

### Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
------	---

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
78-93-3	40-50	<u>methyl ethyl ketone</u>
28182-81-2	30-40	<u>hexamethylene diisocyanate polymer</u>
822-06-0	<=0.1	<u>hexamethylene diisocyanate</u>
108-65-6	10-20	<u>propylene glycol monomethyl ether acetate, alpha-isomer</u>
141-78-6	1-10	<u>ethyl acetate</u>
108-88-3	1-10	<u>toluene</u>

## SECTION 4 FIRST AID MEASURES

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
--------------------	---

Continued...

## Altex Elite Pro~Spray Polyurethane Part B

<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul> <p>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.</p>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

for simple esters:

#### BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema .
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

#### ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

#### EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. *EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994*

For sub-chronic and chronic exposures to isocyanates:

- ▶ This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- ▶ Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- ▶ Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- ▶ Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- ▶ Some cross-sensitivity occurs between different isocyanates.
- ▶ Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- ▶ Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- ▶ Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- ▶ Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ▶ There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

**NOTE:** Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, *Frontiers in Molecular Toxicology*, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- ▶ Presents additional hazard when fire fighting in a confined space.
- ▶ Cooling with flooding quantities of water reduces this risk.
- ▶ Water spray or fog may cause frothing and should be used in large quantities.
- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Continued...

## Altex Elite Pro~Spray Polyurethane Part B

- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
-----------------------------	--

### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control the fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>Do not approach containers suspected to be hot.</b></li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>▶ carbon dioxide (CO<sub>2</sub>)</li> <li>▶ isocyanates</li> <li>▶ hydrogen cyanide</li> <li>▶ and minor amounts of</li> <li>▶ nitrogen oxides (NO<sub>x</sub>)</li> <li>▶ other pyrolysis products typical of burning organic material.</li> </ul> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions. When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur</p> <ul style="list-style-type: none"> <li>▶ Burns with acrid black smoke.</li> </ul>
<b>HAZCHEM</b>	*3YE

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>▶ Wipe up.</li> <li>▶ Collect residues in a flammable waste container.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur.</li> </ul> <p>For isocyanate spills of less than 40 litres (2 m<sup>2</sup>):</p> <ul style="list-style-type: none"> <li>▶ Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible.</li> <li>▶ Notify supervision and others as necessary.</li> <li>▶ Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots).</li> <li>▶ Control source of leakage (where applicable).</li> <li>▶ Dike the spill to prevent spreading and to contain additions of decontaminating solution.</li> <li>▶ Prevent the material from entering drains.</li> <li>▶ Estimate spill pool volume or area.</li> <li>▶ Absorb and decontaminate. - Completely cover the spill with wet sand, wet earth, vermiculite or other similar absorbent. - Add neutraliser (for suitable formulations: see below) to the adsorbent materials (equal to that of estimated spill pool volume). Intensify contact between spill, absorbent and neutraliser by carefully mixing with a rake and allow to react for 15 minutes</li> <li>▶ Shovel absorbent/decontaminant solution mixture into a steel drum.</li> <li>▶ Decontaminate surface. - Pour an equal amount of neutraliser solution over contaminated surface. - Scrub area with a stiff bristle brush, using moderate pressure. - Completely cover decontaminant with vermiculite or other similar absorbent. - After 5 minutes, shovel absorbent/decontamination solution mixture into the same steel drum used above.</li> <li>▶ Monitor for residual isocyanate. If surface is decontaminated, proceed to next step. If contamination persists, repeat decontaminate procedure immediately above</li> <li>▶ Place loosely covered drum (release of carbon dioxide) outside for at least 72 hours. Label waste-containing drum appropriately. Remove waste materials for incineration.</li> <li>▶ Decontaminate and remove personal protective equipment.</li> </ul>

Continued...

## Altex Elite Pro~Spray Polyurethane Part B

- ▶ Return to normal operation.
- ▶ Conduct accident investigation and consider measures to prevent reoccurrence.

### Decontamination:

Treat isocyanate spills with sufficient amounts of isocyanate decontaminant preparation ("neutralising fluid"). Isocyanates and polyisocyanates are generally not miscible with water. Liquid surfactants are necessary to allow better dispersion of isocyanate and neutralising fluids/ preparations. Alkaline neutralisers react faster than water/surfactant mixtures alone.

Typically, such a preparation may consist of:

Sawdust: 20 parts by weight Kieselguhr 40 parts by weight plus a mixture of (ammonia (s.g. 0.880) 8% v/v non-ionic surfactant 2% v/v water 90% v/v).

Let stand for 24 hours

Three commonly used neutralising fluids each exhibit advantages in different situations.

#### Formulation A :

liquid surfactant	0.2-2%
sodium carbonate	5-10%
water to	100%

#### Formulation B

liquid surfactant	0.2-2%
concentrated ammonia	3-8%
water to	100%

#### Formulation C

ethanol, isopropanol or butanol	50%
concentrated ammonia	5%
water to	100%

After application of any of these formulae, let stand for 24 hours.

Formulation B reacts faster than Formulation A. However, ammonia-based neutralisers should be used only under well-ventilated conditions to avoid overexposure to ammonia or if members of the emergency team wear suitable respiratory protection. Formulation C is especially suitable for cleaning of equipment from unreacted isocyanate and neutralizing under freezing conditions. Regard has to be taken to the flammability of the alcoholic solution.

- ▶ Avoid contamination with water, alkalies and detergent solutions.
- ▶ Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.
- ▶ **DO NOT reseal container if contamination is suspected.**
- ▶ Open all containers with care.
- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Consider evacuation (or protect in place).
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse /absorb vapour.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Use only spark-free shovels and explosion proof equipment.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

#### Safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Contains low boiling substance:**
- Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- ▶ Check for bulging containers.
- ▶ Vent periodically
- ▶ Always release caps or seals slowly to ensure slow dissipation of vapours
- ▶ Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.
- ▶ **DO NOT enter confined spaces until atmosphere has been checked.**
- ▶ Avoid smoking, naked lights, heat or ignition sources.
- ▶ When handling, **DO NOT eat, drink or smoke.**
- ▶ Vapour may ignite on pumping or pouring due to static electricity.
- ▶ **DO NOT use plastic buckets.**
- ▶ Earth and secure metal containers when dispensing or pouring product.
- ▶ Use spark-free tools when handling.
- ▶ Avoid contact with incompatible materials.
- ▶ Keep containers securely sealed.
- ▶ Avoid physical damage to containers.
- ▶ Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately.
- ▶ Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
- ▶ **DO NOT allow clothing wet with material to stay in contact with skin**

## Altex Elite Pro~Spray Polyurethane Part B

## Other information

for commercial quantities of isocyanates:

- ▶ Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated.
- ▶ Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis.
- ▶ Where isocyanates are stored at elevated temperatures to prevent solidifying, adequate controls should be installed to prevent the high temperatures and precautions against fire should be taken.
- ▶ Where stored in tanks, the more reactive isocyanates should be blanketed with a non-reactive gas such as nitrogen and equipped with absorptive type breather valve (to prevent vapour emissions)..
- ▶ Transfer systems for isocyanates in bulk storage should be fully enclosed and use pump or vacuum systems. Warning signs, in appropriate languages, should be posted where necessary.
- ▶ Areas in which polyurethane foam products are stored should be supplied with good general ventilation. Residual amounts of unreacted isocyanate may be present in the finished foam, resulting in hazardous atmospheric concentrations.
- ▶ Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources.
- ▶ **DO NOT store in pits, depressions, basements or areas where vapours may be trapped.**
- ▶ Keep containers securely sealed.
- ▶ Store away from incompatible materials in a cool, dry well ventilated area.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

## Conditions for safe storage, including any incompatibilities

## Suitable container

- ▶ Packing as supplied by manufacturer.
- ▶ Plastic containers may only be used if approved for flammable liquid.
- ▶ Check that containers are clearly labelled and free from leaks.
- ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

## Storage incompatibility

Methyl ethyl ketone:

- ▶ reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum
- ▶ is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic acid
- ▶ forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide
- ▶ attacks some plastics
- ▶ may generate electrostatic charges, due to low conductivity, on flow or agitation
- ▶ Esters react with acids to liberate heat along with alcohols and acids.
- ▶ Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products.
- ▶ Heat is also generated by the interaction of esters with caustic solutions.
- ▶ Flammable hydrogen is generated by mixing esters with alkali metals and hydrides.
- ▶ Esters may be incompatible with aliphatic amines and nitrates.

Ketones in this group:

- ▶ are reactive with many acids and bases liberating heat and flammable gases (e.g., H<sub>2</sub>).
- ▶ react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H<sub>2</sub>) and heat.
- ▶ are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.
- ▶ react violently with aldehydes, HNO<sub>3</sub> (nitric acid), HNO<sub>3</sub> + H<sub>2</sub>O<sub>2</sub> (mixture of nitric acid and hydrogen peroxide), and HClO<sub>4</sub> (perchloric acid).
- ▶ may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.

A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).

Propylene glycol monomethyl ether acetate:

- ▶ may polymerise unless properly inhibited due to peroxide formation
- ▶ should be isolated from UV light, high temperatures, free radical initiators
- ▶ may react with strong oxidisers to produce fire and/ or explosion
- ▶ reacts violently with sodium peroxide, uranium fluoride
- ▶ is incompatible with sulfuric acid, nitric acid, caustics, aliphatic amines, isocyanates, boranes
- ▶ Avoid reaction with water, alcohols and detergent solutions.
- ▶ Isocyanates and thiocyanates are incompatible with many classes of compounds, reacting exothermically to release toxic gases. Reactions with amines, strong bases, aldehydes, alcohols, alkali metals, ketones, mercaptans, strong oxidisers, hydrides, phenols, and peroxides can cause vigorous releases of heat. Acids and bases initiate polymerisation reactions in these materials.
- ▶ Isocyanates easily form adducts with carbodiimides, isothiocyanates, ketenes, or with substrates containing activated CC or CN bonds.
- ▶ Some isocyanates react with water to form amines and liberate carbon dioxide. This reaction may also generate large volumes of foam and heat. Foaming in confined spaces may produce pressure in confined spaces or containers. Gas generation may pressurise drums to the point of rupture.
- ▶ Do NOT reseal container if contamination is expected
- ▶ Open all containers with care
- ▶ Base-catalysed reactions of isocyanates with alcohols should be carried out in inert solvents. Such reactions in the absence of solvents often occur with explosive violence,
- ▶ Isocyanates will attack and embrittle some plastics and rubbers.
- ▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.
- ▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.
- ▶ For example, in "open vessel processes" (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in "closed vessel processes" (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.

BREThERICK: Handbook of Reactive Chemical Hazards, 4th Edition



+ X X X + + +

- X — Must not be stored together
- 0 — May be stored together with specific preventions
- + — May be stored together

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Control parameters**

**OCCUPATIONAL EXPOSURE LIMITS (OEL)**

**INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	445 mg/m3 / 150 ppm	890 mg/m3 / 300 ppm	Not Available	Not Available
Australia Exposure Standards	hexamethylene diisocyanate polymer	Isocyanates, all (as-NCO)	0.02 mg/m3	0.07 mg/m3	Not Available	Not Available
Australia Exposure Standards	hexamethylene diisocyanate	Hexamethylene diisocyanate	Not Available	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy-2-propanol acetate	274 mg/m3 / 50 ppm	548 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	ethyl acetate	Ethyl acetate	720 mg/m3 / 200 ppm	1440 mg/m3 / 400 ppm	Not Available	Not Available
Australia Exposure Standards	toluene	Toluene	191 mg/m3 / 50 ppm	574 mg/m3 / 150 ppm	Not Available	Not Available

**EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
hexamethylene diisocyanate polymer	Hexamethylene diisocyanate polymer	7.8 mg/m3	86 mg/m3	510 mg/m3
hexamethylene diisocyanate	Hexamethylene diisocyanate; (1,6-Diisocyanatohexane)	0.018 ppm	0.2 ppm	3 ppm
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available
ethyl acetate	Ethyl acetate	1,200 ppm	1,700 ppm	10000 ppm
toluene	Toluene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
methyl ethyl ketone	3000 ppm	Not Available
hexamethylene diisocyanate polymer	Not Available	Not Available
hexamethylene diisocyanate	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
ethyl acetate	2,000 [LEL] ppm	Not Available
toluene	500 ppm	Not Available

**Exposure controls**

**Appropriate engineering controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Spraying of material or material in admixture with other components must be carried out in conditions conforming to local state regulations. Local exhaust ventilation with full face air supplied breathing apparatus (hood or helmet type) is normally required. Unprotected personnel must vacate spraying area.

**NOTE:** Isocyanate vapours will not be adequately absorbed by organic vapour respirators. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity



## Altex Elite Pro~Spray Polyurethane Part B

	<p>3: Intermittent, low production.</p> <p>4: Large hood or large air mass in motion</p>	<p>3: High production, heavy use</p> <p>4: Small hood-local control only</p>
<p><b>Personal protection</b></p>	<p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min.) for extraction of solvents generated by spraying at a point 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <ul style="list-style-type: none"> <li>▶ All processes in which isocyanates are used should be enclosed wherever possible.</li> <li>▶ Total enclosure, accompanied by good general ventilation, should be used to keep atmospheric concentrations below the relevant exposure standards.</li> <li>▶ If total enclosure of the process is not feasible, local exhaust ventilation may be necessary. Local exhaust ventilation is essential where lower molecular weight isocyanates (such as TDI or HDI) is used or where isocyanate or polyurethane is sprayed.</li> <li>▶ Where other isocyanates or pre-polymers are used and aerosol formation cannot occur, local exhaust ventilation may not be necessary if the atmospheric concentration can be kept below the relevant exposure standards.</li> <li>▶ Where local exhaust ventilation is installed, exhaust vapours should not be vented to the exterior in such a manner as to create a hazard.</li> </ul>	
<p><b>Eye and face protection</b></p>	<p></p> <ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>	
<p><b>Skin protection</b></p>	<p>See Hand protection below</p>	
<p><b>Hands/feet protection</b></p>	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>For esters:</p> <ul style="list-style-type: none"> <li>▶ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the task will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> <li>▶ Do NOT wear natural rubber (latex gloves).</li> <li>▶ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves.</li> <li>▶ Protective gloves and overalls should be worn as specified in the appropriate national standard.</li> <li>▶ Contaminated garments should be removed promptly and should not be re-used until they have been decontaminated.</li> <li>▶ NOTE: Natural rubber, neoprene, PVC can be affected by isocyanates</li> <li>▶ <b>DO NOT use skin cream unless necessary and then use only minimum amount.</b></li> <li>▶ Isocyanate vapour may be absorbed into skin cream and this increases hazard.</li> </ul>	
<p><b>Body protection</b></p>	<p>See Other protection below</p>	
<p><b>Other protection</b></p>	<p>All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. They should be made aware of the need to carry out their work so that as little contamination as possible is produced, and of the importance of the proper use of all safeguards against exposure to themselves and their fellow workers. Adequate training, both in the proper execution of the task and in the use of all associated engineering controls, as well as of any personal protective equipment, is essential.</p> <p>Employees exposed to contamination hazards should be educated in the need for, and proper use of, facilities, clothing and equipment and thereby maintain a high standard of personal cleanliness. Special attention should be given to ensuring that all personnel understand instructions, especially newly recruited employees and those with local-language difficulties, where they are known.</p> <ul style="list-style-type: none"> <li>▶ Overalls.</li> </ul>	



## Altex Elite Pro~Spray Polyurethane Part B

- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ▶ Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index"**.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Altex Elite Pro~Spray Polyurethane Part B

Material	CPI
BUTYL	C
BUTYL/NEOPRENE	C
CPE	C
HYPALON	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
SARANEX-23	C
SARANEX-23 2-PLY	C
TEFLON	C
VITON	C
VITON/CHLOROBUTYL	C
VITON/NEOPRENE	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

For spraying or operations which might generate aerosols:

Full face respirator with supplied air.

- ▶ In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- ▶ However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.
- ▶ **Organic vapour respirators with particulate pre-filters and powered, air-purifying respirators are NOT suitable.**
- ▶ Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- ▶ Air-line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

Appearance	clear liquid		
Physical state	Liquid	Relative density (Water = 1)	0.89
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	418
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	11.24
Initial boiling point and boiling range (°C)	92	Molecular weight (g/mol)	Not Available
Flash point (°C)	4	Taste	Not Available
Evaporation rate	3.2 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	10.5	Surface Tension (dyn/cm or mN/m)	Not Available

Continued...

## Altex Elite Pro~Spray Polyurethane Part B

Lower Explosive Limit (%)	1.8	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	7.4	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	2.87	VOC g/L	939.37

### SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

### SECTION 11 TOXICOLOGICAL INFORMATION

#### Information on toxicological effects

Inhaled	<p>Animal testing showed no toxic effects from inhaling PGMEA except at very high concentrations. A concentration of 1000 parts per million (0.1%) caused no effects.</p> <p>Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose and throat. Acute exposure by inhalation also causes nervous system depression, headache, and nausea. High vapour levels are easily detected due to odour, however odour fatigue may occur, with loss of warning of exposure.</p> <p>Ketone vapours irritate the nose, throat and mucous membrane. High concentrations depress the central nervous system, causing headache, vertigo, poor concentration, sleep and failure of the heart and breathing.</p>
Ingestion	<p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.</p> <p>Acute intoxication by ethyl acetate causes impaired co-ordination, exhilaration, slurred speech, nausea, vomiting, and may progress to stupor, coma and death from failure of breathing or blood circulation.</p>
Skin Contact	<p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Animal testing showed repeated application of commercial grade PGMEA to skin caused slight redness and very mild exfoliation.</p> <p>In humans exposed to methyl ethyl ketone, skin inflammation has been reported. Animal testing has shown methyl ethyl ketone to have high acute toxicity from skin exposure.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
Eye	<p>The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.</p> <p>Undiluted propylene glycol monomethyl ether acetate (PGMEA) causes moderate discomfort, slight redness of the conjunctiva and slight injury to the cornea in animal testing.</p> <p>This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Animal testing shows repeated exposure to higher concentrations of propylene glycol monomethyl ether acetate (PGMEA) causes mild liver and kidney damage. The beta-isomer, a minor component, may cause birth defects if PGMEA is inhaled during pregnancy. Otherwise, PGMEA has not been shown to have developmental toxicity. It may damage the foetus but only at levels that are also toxic to the mother.</p> <p>Animal testing shows that methyl ethyl ketone may have slight effects on the nervous system, liver, kidney and respiratory system; there may also be developmental effects and an increase in birth defects. However, there is limited information available on the long-term effects of methyl ethyl ketone in humans, and no information is available on whether it causes developmental or reproductive toxicity or cancer. It is generally considered to have low toxicity, but it is often used in combination with other solvents, and the toxic effects of the mixture may be greater than with either solvent alone. Combinations of n-hexane or methyl n-butyl ketone with methyl ethyl ketone may increase the rate of peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show increase in toxicity.</p> <p>Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates. [CCTRADE-Bayer, APMF]</p> <p>Animal testing shows that polymeric MDI can damage the nasal cavities and lungs, causing inflammation and increased cell growth.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> <p><b>CONTAINS</b> free organic isocyanate. Mixing and application requires special precautions and use of personal protective gear [APMF]</p>

Altex Elite Pro~Spray Polyurethane Part B	TOXICITY	IRRITATION
	Not Available	Not Available
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 6480 mg/kg <sup>[2]</sup>	Eye (human): 350 ppm - irritant
	Inhalation (rat) LC50: 47 mg/l/8H <sup>[2]</sup>	Eye (rabbit): 80 mg - irritant
	Oral (rat) LD50: 2054 mg/kg <sup>[1]</sup>	Skin (rabbit): 402 mg/24 hr - mild

## Altex Elite Pro~Spray Polyurethane Part B

		Skin (rabbit):13.78mg/24 hr open
hexamethylene diisocyanate polymer	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Skin (rabbit): 500 mg - moderate
	Inhalation (rat) LC50: 4.625 mg/l/h <sup>[2]</sup>	
	Oral (rat) LD50: >10000 mg/kg <sup>[2]</sup>	
hexamethylene diisocyanate	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 570 mg/kg <sup>[1]</sup>	Not Available
	Inhalation (rat) LC50: 0.06 mg/l/4h <sup>[2]</sup>	
	Oral (rat) LD50: 738 mg/kg <sup>[2]</sup>	
propylene glycol monomethyl ether acetate, alpha-isomer	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation (rat) LC50: 6510.0635325 mg/l/6h <sup>[2]</sup>	
	Oral (rat) LD50: >5000 mg/kg <sup>[1]</sup>	
ethyl acetate	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation (rat) LC50: 50 mg/l/h <sup>[1]</sup>	Eye (human): 400 ppm
	Oral (rat) LD50: 5620 mg/kg <sup>[2]</sup>	
toluene	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 12124 mg/kg <sup>[2]</sup>	Eye (rabbit): 2mg/24h - SEVERE
	Inhalation (rat) LC50: 49 mg/l/4H <sup>[2]</sup>	Eye (rabbit):0.87 mg - mild
	Oral (rat) LD50: 636 mg/kg <sup>[2]</sup>	Eye (rabbit):100 mg/30sec - mild
		Skin (rabbit):20 mg/24h-moderate
		Skin (rabbit):500 mg - moderate

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>HEXAMETHYLENE DIISOCYANATE POLYMER</b>	<p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> <p>Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins.</p> <p>Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema.</p> <p>Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.</p> <p>Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>* Bayer SDS ** Ardex SDS</p>
<b>PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER</b>	<p>For propylene glycol ethers (PGEs):</p> <p>Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM).</p> <p>Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus, blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids.</p> <p>Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body.</p> <p>As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing, while the remaining members of this category caused little or no eye irritation. None caused skin sensitization.</p> <p>Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that propylene glycol ethers are unlikely to possess genetic toxicity.</p> <p>Animal testing shows that high concentrations (for example, 0.5%) are associated with birth defects but lower exposures have not been shown to cause adverse effects.</p> <p>The beta isomer of PGMEA comprises only 10% of the commercial material; the remaining 90% is alpha isomer. Hazard appears low, but emphasizes the</p>

## Altex Elite Pro~Spray Polyurethane Part B

	<p>need for care in handling this chemical.</p> <p>A BASF report (in ECETOC ) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.I] *Shin-Etsu SDS</p>
<b>TOLUENE</b>	<p>For toluene:</p> <p>Acute toxicity: Humans exposed to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis (sleepiness) and death. When inhaled or swallowed, toluene can cause severe central nervous system depression, and in large doses has a narcotic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, congestion and bleeding of the lungs and kidney injury were all found on autopsy.</p> <p>Exposure to inhalation at a concentration of 600 parts per million for 8 hours resulted in the same and more serious symptoms including euphoria (a feeling of well-being), dilated pupils, convulsions and nausea. Exposure to 10000-30000 parts per million (1-3%) has been reported to cause narcosis and death. Toluene can also strip the skin of lipids, causing skin inflammation.</p> <p>Subchronic/chronic effects: Repeat doses of toluene cause adverse central nervous system effects and can damage the upper airway, the liver and the kidney. Adverse effects occur from both swallowing and inhalation. In humans, a reported lowest level causing adverse effects on the nervous system is 88 parts per million. In one case, toluene caused heart sensitization and death. In several cases of "glue sniffing", damage to the cerebellum was noted. Workers chronically exposed to toluene fumes have reported reduced white cell counts.</p> <p>Developmental/Reproductive toxicity: Exposure to high levels of toluene can result in adverse effects in the developing foetus. Several studies have indicated that high levels of toluene can also adversely affect the developing offspring in laboratory animals. In children who were exposed to toluene before birth, as a result of solvent abuse by the mother, variable growth, a small head, central nervous system dysfunction, attention deficits, minor facial and limb abnormalities, and developmental delay were seen.</p> <p>Absorption: Studies in humans and animals have shown that toluene is easily absorbed through the lungs and gastrointestinal tract, with much less being absorbed through the skin.</p> <p>Distribution: Animal studies show that toluene may be distributed in the body fat, bone marrow, spinal nerves, spinal cord and brain white matter, with lower levels in the blood, kidney and liver. Toluene has generally been found to accumulate in fatty tissue, and in highly vascularised tissues.</p> <p>Metabolism: Inhaled or ingested toluene may be metabolized to benzyl alcohol, after which it is further oxidized to benzaldehyde and benzoic acid. Benzoic acid is sometimes conjugated with glycine to form hippuric acid or reacted with glucuronic acid to form benzoyl glucuronide. O-cresol and p-cresol formed by ring hydroxylation are considered minor metabolites.</p> <p>Excretion: Toluene is mainly (60-70%) excreted through the urine as hippuric acid. Benzoyl glucuronide accounts for 10-20% of excretion, and unchanged toluene through exhaled air also accounts for 10-20%. Excretion of hippuric acid is usually complete within 24 hours of exposure.</p>
<b>HEXAMETHYLENE DIISOCYANATE POLYMER &amp; TOLUENE</b>	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>

<b>Acute Toxicity</b>	✓	<b>Carcinogenicity</b>	⊘
<b>Skin Irritation/Corrosion</b>	⊘	<b>Reproductivity</b>	⊘
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b>	⊘
<b>Mutagenicity</b>	⊘	<b>Aspiration Hazard</b>	⊘

**Legend:** ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data available to make classification  
 ⊘ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
<b>Altex Elite Pro~Spray Polyurethane Part B</b>	Not Available	Not Available	Not Available	Not Available	Not Available
<b>methyl ethyl ketone</b>	LC50	96	Fish	>400mg/L	4
	EC50	48	Crustacea	308mg/L	2
	EC50	96	Algae or other aquatic plants	>500mg/L	4
	NOEC	48	Crustacea	68mg/L	2
<b>hexamethylene diisocyanate polymer</b>	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
<b>hexamethylene diisocyanate</b>	LC50	96	Fish	22mg/L	1
	EC50	72	Algae or other aquatic plants	>77.4mg/L	2
	EC0	24	Crustacea	<0.33mg/L	1
	NOEC	72	Algae or other aquatic plants	11.7mg/L	2
<b>propylene glycol monomethyl ether acetate, alpha-isomer</b>	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	=100mg/L	1
	EC50	48	Crustacea	=408mg/L	1
	EC0	24	Crustacea	=500mg/L	1
NOEC	336	Fish	47.5mg/L	2	

## Altex Elite Pro~Spray Polyurethane Part B

ethyl acetate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	212.5mg/L	4
	EC50	48	Crustacea	=164mg/L	1
	EC50	96	Algae or other aquatic plants	2500mg/L	4
	BCF	24	Algae or other aquatic plants	0.05mg/L	4
	NOEC	504	Crustacea	2.4mg/L	4

toluene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.0073mg/L	4
	EC50	48	Crustacea	3.78mg/L	5
	EC50	72	Algae or other aquatic plants	12.5mg/L	4
	BCF	24	Algae or other aquatic plants	10mg/L	4
	NOEC	168	Crustacea	0.74mg/L	5

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation.

Henry's Law Constants are low for all category members, ranging from 5.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for TPM to 2.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for PnB.

Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are "readily biodegradable" under aerobic conditions. In soil, biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

for polyisocyanates:

Polyisocyanates are not readily biodegradable. However, due to other elimination mechanisms (hydrolysis, adsorption), long retention times in water are not to be expected. The resulting polyurea is more or less inert and, due to its molecular size, not bioavailable. Within the limits of water solubility, polyisocyanates have a low to moderate toxicity for aquatic organisms.

For Methyl Ethyl Ketone:

log Kow: 0.26-0.69;

log Koc: 0.69;

Koc: 34;

Half-life (hr) air: 2.3;

Half-life (hr) H<sub>2</sub>O surface water: 72-288;

Henry's atm m<sup>3</sup>/mol: 1.05E-05;

BOD 5: 1.5-2.24, 46%;

COD: 2.2-2.31, 100%;

ThOD: 2.44;

BCF: 1.

Environmental Fate: Terrestrial Fate - Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil.

Volatilization of methyl ethyl ketone from moist and dry soil surfaces is expected. The volatilization half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions.

Aquatic Fate: Methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water and is expected to volatilize from water surfaces. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Bioconcentration is expected to be low in aquatic systems.

Atmospheric Fate: Methyl ethyl ketone will exist solely as a vapour in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight.

Ecotoxicity: Methyl ethyl ketone is not acutely toxic to fish, specifically, bluegill sunfish, guppy, goldfish, fathead minnow, mosquito fish, Daphnia magna water fleas and brine shrimp.

For Isocyanate Monomers:

Environmental Fate: Isocyanates, (di- and polyfunctional isocyanates), are commonly used to make various polymers, such as polyurethanes. Polyurethanes find significant application in the manufacture of rigid and flexible foams. They are also used in the production of adhesives, elastomers, and coatings.

Atmospheric Fate: These substances are not expected to be removed from the air via precipitation washout or dry deposition.

Terrestrial Fate: These substances are expected to sorb strongly to soil. Migration to groundwater and surface waters is not expected to occur.

Aquatic Fate: Breakdown by water, (hydrolysis), is the primary fate mechanism for the majority of commercial isocyanate monomers, however; the low solubility of these substances will generally lessen the effectiveness of hydrolysis as a fate pathway. But hydrolysis should be considered one of the two major fate processes for the isocyanates. These substances strongly sorb to suspended particulates in water. In the absence of hydrolysis, sorption to solids, (e.g., sludge and sediments), will be the primary mechanism of removal. Biological breakdown is minimal for most compounds and evaporation is negligible. Evaporation from surface water is expected to take years. In wastewater treatment this process is not expected to be significant. Isocyanates will react with water producing carbon dioxide and forming a solid mass, which is insoluble.

Biodegradation: Breakdown of these substances in oxygenated and low oxygen environments is not expected to occur. Most of the substances take several months to degrade. Degradation of the hydrolysis products will occur at varying rates.

Ecotoxicity: These substances are not expected to accumulate/biomagnify in the environment. These substances are toxic if inhaled. These substances are harmful to aquatic organisms and may cause long-term adverse effects in the aquatic environment.

For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr). Aquatic Fate: In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51).

Ecotoxicity: Tri- and tetra ethylene glycol ethers are "practically non-toxic" to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers. Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted.

For Ketones: Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water.

Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
hexamethylene diisocyanate polymer	HIGH	HIGH
hexamethylene diisocyanate	LOW	LOW
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
ethyl acetate	LOW (Half-life = 14 days)	LOW (Half-life = 14.71 days)
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)

### Bioaccumulative potential

Ingredient	Bioaccumulation
methyl ethyl ketone	LOW (LogKOW = 0.29)
hexamethylene diisocyanate polymer	LOW (LogKOW = 7.5795)
hexamethylene diisocyanate	LOW (LogKOW = 3.1956)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
ethyl acetate	HIGH (BCF = 3300)
toluene	LOW (BCF = 90)

### Mobility in soil

Ingredient	Mobility
methyl ethyl ketone	MEDIUM (KOC = 3.827)
hexamethylene diisocyanate polymer	LOW (KOC = 18560000)
hexamethylene diisocyanate	LOW (KOC = 5864)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)
ethyl acetate	LOW (KOC = 6.131)
toluene	LOW (KOC = 268)

## SECTION 13 DISPOSAL CONSIDERATIONS

### Waste treatment methods


<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
-------------------------------------	--

## SECTION 14 TRANSPORT INFORMATION

### Labels Required



## Altex Elite Pro~Spray Polyurethane Part B

	
Marine Pollutant	NO
HAZCHEM	*3YE

## Land transport (ADG)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	Class : 3 Subrisk : Not Applicable
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : 163 367 Limited quantity : 5 L

## Air transport (ICAO-IATA / DGR)

UN number	1263
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)
Transport hazard class(es)	ICAO/IATA Class : 3 ICAO / IATA Subrisk : Not Applicable ERG Code : 3L
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : A3 A72 A192 Cargo Only Packing Instructions : 364 Cargo Only Maximum Qty / Pack : 60 L Passenger and Cargo Packing Instructions : 353 Passenger and Cargo Maximum Qty / Pack : 5 L Passenger and Cargo Limited Quantity Packing Instructions : Y341 Passenger and Cargo Limited Maximum Qty / Pack : 1 L

## Sea transport (IMDG-Code / GGVSee)

UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	IMDG Class : 3 IMDG Subrisk : Not Applicable
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	EMS Number : F-E , S-E Special provisions : 163 367 Limited Quantities : 5 L

## Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

## Safety, health and environmental regulations / legislation specific for the substance or mixture

METHYL ETHYL KETONE(78-93-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS



## Altex Elite Pro~Spray Polyurethane Part B

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

**HEXAMETHYLENE DIISOCYANATE POLYMER(28182-81-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australia Work Health and Safety Regulations 2016 - Hazardous chemicals (other than lead) requiring health monitoring

**HEXAMETHYLENE DIISOCYANATE(822-06-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australia Work Health and Safety Regulations 2016 - Hazardous chemicals (other than lead) requiring health monitoring

**PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

**ETHYL ACETATE(141-78-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)

**TOLUENE(108-88-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (propylene glycol monomethyl ether acetate, alpha-isomer; toluene; ethyl acetate; hexamethylene diisocyanate; methyl ethyl ketone)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (hexamethylene diisocyanate polymer)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION**

<b>Revision Date</b>	19/09/2017
<b>Initial Date</b>	19/09/2017

**Other information****Ingredients with multiple cas numbers**

Name	CAS No
hexamethylene diisocyanate polymer	28182-81-2, 53200-31-0, 1192214-73-5
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6, 84540-57-8, 142300-82-1

**Altex Elite Pro~Spray Polyurethane Part B**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC – TWA: Permissible Concentration-Time Weighted Average  
PC – STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit,  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

Powered by AuthorTe, from Chemwatch.