



No.5 Antifouling Copper Based Ablative Anti-Fouling

FEATURES	RECOMMENDED USES
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<p>Contains No Organotin Compounds</p> <ul style="list-style-type: none"> Contains high levels of cuprous oxide Self polishing/ablative mechanism inhibits the attachment of fouling organisms Available in four clean colours Organo-tin free Suitable for high speed craft - however, ablation rate will increase when subjected to sustained high speed Excellent static performance Excellent long term performance <p>Approvals:</p> <p>NZ HSNO - Approval HSR000035 IMO Tin-Free Certified Certificate No. – 20529/B2 BV APVMA Approval: 58058/52220 & 58059/51438 (Oyster White – Australia)</p> <p>Limitations of Use:</p> <p><i>Some colour variation between batches may occur, also colours may change during storage. If material from different batches is used, carry out thorough "boxing" to ensure a consistent colour is achieved. Full colour is developed over the first weeks of immersion.</i></p> <p>Do NOT apply to aluminium alloy surfaces.</p>	<p>Altex No.5 Antifouling is recommended:</p> <ul style="list-style-type: none"> Where multi-season effective fouling protection is needed Where regulations ban or restrict the use of organotin compounds On yachts, tenders, dinghies, trailer yachts and power boats <p>Altex No.5 Antifouling is:</p> <ul style="list-style-type: none"> Compatible over other copper based anti-fouling, where recommended preparation is achieved <u>Not suitable for use on aluminium craft, outboard motors, sail drives or stern legs</u> Suitable and recommended for use on primed GRP, gelcoat, steel, timber and ferro-cement craft <p>Note: Because ablative antifouling works by slowly wearing away to expose fresh biocides, the amount of product applied has a direct bearing on system life.</p> <p>One coat - per recommended spreading rate (see below) is designed to provide approx 12 months protection in average conditions.</p> <p>Typically two coats are applied.</p>
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SPECIFICATION DATA	
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<p>Generic Type: Tin-Free Ablative Matrix</p> <p>Colours-NZ/Aust: Aurora Red, Seaport Blue, Classic Black and Sea Green</p> <p>Aust. Only: Oyster White, Navy Blue</p> <p>Packaging: 4 litre 10 litre (Professionals only) Single component</p> <p>Flash Point: 27°C Setaflash</p> <p>Thinner: Altex Thinning Solvent #12</p> <p>Clean up with Altex Thinning Solvent #12</p> <p>Storage: 12 months when stored under cool, dry conditions</p>	<p>Density: 1.84 kg per litre</p> <p>Volume Solids: 52%</p> <p>VOC: 414g per litre</p> <p>Theoretical Coverage Rate: 6.9 sq metres per litre at 75 microns dry</p> <p>Recommended Film Thickness Per Coat: 145 microns wet to obtain 75 microns dry Two coats recommended</p> <p>Application: Spray, brush or roller</p> <p>Dry Times (75 µm DFT / 25°C / 50% RH):</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td>To Recoat</td> <td>- Minimum</td> <td>4 hours</td> </tr> <tr> <td></td> <td>- Maximum</td> <td>Not critical</td> </tr> <tr> <td>To Launch</td> <td>- Minimum</td> <td>8 hours</td> </tr> <tr> <td></td> <td>- Maximum</td> <td>Not critical</td> </tr> </table> <p>NOTE: Minimum self recoat should be extended to overnight when full coat/s of epoxy have been applied.</p>	To Recoat	- Minimum	4 hours		- Maximum	Not critical	To Launch	- Minimum	8 hours		- Maximum	Not critical
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SURFACE PREPARATION

All surfaces must be sound and free of oil, grease, dirt, loose and flaking paint, moisture and other foreign substances prior to application of No.5 Antifouling.

No.5 Antifouling is designed to be applied over both two component and single component Altex bottom systems. It is also compatible with a wide range of anti-corrosive and antifouling coatings, including most cuprous oxide containing, copolymer types.

Consult your AY&B Representative for specific recommendations regarding compatibility or repairs to existing coatings.

Primers:

Two Component. No.5 is usually applied over:

Altex Epoxy Primer or Altex Epoxy Barrier Undercoat.

No.5 Antifouling must be applied over the epoxy bottom coatings before they have cured hard. Apply No.5 Antifouling when the epoxy is tack free but still soft to finger pressure. If the epoxy has cured too hard, apply another thin coat of epoxy before applying No.5 Antifouling.

Single Pack: Use either:

Altex PrimaShield Antifouling Sealer, (for sealing unknown antifouling / spot repairs) or MultiPurpose Primer.

Repainting: High pressure water clean (5,000 – 10,000 psi / 330 – 660 bar) to remove all marine growth, hydrolysed antifouling, salts, loose paint and any other foreign matter.

OR: Low pressure water clean (3,000 psi / 200 bar minimum) to remove all marine growth, hydrolysed antifouling, salts, loose paint and any other foreign matter.

AND - Wet sand the surface with 80 grit sandpaper to ensure total removal of any remaining contaminants, including residual hydrolysed antifouling and slime. Rinse thoroughly.

The cleaned surface, once dry should be free of any powdered antifouling residues and should be inspected for defects in the film. Existing anti-fouling must be secure and intact, and not excessively overbuilt.

Repairs to the coating system should be completed before the application of any subsequent coat of antifouling. To ensure good adhesion, any exposed primers / undercoats should be thoroughly sanded (p80 grit), dedusted & coated with the appropriate primer before application of any antifouling.

Thorough wet sanding is recommended at the waterline, as the wet / dry cycle and UV exposure can cause premature failure if brittle or crazy cracked coatings remain.

DIRECTIONS FOR USE

Mixing:

No.5 Antifouling is a single component product that requires only thorough mixing before use.

Thinning:

For spray application, No.5 Antifouling does not normally require any thinning, except possibly in hot windy conditions. Thin, if required with Altex Thinning Solvent #12.

For brush/roller application, additional judicious thinning may be required.

Application:

No.5 Antifouling can be applied by spray, brush or roller. However, it is strongly recommended that heavy duty airless spray equipment be used to ensure the specified film thickness per coat is applied. Film thickness control is critical to the performance of the coating, as service life is a direct function of film thickness.

Clean-up: Use Altex Thinning Solvent #12

Suggested spray equipment is:

Air Spray: Graco - Delta Air Spray; 1.8 - 2.2mm Fluid Nozzle
DeVilbiss - JGA Gun, D Fluid Nozzle, 64 Air Nozzle

Airless Spray: Graco - 30:1 King Pump; 0.019" to 0.023" Tip

(Note: Other equipment equivalent to the above may be used.)

Roller: Use a short nap (3/16" / 5mm) solvent proof roller.

Additional coats will be required to attain the correct film thickness if the coating is applied by brush or roller.

(Typically two spray applied coats (at 75 microns each) requires three roller applied coats to achieve the same film thickness)

Important:

Film thickness control is **critical**.
Service life is a direct function of film thickness

PRECAUTIONS

For DIY & Professional Use: Read and follow all the caution statements on this Product Data Sheet, the product label and the Safety Data Sheet (SDS) for health and safety information prior to use. Refer also to the Hazardous Substances & New Organisms (HSNO) information in the Altex Yacht & Boat "General Safety Information" leaflet.

No.5 Antifouling is flammable. Keep away from heat, sparks and open flame. Use with adequate ventilation. May cause eye and skin irritation. Do not breathe vapour or spray. Wear suitable protective clothing such as gloves and eye and face protection.

WWW.ALTEXBOATPAINT.COM

Head Office New Zealand

Altex Coatings Ltd
91-111 Oropi Road
Greerton, Tauranga 3112

Ph: +64 7 541 1221
Fax: +64 7 541 1310

Head Office Australia

Resene Paints (Aust) Ltd
Industrial & Marine Division
7 Production Avenue,
Molendinar

Queensland 4214
Ph: +61 7 5512 600
Fax: +61 7 5512 697

DISCLAIMER

Important Information

No antifouling paint can be effective under all conditions of exposure, and the performance of this antifouling product depends on many factors beyond the control of the manufacturer, including but not limited to, variables during application and curing, climatic and environmental conditions both global and local during exposure, and acts of nature.

We cannot and do not warrant that this product will be suitable for your particular purpose or application and no liability whatsoever is accepted by us. Any information provided by us is provided as a guide only, based on our field experience and raft trials. It is provided without warranty, express or implied. It is your sole responsibility to determine the suitability of the antifouling product for the use contemplated.

*Ensure you have the latest product datasheet and material safety data sheet from the manufacturer or supplier. Check the data sheet issue date with the listings at www.altexcoatings.com
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