

Phenoline 341 Part A

RESENE PAINTS AUSTRALIA

Version No: 7.10

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 26/02/2018

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S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| | |
|-------------------------------|---|
| Product name | Phenoline 341 Part A |
| Synonyms | Not Available |
| Proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|--|
| Relevant identified uses | Part A of a two pack epoxy tank lining |
|--------------------------|--|

Details of the supplier of the safety data sheet

| | |
|-------------------------|---|
| Registered company name | RESENE PAINTS AUSTRALIA |
| Address | 7 Production Ave, Molendinar QLD 4214 Australia |
| Telephone | +61 7 55126600 |
| Fax | +61 7 55126697 |
| Website | Not Available |
| Email | Not Available |

Emergency telephone number

| | |
|-----------------------------------|---------------|
| Association / Organisation | Not Available |
| Emergency telephone numbers | 131126 |
| Other emergency telephone numbers | Not Available |

CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008 | 1800 039 008 | +612 9186 1132 |

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

| | |
|-------------------------------|--|
| Poisons Schedule | Not Applicable |
| Classification ^[1] | Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1B, Chronic Aquatic Hazard Category 2 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

| | |
|-------------|----------------|
| SIGNAL WORD | WARNING |
|-------------|----------------|

Hazard statement(s)

| | |
|------|--|
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H317 | May cause an allergic skin reaction. |
| H411 | Toxic to aquatic life with long lasting effects. |

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

Continued...

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| | |
|------|--|
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P261 | Avoid breathing mist/vapours/spray. |
| P273 | Avoid release to the environment. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P362 | Take off contaminated clothing and wash before reuse. |
| P302+P352 | IF ON SKIN: Wash with plenty of soap and water. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P333+P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| P337+P313 | If eye irritation persists: Get medical advice/attention. |
| P391 | Collect spillage. |

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|------------|-----------|---|
| 14808-60-7 | 10-20 | <u>silica crystalline - quartz</u> |
| 25068-38-6 | 20-30 | <u>bisphenol A/ diglycidyl ether resin, liquid</u> |
| 68413-24-1 | 1-10 | <u>cashew nutshell liquid/ glycidyl ether polymer</u> |
| 100-51-6 | 1-10 | <u>benzyl alcohol</u> |

SECTION 4 FIRST AID MEASURES

Description of first aid measures

| | |
|---------------------|---|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. |
| Ingestion | <ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. |

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

| | |
|----------------------|--|
| Fire Fighting | <ul style="list-style-type: none"> ▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▶ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use. |
|----------------------|--|

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| | |
|------------------------------|--|
| Fire/Explosion Hazard | <ul style="list-style-type: none"> carbon dioxide (CO₂) , sulfur oxides (SO_x) , silicon dioxide (SiO₂) , other pyrolysis products typical of burning organic material. |
| HAZCHEM | •3Z |

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|--|
| Minor Spills | <ul style="list-style-type: none"> • In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water. • If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks. • For small spills, reactive diluents should be absorbed with sand. <p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. ▶ Wipe up. ▶ Place in a suitable, labelled container for waste disposal. |
| Major Spills | <p>Environmental hazard - contain spillage.</p> <p>Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements.</p> <p>An approved air-purifying respirator with organic-vapor canister is recommended for emergency work.</p> <p>Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment as required. ▶ Prevent spillage from entering drains or water ways. ▶ Contain spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for disposal. ▶ Wash area and prevent runoff into drains or waterways. ▶ If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

| | |
|--------------------------|--|
| Safe handling | <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. ▶ DO NOT allow clothing wet with material to stay in contact with skin |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. |
| Storage incompatibility | <p>Barium sulfate (barytes)</p> <ul style="list-style-type: none"> ▶ reacts violently with dimethyl sulfoxide, sodium acetylide, finely divided carbon, aluminium, magnesium, zirconium, and possibly other active metals, especially at elevated temperatures ▶ is incompatible with potassium, phosphorus (ignites when primed with nitrate-calcium silicide) <p>Silicas:</p> <ul style="list-style-type: none"> ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas ▶ react with xenon hexafluoride to produce explosive xenon trioxide ▶ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds ▶ may react with fluorine, chlorates |

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- ▶ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate
 - ▶ may react vigorously when heated with alkali carbonates.
- Titanium dioxide
- ▶ reacts with strong acids, strong oxidisers
 - ▶ reacts violently with aluminium, calcium, hydrazine, lithium (at around 200 deg C.), magnesium, potassium, sodium, zinc, especially at elevated temperatures - these reactions involves reduction of the oxide and are accompanied by incandescence
 - ▶ dust or powders can ignite and then explode in a carbon dioxide atmosphere
- For alkyl aromatics:
- The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.
- ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
 - ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
 - ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
 - ▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
 - ▶ Alkali metals accelerate the oxidation while CO₂ as co-oxidant enhances the selectivity.
 - ▶ Microwave conditions give improved yields of the oxidation products.
 - ▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NO_x - these may be components of photochemical smogs.
- Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007
- ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
 - ▶ Aromatics can react exothermically with bases and with diazo compounds.
- Glycidyl ethers:
- ▶ may form unstable peroxides on storage in air ,light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels
 - ▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators
 - ▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
 - ▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
 - ▶ attack some forms of plastics, coatings, and rubber
- Reactive diluents are stable under recommended storage conditions, but can decompose at elevated temperatures. In some cases, decomposition can cause pressure build-up in closed systems.
- ▶ Avoid cross contamination between the two liquid parts of product (kit).
 - ▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.
 - ▶ This excess heat may generate toxic vapour
 - ▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents



+ X + O + + +

- X — Must not be stored together
 O — May be stored together with specific precautions
 + — May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|-----------------------------|--------------------------|-----------------------|---------------|---------------|---------------|
| Australia Exposure Standards | silica crystalline - quartz | Silica - Crystalline | Not Available | Not Available | Not Available | Not Available |
| Australia Exposure Standards | silica crystalline - quartz | Quartz (respirable dust) | 0.1 mg/m ³ | Not Available | Not Available | Not Available |
| Australia Exposure Standards | silica crystalline - quartz | Quartz (respirable dust) | 0.1 mg/m ³ | Not Available | Not Available | Not Available |

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|---|---|-------------------------|-----------------------|-------------------------|
| silica crystalline - quartz | Silica, crystalline-quartz; (Silicon dioxide) | 0.075 mg/m ³ | 33 mg/m ³ | 200 mg/m ³ |
| bisphenol A/ diglycidyl ether resin, liquid | Epoxy resin includes EPON 1001, 1007, 820, ERL-2795 | 90 mg/m ³ | 990 mg/m ³ | 5,900 mg/m ³ |
| benzyl alcohol | Benzyl alcohol | 30 ppm | 52 ppm | 740 ppm |

| Ingredient | Original IDLH | Revised IDLH |
|--|---------------|---------------|
| silica crystalline - quartz | Not Available | Not Available |
| bisphenol A/ diglycidyl ether resin, liquid | Not Available | Not Available |
| cashew nutshell liquid/ glycidyl ether polymer | Not Available | Not Available |
| benzyl alcohol | Not Available | Not Available |

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:
 Process controls which involve changing the way a job activity or process is done to reduce the risk.
 Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and

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"removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

| Type of Contaminant: | Air Speed: |
|---|------------------------------|
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min) |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) |

Within each range the appropriate value depends on:

| Lower end of the range | Upper end of the range |
|--|----------------------------------|
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity |
| 3: Intermittent, low production. | 3: High production, heavy use |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only |

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection



Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- ▶ When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons.
- ▶ **DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).**
- ▶ **DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.**

Body protection

See Other protection below

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Other protection

- ▶ Overalls.
- ▶ P.V.C. apron.
- ▶ Barrier cream.
- ▶ Skin cleansing cream.
- ▶ Eye wash unit.

Recommended material(s)

Respiratory protection

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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| Material | CPI |
|-------------------|-----|
| BUTYL | C |
| NAT+NEOPR+NITRILE | C |
| NATURAL RUBBER | C |
| NATURAL+NEOPRENE | C |
| NEOPRENE | C |
| NEOPRENE/NATURAL | C |
| NITRILE | C |
| NITRILE+PVC | C |
| PE | C |
| PVC | C |
| SARANEX-23 | C |
| VITON | C |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation.

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES | AX-AUS | - | AX-PAPR-AUS / Class 1 |
| up to 50 x ES | - | AX-AUS / Class 1 | - |
| up to 100 x ES | - | AX-2 | AX-PAPR-2 ^ |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

If inhalation risk above the TLV exists, wear approved dust respirator.

Use respirators with protection factors appropriate for the exposure level.

- ▶ Up to 5 X TLV, use valveless mask type; up to 10 X TLV, use 1/2 mask dust respirator
- ▶ Up to 50 X TLV, use full face dust respirator or demand type C air supplied respirator
- ▶ Up to 500 X TLV, use powered air-purifying dust respirator or a Type C pressure demand supplied-air respirator
- ▶ Over 500 X TLV wear full-face self-contained breathing apparatus with positive pressure mode or a combination respirator with a Type C positive pressure supplied-air full-face respirator and an auxiliary self-contained breathing apparatus operated in pressure demand or other positive pressure mode

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Required minimum protection factor | Maximum gas/vapour concentration present in air p.p.m. (by volume) | Half-face Respirator | Full-Face Respirator |
|------------------------------------|--|----------------------|----------------------|
| up to 10 | 1000 | A-AUS / Class 1 | - |
| up to 50 | 1000 | - | A-AUS / Class 1 |
| up to 50 | 5000 | Airline * | - |
| up to 100 | 5000 | - | A-2 |
| up to 100 | 10000 | - | A-3 |
| 100+ | | - | Airline** |

* - Continuous Flow

** - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| Appearance | coloured viscous liquid | | |
|--|-------------------------|---|---------------|
| Physical state | Liquid | Relative density (Water = 1) | 1.79 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | 6424.58 |
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | Not Applicable | Taste | Not Available |
| Evaporation rate | < 1 BuAC = 1 | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | 0 |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water (g/L) | Immiscible | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC g/L | 52.41 |

SECTION 10 STABILITY AND REACTIVITY

| Reactivity | See section 7 |
|------------------------------------|--|
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

| | |
|-----------|--|
| Inhaled | <p>The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur.</p> <p>Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body.</p> <p>In animal testing, exposure to aerosols of reactive diluents (especially o-cresol glycidyl ether, CAS RN:2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus and respiratory tract.</p> <p>On exposure to mixed trimethylbenzenes, some people may become nervous, tensed, anxious and have difficult breathing. There may be a reduction red blood cells and bleeding abnormalities. There may also be drowsiness.</p> |
| Ingestion | <p>Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm.</p> <p>Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may</p> |

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| | <p>cause injury.</p> <p>Ingestion of soluble barium compounds may result in ulceration of the mucous membranes of the gastrointestinal tract, tightness in the muscles of the face and neck, gastroenteritis, vomiting, diarrhoea, muscular tremors and paralysis, anxiety, weakness, laboured breathing, cardiac irregularity due to contractions of smooth striated and cardiac muscles (often violent and painful), slow irregular pulse, hypertension, convulsions and respiratory failure.</p> <p>The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.</p> |
| Skin Contact | <p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 20 days.</p> <p>Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact may cause burns.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.</p> <p>Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | <p>This material can cause eye irritation and damage in some persons.</p> <p>Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe damage to the cornea.</p> |
| Chronic | <p>Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily. Animal testing has shown an increase in the development of some tumours.</p> <p>For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions.</p> <p>Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17567-23-2) has caused cancer in some animal testing.</p> <p>Glycidyl ethers can cause genetic damage and cancer.</p> <p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> |

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| Phenoline 341 Part A | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| silica crystalline - quartz | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| bisphenol A/ diglycidyl ether resin, liquid | TOXICITY | IRRITATION |
| | dermal (rat) LD50: >1200 mg/kg ^[2] Oral (rat) LD50: >1000 mg/kg ^[2] | Eye (rabbit): 100mg - Mild |
| cashew nutshell liquid/ glycidyl ether polymer | TOXICITY | IRRITATION |
| | dermal (rat) LD50: >2000 mg/kg ^[2] Oral (rat) LD50: 5000 mg/kg ^[2] | Not Available |
| benzyl alcohol | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 2000 mg/kg ^[2] Inhalation (rat) LC50: >4.178 mg/l/4h ^[2] | Eye (rabbit): 0.75 mg open SEVERE Skin (man): 16 mg/48h-mild |
| | Oral (rat) LD50: 1230 mg/kg ^[2] | Skin (rabbit): 10 mg/24h open-mild |

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| Legend: | 1. Value obtained from Europe ECHA Registered Substance - Acute toxicity 2.* Value obtained from manufacturer's SDS Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances |
| SILICA CRYSTALLINE - QUARTZ | <p>WARNING: For inhalation exposure ONLY: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS</p> <p>The International Agency for Research on Cancer (IARC) has classified occupational exposures to respirable (<5 µm) crystalline silica as being carcinogenic to humans. This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease. Intermittent exposure produces; focal fibrosis, (pneumoconiosis), cough, dyspnoea, liver tumours.</p> <p>* Millions of particles per cubic foot (based on impinger samples counted by light field techniques). NOTE : the physical nature of quartz in the product determines whether it is likely to present a chronic health problem. To be a hazard the material must enter the breathing zone as respirable particles.</p> |
| BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID | <p>The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics. Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p>Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin.</p> <p>Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects.</p> <p>Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans.</p> <p>Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative.</p> <p>Immunotoxicity: Animal testing suggests regular injections of diluted BADGE may result in sensitization.</p> <p>Consumer exposure: Consumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food. Testing has not found any evidence of hormonal disruption. Foetotoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity); NOEL (maternal 60 mg/kg</p> |
| CASHEW NUTSHELL LIQUID/ GLYCIDYL ETHER POLYMER | <p>No significant acute toxicological data identified in literature search.</p> <p>For cashew nutshell liquid (test substance Cardolite NX 4708 – distilled cashew nut shell liquid)</p> <p>No female sex hormone-like effects was observed at all concentrations tested. The substance was found not to cause mutations. Injection into the skin caused moderate to severe redness and peeling.</p> <p>Cardolite NC-700 produced a sensitization rate of 70% and was classified as a strong sensitizer.</p> |
| BENZYL ALCOHOL | <p>Unlike benzylic alcohols, the beta-hydroxyl group of the members of benzyl alkyl alcohols contributes to break down reactions but do not undergo phase II metabolic activation. Though structurally similar to cancer causing ethyl benzene, phenethyl alcohol is only of negligible concern due to limited similarity in their pattern of activity.</p> |

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For benzoates:

Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharmed and of low acute toxicity. They may cause slight irritation by oral, dermal or inhalation exposure except sodium benzoate which doesn't irritate the skin. Studies showed increased mortality, reduced weight gain, liver and kidney effects at higher doses, also, lesions of the brains, thymus and skeletal muscles may occur with benzyl alcohol. However, they do not cause cancer, genetic or reproductive toxicity. Developmental toxicity may occur but only at maternal toxic level.

Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and conjugal contact dermatitis occurs. Contact allergy is a lifelong condition, so symptoms may occur on re-exposure. Allergic contact dermatitis can be severe and widespread, with significant impairment of quality of life and potential consequences for fitness for work.

If the perfume contains a sensitizing component, intolerance to perfumes by inhalation may occur. Symptoms may include general unwellness, coughing, phlegm, wheezing, chest tightness, headache, shortness of breath with exertion, acute respiratory illness, hayfever, asthma and other respiratory diseases. Perfumes can induce excess reactivity of the airway without producing allergy or airway obstruction. Breathing through a carbon filter mask had no protective effect.

Occupational asthma caused by perfume substances, such as isoamyl acetate, limonene, cinnamaldehyde and benzaldehyde, tend to give persistent symptoms, even though the exposure is below occupational exposure limits. Prevention of contact sensitization to fragrances is an important objective of public health risk management.

Hands: Contact sensitization may be the primary cause of hand eczema or a complication of irritant or atopic hand eczema.

However hand eczema is a disease involving many factors, and the clinical significance of fragrance contact allergy in severe, chronic hand eczema may not be clear.

Underarm: Skin inflammation of the armpits may be caused by perfume in deodorants and, if the reaction is severe, it may spread down the arms and to other areas of the body. In individuals who consulted a skin specialist, a history of such first-time symptoms was significantly related to the later diagnosis of perfume allergy.

Face: An important manifestation of fragrance allergy from the use of cosmetic products is eczema of the face. In men, after-shave products can cause eczema around the beard area and the adjacent part of the neck. Men using wet shaving as opposed to dry have been shown to have an increased risk of allergic to fragrances.

Irritant reactions: Some individual fragrance ingredients, such as citral, are known to be irritant. Fragrances may cause a dose-related contact urticaria (hives) which is not allergic; cinnamal, cinnamic alcohol and Myroxylon pereirae are known to cause hives, but others, including menthol, vanillin and benzaldehyde have also been reported.

Pigmentary anomalies: Type IV allergy is responsible for "pigmented cosmetic dermatitis", referring to increased pigmentation on the face and neck. Testing showed a number of fragrance ingredients were associated, including jasmine absolute, ylang-ylang oil, cananga oil, benzyl salicylate, hydroxycitronellal, sandalwood oil, geraniol and geranium oil.

Light reactions: Musk ambrette produced a number of allergic reactions mediated by light and was later banned from use in Europe. Furocoumarins (psoralens) in some plant-derived

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| | <p>studies of sensitization.</p> <p>QSAR prediction: Prediction of sensitization activity of these substances is complex, especially for those substances that can act both as pre- and prohaptens.</p> <p>This is a member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS), based partly on their self-limiting properties as flavouring substances in food. In humans and other animals, they are rapidly absorbed, broken down and excreted, with a wide safety margin. They also lack significant potential to cause genetic toxicity and mutations. The intake of benzyl derivatives as natural components of traditional foods is actually higher than the intake as intentionally added flavouring substances.</p> <p>The aryl alkyl alcohol (AAA) fragrance ingredients have diverse chemical structures, with similar metabolic and toxicity profiles. The AAA fragrances demonstrate low acute and subchronic toxicity by skin contact and swallowing. At concentrations likely to be encountered by consumers, AAA fragrance ingredients are non-irritating to the skin. The potential for eye irritation is minimal. With the exception of benzyl alcohol, phenethyl and 2-phenoxyethyl AAA alcohols, testing in humans indicate that AAA fragrance ingredients generally have no or low sensitization potential. Available data indicate that the potential for photosensitization is low. Testing suggests that at current human exposure levels, this group of chemicals does not cause maternal or developmental toxicity. Animal testing shows no cancer-causing evidence, with little or no genetic toxicity. It has been concluded that these materials would not present a safety concern at current levels of use, as fragrance ingredients.</p> |
| <p>BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID & CASHEW NUTSHELL LIQUID/ GLYCIDYL ETHER POLYMER & BENZYL ALCOHOL</p> | <p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> |

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|-----------------------------------|---|--------------------------|---|
| Acute Toxicity | ☐ | Carcinogenicity | ☐ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ☐ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ☐ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ☐ |
| Mutagenicity | ☐ | Aspiration Hazard | ☐ |

Legend: ✗ – Data available but does not fill the criteria for classification
✓ – Data available to make classification
☐ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

| Phenoline 341 Part A | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
|----------------------|---------------|--------------------|---------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |

| silica crystalline - quartz | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
|-----------------------------|---------------|--------------------|---------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |

| bisphenol A/ diglycidyl ether resin, liquid | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
|---|----------|--------------------|------------------------|---------|--------|
| | LC50 | 96 | Fish | 1.2mg/L | 2 |
| | EC50 | 72 | Algae or other aquatic | 9.4mg/L | 2 |

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| | | | plants | | |
| NOEC | 72 | | Algae or other aquatic plants | 2.4mg/L | 2 |
| cashew nutshell liquid/glycidyl ether polymer | | | | | |
| ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE | |
| Not Available | Not Available | Not Available | Not Available | Not Available | |
| benzyl alcohol | | | | | |
| ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE | |
| LC50 | 96 | Fish | 10mg/L | 4 | |
| Legend: <i>Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data</i> | | | | | |

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For 1,2,4 - Trimethylbenzene:

Half-life (hr) air: 0.48-16;

Half-life (hr) H2O surface water: 0.24 -672;

Half-life (hr) H2O ground: 336-1344;

Half-life (hr) soil: 168-672;

Henry's Pa m3/mol: 385 -627;

Bioaccumulation: not significant. 1,2,4-Trimethylbenzene is a volatile organic compound (VOC) substance.

Atmospheric Fate: 1,2,4-trimethylbenzene can contribute to the formation of photochemical smog in the presence of other VOCs. Degradation of 1,2,4-trimethylbenzene in the atmosphere occurs by reaction with hydroxyl radicals. Reaction also occurs with ozone but very slowly (half life 8820 days).

Aquatic Fate: 1,2,4-Trimethylbenzene volatilizes rapidly from surface waters with volatilization half-life from a model river calculated to be 3.4 hours. Biodegradation of 1,2,4-trimethylbenzene has been noted in both seawater and ground water. Various strains of Pseudomonas can biodegrade 1,2,4-trimethylbenzene.

Terrestrial Fate: 1,2,4-Trimethylbenzene also volatilizes from soils however; moderate adsorption to soils and sediments may occur. Volatilization is the major route of removal of 1,2,4-trimethylbenzene from soils; although, biodegradation may also occur. Due to the high volatility of the chemical it is unlikely to accumulate in soil or surface water to toxic concentrations.

Ecotoxicity: No significant bioaccumulation has been noted. 1,2,4-Trimethylbenzene is moderately toxic to fathead minnow and slightly toxic to dungeness crab. 1,2,4-Trimethylbenzene has moderate acute toxicity to aquatic organisms. No stress was observed in rainbow trout, sea lamprey and Daphnia magna water fleas. The high concentrations required to induce toxicity in laboratory animals are not likely to be reached in the environment.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are "semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

For Silica:

Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).

Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen. Silicon is not found free in nature, but occurs chiefly as the oxide and as silicates. Once released into the environment, no distinction can be made between the initial forms of silica.

Aquatic Fate: At normal environmental pH, dissolved silica exists exclusively as monosilicic acid. At pH 9.4, amorphous silica is highly soluble in water. Crystalline silica, in the form of quartz, has low solubility in water. Silicic acid plays an important role in the biological/geological/chemical cycle of silicon, especially in the ocean. Marine organisms such as diatoms, silicoflagellates and radiolarians use silicic acid in their skeletal structures and their skeletal remains leave silica in sea sediment. Ecotoxicity: Silicon is important to plant and animal life and is practically non-toxic to fish including zebrafish, and Daphnia magna water fleas.

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

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Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont *Sinorhizobium meliloti*. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, "initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater." However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

Ecotoxicity:

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish); NOEC 0.016 mg/l (freshwater fish- 144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l; NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l; NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis

(4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against *Daphnia magna*, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to *D. magna* (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F (bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem. Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe³⁺ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Reactive diluents generally have a low to moderate potential for bioconcentration (tendency to accumulate in the food chain) and a high to very high potential for mobility in soil. Small amounts that escape to the atmosphere will photodegrade.

They would not be expected to persist in the environment.

Most reactive diluents should be considered slightly to moderately toxic to aquatic organisms on an acute basis while some might also be considered harmful to the environment.

Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow).

Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

For Inorganic Sulfate:

Environmental Fate - Sulfates can produce a laxative effect at concentrations of 1000 - 1200 mg/liter, but no increase in diarrhea, dehydration or weight loss. The presence of sulfate in drinking-water can also result in a noticeable taste. Sulfate may also contribute to the corrosion of distribution systems. No health-based guideline value for sulfate in drinking water is proposed.

Atmospheric Fate: Sulfates are removed from the air by both dry and wet deposition processes. Wet deposition processes including rain-out (a process that occurs within the clouds) and washout (removal by precipitation below the clouds) which contribute to the removal of sulfate from the atmosphere.

Terrestrial Fate: Soil - In soil, the inorganic sulfates can adsorb to soil particles or leach into surface water and groundwater. Plants - Sodium sulfate is not very toxic to terrestrial plants however; sulfates can be taken up by plants and be incorporated into the parenchyma of the plant. Some plants (e.g. corn and *Kochia Scoparia*) are capable of accumulating sulfate to concentrations that are potentially toxic to ruminants. Jack pine are the most sensitive plant species.

Aquatic Fate: Sulfate in water can also be reduced by sulfate bacteria (*Thiobacilli*) which use them as a source of energy. In anaerobic environments sulfate is biologically reduced to (hydrogen) sulfide by sulfate reducing bacteria, or incorporated into living organisms as source of sulfur. Sodium sulfate is not reactive in aqueous solution at room temperature. Sodium sulfate will completely dissolve, ionize and distribute across the entire planetary "aquasphere". Some sulfates may eventually be deposited with the majority of sulfates participating in the sulfur cycle in which natural and industrial sodium sulfates are not distinguishable.

Ecotoxicity: Significant bioconcentration or bioaccumulation is not expected. Algae are the most sensitive to sodium sulfate and toxicity occurs in bacteria from 2500mg/L. Sulfates are not acutely toxic

to fish or invertebrates. Daphnia magna water fleas and fathead minnow appear to be the least sensitive species. Activated sludge showed a very low sensitivity to sodium sulfate. Overall it can be concluded that sodium sulfate has no acute adverse effect on aquatic and sediment dwelling organisms. No data were found for long term toxicity.

Reactive diluents which are only slightly soluble in water and do not evaporate quickly are expected to sink to the bottom or float to the top, depending on the density, where they would be expected to biodegrade slowly.

For Barium and its Compounds:

Environmental Fate: Barium is a highly reactive metal occurring naturally only in a combined state, primarily as inorganic complexes. Conditions such as pH, oxidation-reduction potential, cation exchange capacity, and the presence of sulfate, carbonate, and the presence of metal oxides will affect the partitioning of barium and its compounds in the environment. The element is released to environmental by both natural processes and man-made sources. Most barium released to the environment from industrial sources is in forms that do not become widely dispersed.

Atmospheric Fate: In the atmosphere, barium is likely to be present in particulate form. Barium compounds will be removed from the atmosphere via wet/dry deposition. The substance may change to different forms of barium in the air.

Terrestrial Fate: Soil - Barium will leach from geological formations to groundwater and will adsorb to soil. Barium is not very mobile in most soil systems and will form soluble complexes with fulvic/humic acids. Transportation rates of barium in soil are dependent on the characteristics of soil material. In soils with high positive ion exchange capacity, (e.g., fine textured mineral soils or soils with high organic matter content), barium mobility will be limited by adsorption. Soils high in calcium carbonate leave barium carbonate residues, which limit mobility. Barium produces barium sulfate residues in the presence of sulfates. Barium is more mobile, and is more likely to be leached, from soils in the presence of chloride and under acidic conditions. Barium binds with fatty acids, (e.g., in acidic landfill leachate), and will be much more mobile in soils containing fatty acids. **Plants -** Barium is not expected to concentrate in plants, relative to amounts found in soils; however, there are some plants, (beans, forage plants, Brazil nuts, and mushrooms), which accumulate barium.

Aquatic Fate: Barium will adsorb to sediment/suspended particulate matter. Precipitation of barium sulfate salts is accelerated where rivers enter the ocean. Sedimentation of suspended solids removes a large portion of the barium content from surface waters. Barium in sediments is found largely in the form of barium sulfate, (barite).

Ecotoxicity: Barium concentration will increase as it moves up the food chain in both land and aquatic species. In aquatic media, barium is likely to precipitate out of solution as an insoluble salt, (i.e. barium sulfate/barium sulfite). The uptake of barium by fish and marine organisms is also an important removal mechanism. Barium may concentrate in marine plants by a factor of 400-4,000 times the level present in the water. The substance may concentrate in marine animals, plankton, and brown algae.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|---|-------------------------|------------------|
| bisphenol A/ diglycidyl ether resin, liquid | HIGH | HIGH |
| benzyl alcohol | LOW | LOW |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|---|-----------------------|
| bisphenol A/ diglycidyl ether resin, liquid | LOW (LogKOW = 2.6835) |
| benzyl alcohol | LOW (LogKOW = 1.1) |

Mobility in soil

| Ingredient | Mobility |
|---|-------------------|
| bisphenol A/ diglycidyl ether resin, liquid | LOW (KOC = 51.43) |
| benzyl alcohol | LOW (KOC = 15.66) |

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

| | |
|-------------------------------------|--|
| Product / Packaging disposal | <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be</p> |
|-------------------------------------|--|

Phenoline 341 Part A

| | |
|--|---|
| | <p>appropriate.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Authority for disposal. ▶ Bury or incinerate residue at an approved site. ▶ Recycle containers if possible, or dispose of in an authorised landfill. |
|--|---|

SECTION 14 TRANSPORT INFORMATION

Labels Required

| | |
|------------------|---|
| |  |
| Marine Pollutant |  |
| HAZCHEM | +3Z |

Land transport (ADG)

| | | | | | |
|------------------------------|---|--------------------|----------------------|------------------|----------------|
| UN number | 3082 | | | | |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. | | | | |
| Transport hazard class(es) | <table border="1" style="width: 100%;"> <tr> <td style="text-align: center;">Class</td> <td style="text-align: center;">9</td> </tr> <tr> <td style="text-align: center;">Subrisk</td> <td style="text-align: center;">Not Applicable</td> </tr> </table> | Class | 9 | Subrisk | Not Applicable |
| Class | 9 | | | | |
| Subrisk | Not Applicable | | | | |
| Packing group | III | | | | |
| Environmental hazard | Environmentally hazardous | | | | |
| Special precautions for user | <table border="1" style="width: 100%;"> <tr> <td style="text-align: center;">Special provisions</td> <td style="text-align: center;">274 331 335 375 AU01</td> </tr> <tr> <td style="text-align: center;">Limited quantity</td> <td style="text-align: center;">5 L</td> </tr> </table> | Special provisions | 274 331 335 375 AU01 | Limited quantity | 5 L |
| Special provisions | 274 331 335 375 AU01 | | | | |
| Limited quantity | 5 L | | | | |

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082

are not subject to this Code when transported by road or rail in;

(a) packagings;

(b) IBCs; or

(c) any other receptacle not exceeding 500 kg(L).

- Australian Special Provisions (SP AU01) - ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

| | | | | | | | | | | | | | | | |
|---|--|--------------------|---------------|---------------------------------|----------------|-------------------------------|-------|--|-----|--|-------|---|------|--|---------|
| UN number | 3082 | | | | | | | | | | | | | | |
| UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. * | | | | | | | | | | | | | | |
| Transport hazard class(es) | <table border="1" style="width: 100%;"> <tr> <td style="text-align: center;">ICAO/IATA Class</td> <td style="text-align: center;">9</td> </tr> <tr> <td style="text-align: center;">ICAO / IATA Subrisk</td> <td style="text-align: center;">Not Applicable</td> </tr> <tr> <td style="text-align: center;">ERG Code</td> <td style="text-align: center;">9L</td> </tr> </table> | ICAO/IATA Class | 9 | ICAO / IATA Subrisk | Not Applicable | ERG Code | 9L | | | | | | | | |
| ICAO/IATA Class | 9 | | | | | | | | | | | | | | |
| ICAO / IATA Subrisk | Not Applicable | | | | | | | | | | | | | | |
| ERG Code | 9L | | | | | | | | | | | | | | |
| Packing group | III | | | | | | | | | | | | | | |
| Environmental hazard | Environmentally hazardous | | | | | | | | | | | | | | |
| Special precautions for user | <table border="1" style="width: 100%;"> <tr> <td style="text-align: center;">Special provisions</td> <td style="text-align: center;">A97 A158 A197</td> </tr> <tr> <td style="text-align: center;">Cargo Only Packing Instructions</td> <td style="text-align: center;">964</td> </tr> <tr> <td style="text-align: center;">Cargo Only Maximum Qty / Pack</td> <td style="text-align: center;">450 L</td> </tr> <tr> <td style="text-align: center;">Passenger and Cargo Packing Instructions</td> <td style="text-align: center;">964</td> </tr> <tr> <td style="text-align: center;">Passenger and Cargo Maximum Qty / Pack</td> <td style="text-align: center;">450 L</td> </tr> <tr> <td style="text-align: center;">Passenger and Cargo Limited Quantity Packing Instructions</td> <td style="text-align: center;">Y964</td> </tr> <tr> <td style="text-align: center;">Passenger and Cargo Limited Maximum Qty / Pack</td> <td style="text-align: center;">30 kg G</td> </tr> </table> | Special provisions | A97 A158 A197 | Cargo Only Packing Instructions | 964 | Cargo Only Maximum Qty / Pack | 450 L | Passenger and Cargo Packing Instructions | 964 | Passenger and Cargo Maximum Qty / Pack | 450 L | Passenger and Cargo Limited Quantity Packing Instructions | Y964 | Passenger and Cargo Limited Maximum Qty / Pack | 30 kg G |
| Special provisions | A97 A158 A197 | | | | | | | | | | | | | | |
| Cargo Only Packing Instructions | 964 | | | | | | | | | | | | | | |
| Cargo Only Maximum Qty / Pack | 450 L | | | | | | | | | | | | | | |
| Passenger and Cargo Packing Instructions | 964 | | | | | | | | | | | | | | |
| Passenger and Cargo Maximum Qty / Pack | 450 L | | | | | | | | | | | | | | |
| Passenger and Cargo Limited Quantity Packing Instructions | Y964 | | | | | | | | | | | | | | |
| Passenger and Cargo Limited Maximum Qty / Pack | 30 kg G | | | | | | | | | | | | | | |

Sea transport (IMDG-Code / GGVSee)

Phenoline 341 Part A

| | | | | | | | | |
|-------------------------------------|--|-------------------|-----------|---------------------|----------------|--------------------|-----|--|
| UN number | 3082 | | | | | | | |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. | | | | | | | |
| Transport hazard class(es) | <table border="1"> <tr> <td>IMDG Class</td> <td>9</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table> | IMDG Class | 9 | IMDG Subrisk | Not Applicable | | | |
| IMDG Class | 9 | | | | | | | |
| IMDG Subrisk | Not Applicable | | | | | | | |
| Packing group | III | | | | | | | |
| Environmental hazard | Marine Pollutant | | | | | | | |
| Special precautions for user | <table border="1"> <tr> <td>EMS Number</td> <td>F-A , S-F</td> </tr> <tr> <td>Special provisions</td> <td>274 335 969</td> </tr> <tr> <td>Limited Quantities</td> <td>5 L</td> </tr> </table> | EMS Number | F-A , S-F | Special provisions | 274 335 969 | Limited Quantities | 5 L | |
| EMS Number | F-A , S-F | | | | | | | |
| Special provisions | 274 335 969 | | | | | | | |
| Limited Quantities | 5 L | | | | | | | |

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

SILICA CRYSTALLINE - QUARTZ(14808-60-7) IS FOUND ON THE FOLLOWING REGULATOR LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

CASHEW NUTSHELL LIQUID/ GLYCIDYL ETHER POLYMER(68413-24-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

BENZYL ALCOHOL(100-51-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

| National Inventory | Status |
|-------------------------------|--|
| Australia - AICS | Y |
| Canada - DSL | Y |
| Canada - NDSL | N (benzyl alcohol; bisphenol A/ diglycidyl ether resin, liquid; silica crystalline - quartz; cashew nutshell liquid/ glycidyl ether polymer) |
| China - IECSC | Y |
| Europe - EINEC / ELINCS / NLP | Y |
| Japan - ENCS | N (bisphenol A/ diglycidyl ether resin, liquid; cashew nutshell liquid/ glycidyl ether polymer) |
| Korea - KECI | Y |
| New Zealand - NZIoC | Y |
| Philippines - PICCS | Y |
| USA - TSCA | Y |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION

| | |
|----------------------|------------|
| Revision Date | 26/02/2018 |
| Initial Date | 26/02/2018 |

Other information

Continued...

Ingredients with multiple cas numbers

| Name | CAS No |
|--|--|
| silica crystalline - quartz | 14808-60-7, 122304-48-7, 122304-49-8, 12425-26-2, 1317-79-9, 70594-95-5, 87347-84-0, 308075-07-2 |
| bisphenol A/ diglycidyl ether resin, liquid | 25068-38-6, 25085-99-8 |
| cashew nutshell liquid/ glycidyl ether polymer | 68413-24-1, 171263-25-5 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
PC – STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit,
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

Powered by AuthorTe, from Chemwatch.

Phenoline 341 Part B

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 4

Version No: 1.1
Safety Data Sheet according to WHS and ADG requirements

Issue Date: 26/02/2018
Print Date: 29/04/2018
S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| | |
|-------------------------------|---------------------------------|
| Product name | Phenoline 341 Part B |
| Synonyms | Not Available |
| Proper shipping name | CORROSIVE LIQUID, TOXIC, N.O.S. |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|------------------------------|
| Relevant identified uses | Part B of a multi-pack epoxy |
|--------------------------|------------------------------|

Details of the supplier of the safety data sheet

| | |
|-------------------------|---|
| Registered company name | RESENE PAINTS AUSTRALIA |
| Address | 7 Production Ave, Molendinar QLD 4214 Australia |
| Telephone | +61 7 55126600 |
| Fax | +61 7 55126697 |
| Website | Not Available |
| Email | Not Available |

Emergency telephone number

| | |
|-----------------------------------|---------------|
| Association / Organisation | Not Available |
| Emergency telephone numbers | 131126 |
| Other emergency telephone numbers | Not Available |

CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008 | 1800 039 008 | +612 9186 1132 |

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

| | |
|-------------------------------|--|
| Poisons Schedule | Not Applicable |
| Classification ^[1] | Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 3, Acute Toxicity (Inhalation) Category 2, Skin Corrosion/Irritation Category 1C, Serious Eye Damage Category 1, Skin Sensitizer Category 1B, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Chronic Aquatic Hazard Category 2 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

SIGNAL WORD **DANGER**

Hazard statement(s)

| | |
|------|--|
| H302 | Harmful if swallowed. |
| H311 | Toxic in contact with skin. |
| H330 | Fatal if inhaled. |
| H314 | Causes severe skin burns and eye damage. |
| H317 | May cause an allergic skin reaction. |

Continued...

| | |
|------|--|
| H335 | May cause respiratory irritation. |
| H411 | Toxic to aquatic life with long lasting effects. |

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

| | |
|------|--|
| P260 | Do not breathe dust/fume/gas/mist/vapours/spray. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection. |
| P270 | Do not eat, drink or smoke when using this product. |
| P273 | Avoid release to the environment. |
| P284 | Wear respiratory protection. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P301+P330+P331 | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P304+P340 | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310 | Immediately call a POISON CENTER or doctor/physician. |
| P363 | Wash contaminated clothing before reuse. |
| P302+P352 | IF ON SKIN: Wash with plenty of soap and water. |
| P333+P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| P391 | Collect spillage. |
| P301+P312 | IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. |

Precautionary statement(s) Storage

| | |
|-----------|--|
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |
| P405 | Store locked up. |

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|--------------|-----------|---|
| 868765-93-9* | 40-50 | <u>phenalkylamine</u> |
| 112-57-2 | 1-10 | <u>tetraethylenepentamine</u> |
| 1477-55-0 | 1-10 | <u>benzene-1,3-dimethanamine</u> |
| 6864-37-5 | 30-40 | <u>4,4'-methylenebis(2-methylcyclohexanamine)</u> |
| 100-51-6 | 1-10 | <u>benzyl alcohol</u> |

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

| | |
|---------------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if |

Continued...

| | |
|------------------|---|
| | <ul style="list-style-type: none"> ▶ necessary. ▶ Transport to hospital, or doctor, without delay. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p> |
| Ingestion | <ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay. |

Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

| | |
|------------------------------|--|
| Fire Fighting | |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). ▶ May emit acrid smoke. ▶ Mists containing combustible materials may be explosive. <p>Combustion products include:</p> <ul style="list-style-type: none"> ▶ carbon dioxide (CO₂) ▶ nitrogen oxides (NO_x) ▶ other pyrolysis products typical of burning organic material. <p>May emit corrosive fumes.</p> |
| HAZCHEM | 2X |

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|---|
| Minor Spills | <ul style="list-style-type: none"> ▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▶ Check regularly for spills and leaks. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. ▶ Wipe up. ▶ Place in a suitable, labelled container for waste disposal. |
| Major Spills | # |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE**Precautions for safe handling**

| | |
|--------------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ DO NOT store near acids, or oxidising agents ▶ No smoking, naked lights, heat or ignition sources. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p> |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. ▶ Avoid strong bases. ▶ Avoid contact with copper, aluminium and their alloys. ▶ Avoid reaction with oxidising agents |



X X + X + + +

X — Must not be stored together
0 — May be stored together with specific preventions
+ — May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**Control parameters****OCCUPATIONAL EXPOSURE LIMITS (OEL)****INGREDIENT DATA**

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|--------|------------|---------------|-----|------|------|-------|
|--------|------------|---------------|-----|------|------|-------|

| | | | | | | |
|------------------------------|---------------------------|-----------------------|---------------|---------------|-----------|---------------|
| Australia Exposure Standards | benzene-1,3-dimethanamine | m-Xylene-a,a'-diamine | Not Available | Not Available | 0.1 mg/m3 | Not Available |
|------------------------------|---------------------------|-----------------------|---------------|---------------|-----------|---------------|

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|--|---|------------|-----------|-----------|
| tetraethylenepentamine | Tetraethylenepentamine | 15 mg/m3 | 130 mg/m3 | 790 mg/m3 |
| 4,4'-methylenebis(2-methylcyclohexanamine) | Laromin C 260; (bis(4-Amino-3-methylcyclohexyl) methane; Dimethyldicyane) | 0.28 mg/m3 | 3.1 mg/m3 | 19 mg/m3 |
| benzyl alcohol | Benzyl alcohol | 30 ppm | 52 ppm | 740 ppm |

| Ingredient | Original IDLH | Revised IDLH |
|--|---------------|---------------|
| phenalkylamine | Not Available | Not Available |
| tetraethylenepentamine | Not Available | Not Available |
| benzene-1,3-dimethanamine | Not Available | Not Available |
| 4,4'-methylenebis(2-methylcyclohexanamine) | Not Available | Not Available |
| benzyl alcohol | Not Available | Not Available |

Exposure controls

| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.</p> <p>An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|--|----------------------|------------|--|------------------------------|---|----------------------------|--|----------------------------|--|------------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| | Type of Contaminant: | Air Speed: | | | | | | | | | | | | | | | | | | | |
| solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | | | | | | | | | | | | | | | | | | | | |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | | | | | | | | | | | | | | | | | | | | |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | | | | | | | | | | | | | | | | | | | | |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) | | | | | | | | | | | | | | | | | | | | |
| Lower end of the range | Upper end of the range | | | | | | | | | | | | | | | | | | | | |
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | | | | | | | | | | | | | | | | | | | | |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | | | | | | | | | | | | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | | | | | | | | | | | | |
| Personal protection |  | | | | | | | | | | | | | | | | | | | | |
| Eye and face protection | <ul style="list-style-type: none"> Chemical goggles. Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] | | | | | | | | | | | | | | | | | | | | |
| Skin protection | See Hand protection below | | | | | | | | | | | | | | | | | | | | |
| Hands/feet protection | <ul style="list-style-type: none"> When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. <p>NOTE:</p> <ul style="list-style-type: none"> The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. | | | | | | | | | | | | | | | | | | | | |

Phenoline 341 Part B

| | |
|-------------------------|--|
| | <ul style="list-style-type: none"> ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. ▶ When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons. ▶ DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin). ▶ DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use. |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Ensure there is ready access to a safety shower. |

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Phenoline 341 Part B

| Material | CPI |
|----------------|-----|
| BUTYL | A |
| VITON | A |
| NATURAL RUBBER | C |
| NEOPRENE | C |
| PVA | C |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Required minimum protection factor | Maximum gas/vapour concentration present in air p.p.m. (by volume) | Half-face Respirator | Full-Face Respirator |
|------------------------------------|--|----------------------|----------------------|
| up to 10 | 1000 | AK-AUS / Class1 P2 | - |
| up to 50 | 1000 | - | AK-AUS / Class 1 P2 |
| up to 50 | 5000 | Airline * | - |
| up to 100 | 5000 | - | AK-2 P2 |
| up to 100 | 10000 | - | AK-3 P2 |
| 100+ | | | Airline** |

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

76ak-p()

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| | | | |
|---|----------------|--|---------------|
| Appearance | clear liquid | | |
| Physical state | Liquid | Relative density (Water = 1) | 0.97 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | 386.60 |
| Initial boiling point and boiling range (°C) | 205 | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | 110 | Taste | Not Available |
| Evaporation rate | > 1 Ether = 1 | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | 13 | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | 1.3 | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water (g/L) | Immiscible | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | >1 | VOC g/L | 403.26 |

SECTION 10 STABILITY AND REACTIVITY

| | |
|---|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |

| | |
|---|---------------|
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

| | |
|---------------------|---|
| Inhaled | <p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Inhalation hazard is increased at higher temperatures.</p> <p>Inhalation of quantities of liquid mist may be extremely hazardous, even lethal due to spasm, extreme irritation of larynx and bronchi, chemical pneumonitis and pulmonary oedema.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may produce toxic effects; these may be fatal. Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety.</p> |
| Ingestion | <p>The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.</p> <p>Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucus.</p> <p>Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow.</p> |
| Skin Contact | <p>Skin contact with the material may produce toxic effects; systemic effects may result following absorption.</p> <p>The material can produce chemical burns following direct contact with the skin.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p> <p>Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>The material can produce severe chemical burns following direct contact with the skin.</p> |
| Eye | <p>The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.</p> <p>Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness.</p> <p>Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.</p> |
| Chronic | <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.</p> |

| | TOXICITY | IRRITATION |
|---|---|-----------------------------------|
| Phenoline 341 Part B | Not Available | Not Available |
| phenalkylamine | Not Available | Not Available |
| tetraethylenepentamine | Dermal (rabbit) LD50: 660 mg/kg ^[2] | Eye (rabbit): 100 mg/24h moderate |
| | Oral (rat) LD50: 3990 mg/kg ^[2] | Eye (rabbit): 5 mg moderate |
| | | Skin (rabbit): 495 mg SEVERE |
| | | Skin (rabbit): 5 mg/24h SEVERE |
| benzene-1,3-dimethanamine | Dermal (rabbit) LD50: 2000 mg/kg ^[2] | Eye (rabbit): 0.05 mg/24h SEVERE |
| | Inhalation (rat) LC50: 174.800325 mg/l/1hE ^[2] | Skin (rabbit): 0.75 mg/24h SEVERE |
| | Oral (rat) LD50: >200 mg/kg ^[1] | |
| 4,4'-methylenebis(2-methylcyclohexanamine) | Dermal (rabbit) LD50: 200 mg/kg ^[2] | Not Available |
| | Inhalation (rat) LC50: 0.42 mg/l/4h ^[2] | |
| | Oral (rat) LD50: 320 mg/kg ^[2] | |

| | TOXICITY | IRRITATION |
|----------------|--|------------------------------------|
| benzyl alcohol | Dermal (rabbit) LD50: 2000 mg/kg ^[2] | Eye (rabbit): 0.75 mg open SEVERE |
| | Inhalation (rat) LC50: >4.178 mg/l/4h ^[2] | Skin (man): 16 mg/48h-mild |
| | Oral (rat) LD50: 1230 mg/kg ^[2] | Skin (rabbit): 10 mg/24h open-mild |

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

| | |
|---|--|
| TETRAETHYLENEPENTAMINE | <p>Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.</p> <p>For alkyl polyamines: The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eye irritation and genetic defects, but have not been shown to cause cancer.</p> <p>Triethylenetetramine is a severe irritant to skin and eyes and may induce skin sensitisation. Acute exposure to saturated vapour via inhalation was tolerated without impairment but exposure to aerosol may lead to reversible irritations of the mucous membranes in the airways. Studies done on experimental animals showed that it does not cause cancer or foetal developmental defects.</p> <p>Tetraethylenepentamine (TEPA) has a low acute toxicity when taken orally and a higher toxicity via the dermal route most likely due to the corrosive nature of TEPA to the skin against neutralization by stomach acid. TEPA may be corrosive to the skin and eyes. Long term dermal application may cause thickening of the epidermis and other skin changes. There were no evidence of reproductive toxicity but there may be foetal toxicity at high doses most likely due to copper deficiency and zinc toxicity. Diet supplementation with copper resulted in a decrease of foetal abnormalities.</p> |
| BENZENE-1,3-DIMETHANAMINE | <p>Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins.</p> <p>For benzene-1,3-dimethanamine (m-xylene-alpha,alpha'-diamine): Animal testing showed that benzene-1,3-methanamine caused tissue damage to the digestive and respiratory organs, if given by mouth or inhaled, respectively. The chemical is corrosive to animal skin, and may cause sensitization. Testing has not shown any reproductive toxicity or ability to cause mutations. In humans, it appears to act as a gastrointestinal irritant, and has been shown to cause contact sensitization, even at low concentrations. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> |
| 4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE) | <p>For 4,4'-methylenebis(2-methylcyclohexanamine) (DMD): Acute toxicity: In humans (epoxy resins production workers) scleroderma-like skin changes have been described revealing 4,4'-methylenebis(2-methylcyclohexanamine) as most probable causative agent. In DMD production workers unspecific skin changes, but no scleroderma-like symptoms were seen. DMD is harmful via the oral route and toxic via the dermal and inhalation route: LD50 rat (oral): > 320 < 460 mg/kg bw, symptoms: unspecific; LC50 rat (inhalation, liquid aerosol): 420 mg/m³/4h, symptoms: irritation of the airways; LD50 rabbit (dermal): > 200 < 400 mg/kg bw, symptoms: cyanosis, necrotic changes at the test site. The substance is highly corrosive to skin (full thickness necrosis after 3 minutes of exposure) and may cause severe damage to eyes. In the guinea pig maximization test the substance showed no sensitising effect. In a well conducted rat 90-day inhalation study (OECD TG 413) body weight development was impaired, local irritative effects observed for the skin and upper airways (nasal mucosa) and target organ toxicity indicative of a mild anaemic effect as well as effects on the liver, testes and kidneys were seen at 48 mg/m³. No histopathological correlate was found with respect to increased absolute lung weights. At 12 mg/m³ the only effect seen was an increase in GPT levels in males. The NOAEC was 2 mg/m³. Subchronic toxicity: The substance may cause local damage as well as systemic toxicity including histopathological changes in several target organs (damage to haematological system, liver, kidney, adrenal gland and heart) after repeated oral uptake and to a lesser extent after inhalative exposure as shown in animal studies. In a subchronic oral toxicity study with rats (OECD TG 408), the animals were exposed to 0, 2.5, 12 and 60 mg/kg bw/day by gavage over 3 months. Liver, white and red blood cells, kidneys, adrenal glands and heart were the target organs for toxic effect showing also histopathological alterations. At the high dose level (60 mg/kg bw/day) body weight development/food consumption were clearly impaired and the general state of health was poor. The absolute testes weight was decreased and an atrophy of the seminiferous tubuli and a reduced content of the seminal vesicle were noted. These changes were interpreted as consequence of the marked impairment on body weight. While the toxic effects at the mid dose of 12 mg/kg bw/day were generally less pronounced, a NOAEL was achieved at 2.5 mg/kg bw/day. Genotoxicity: The substance showed no genotoxic effects in the Ames test (OECD TG 471), cytogenetic assay with CHO cells (OECD TG 473) and HGPRT assay (OECD TG 476) when tested up to the cyto-/bacteriotoxic range. Reproductive toxicity: In rat 90-day oral and inhalation studies the substance showed no direct adverse effects to the male and female reproductive organs (testes, ovaries and uterus examined). The observed effects on testes being a secondary nonspecific consequence of the severe systemic toxicity (e.g. decrease in body weight) seen at the same dose level. Developmental toxicity: In a developmental toxicity study (OECD TG 414) the DMD (0, 5, 15 or 45 mg/kg bw/day) was administered from day 6 to 19 post-coitum orally by gavage to rats. The NOAEL for maternal toxicity was 5 mg/kg bw/day. Slight foetotoxicity (retardation of ossification of skull bones) without teratogenicity was observed at 45 mg/kg bw/day, together with severely reduced body weight of the dams. The NOAEL for developmental toxicity was 15 mg/kg bw/day. The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. * [BASF]</p> |
| BENZYL ALCOHOL | <p>Unlike benzylic alcohols, the beta-hydroxyl group of the members of benzyl alkyl alcohols contributes to break down reactions but do not undergo phase II metabolic activation. Though structurally similar to cancer causing ethyl benzene, phenethyl alcohol is only of negligible concern due to limited similarity in their pattern of activity.</p> <p>For benzoates: Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharful and of low acute toxicity. They may cause slight irritation by oral, dermal or inhalation exposure except sodium benzoate which doesn't irritate the skin. Studies showed increased mortality, reduced weight gain, liver and kidney effects at higher doses, also, lesions of the brains, thymus and skeletal muscles may occur with benzyl alcohol. However, they do not cause cancer, genetic or reproductive toxicity. Developmental toxicity may occur but only at maternal toxic level.</p> <p>Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and connubial contact dermatitis occurs. Contact allergy is a lifelong condition, so symptoms may occur on re-exposure. Allergic contact dermatitis can be severe and widespread, with significant impairment of quality of life and potential consequences for fitness for work.</p> <p>If the perfume contains a sensitizing component, intolerance to perfumes by inhalation may occur. Symptoms may include general unwellness, coughing, phlegm, wheezing, chest tightness, headache, shortness of breath with exertion, acute respiratory illness, hayfever, asthma and other respiratory diseases. Perfumes can induce excess reactivity of the airway without producing allergy or airway obstruction. Breathing through a carbon filter mask had no protective effect.</p> |

| | | | |
|--|---|---------------------------------|---|
| | <p>Occupational asthma caused by perfume substances, such as isoamyl acetate, limonene, cinnamaldehyde and benzaldehyde, tend to give persistent symptoms, even though the exposure is below occupational exposure limits. Prevention of contact sensitization to fragrances is an important objective of public health risk management.</p> <p>Hands: Contact sensitization may be the primary cause of hand eczema or a complication of irritant or atopic hand eczema. However hand eczema is a disease involving many factors, and the clinical significance of fragrance contact allergy in severe, chronic hand eczema may not be clear.</p> <p>Underarm: Skin inflammation of the armpits may be caused by perfume in deodorants and, if the reaction is severe, it may spread down the arms and to other areas of the body. In individuals who consulted a skin specialist, a history of such first-time symptoms was significantly related to the later diagnosis of perfume allergy.</p> <p>Face: An important manifestation of fragrance allergy from the use of cosmetic products is eczema of the face. In men, after-shave products can cause eczema around the beard area and the adjacent part of the neck. Men using wet shaving as opposed to dry have been shown to have an increased risk of allergic to fragrances.</p> <p>Irritant reactions: Some individual fragrance ingredients, such as citral, are known to be irritant. Fragrances may cause a dose-related contact urticaria (hives) which is not allergic; cinnamal, cinnamic alcohol and Myroxylon pereirae are known to cause hives, but others, including menthol, vanillin and benzaldehyde have also been reported.</p> <p>Pigmentary anomalies: Type IV allergy is responsible for "pigmented cosmetic dermatitis", referring to increased pigmentation on the face and neck. Testing showed a number of fragrance ingredients were associated, including jasmine absolute, ylang-ylang oil, cananga oil, benzyl salicylate, hydroxycitronellal, sandalwood oil, geraniol and geranium oil.</p> <p>Light reactions: Musk ambrette produced a number of allergic reactions mediated by light and was later banned from use in Europe. Furocoumarins (psoralens) in some plant-derived fragrances have caused phototoxic reactions, with redness. There are now limits for the amount of furocoumarins in fragrances. Phototoxic reactions still occur, but are rare.</p> <p>General/respiratory: Fragrances are volatile, and therefore, in addition to skin exposure, a perfume also exposes the eyes and the nose / airway. It is estimated that 2-4% of the adult population is affected by respiratory or eye symptoms by such an exposure. It is known that exposure to fragrances may exacerbate pre-existing asthma. Asthma-like symptoms can be provoked by sensory mechanisms. A significant association was found between respiratory complaints related to fragrances and contact allergy to fragrance ingredients and hand eczema.</p> <p>Fragrance allergens act as haptens, low molecular weight chemicals that cause an immune response only when attached to a carrier protein. However, not all sensitizing fragrance chemicals are directly reactive, but require previous activation. A prehapten is a chemical that itself causes little or no sensitization, but is transformed into a hapten in the skin (bioactivation), usually via enzyme catalysis. It is not always possible to know whether a particular allergen that is not directly reactive acts as a prehapten or a prohaptent, or both.</p> <p>Prohaptens: Compounds that are bioactivated in the skin and thereby form haptens are referred to prohaptens. The possibility of a prohaptent being activated cannot be avoided by outside measures. Activation processes increase the risk for cross-reactivity between fragrance substances. Various enzymes play roles in both activating and deactivating prohaptens. Skin-sensitizing prohaptens can be recognized and grouped into chemical classes based on knowledge of xenobiotic bioactivation reactions, clinical observations and/or studies of sensitization.</p> <p>QSAR prediction: Prediction of sensitization activity of these substances is complex, especially for those substances that can act both as pre- and prohaptens.</p> <p>This is a member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS), based partly on their self-limiting properties as flavouring substances in food. In humans and other animals, they are rapidly absorbed, broken down and excreted, with a wide safety margin. They also lack significant potential to cause genetic toxicity and mutations. The intake of benzyl derivatives as natural components of traditional foods is actually higher than the intake as intentionally added flavouring substances.</p> <p>The aryl alkyl alcohol (AAA) fragrance ingredients have diverse chemical structures, with similar metabolic and toxicity profiles. The AAA fragrances demonstrate low acute and subchronic toxicity by skin contact and swallowing. At concentrations likely to be encountered by consumers, AAA fragrance ingredients are non-irritating to the skin. The potential for eye irritation is minimal. With the exception of benzyl alcohol, phenethyl and 2-phenoxyethyl AAA alcohols, testing in humans indicate that AAA fragrance ingredients generally have no or low sensitization potential. Available data indicate that the potential for photosensitization is low.</p> <p>Testing suggests that at current human exposure levels, this group of chemicals does not cause maternal or developmental toxicity. Animal testing shows no cancer-causing evidence, with little or no genetic toxicity. It has been concluded that these materials would not present a safety concern at current levels of use, as fragrance ingredients.</p> | | |
| TETRAETHYLENEPENTAMINE & BENZENE-1,3-DIMETHANAMINE & BENZYL ALCOHOL | <p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> | | |
| TETRAETHYLENEPENTAMINE & 4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE) | <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> | | |
| TETRAETHYLENEPENTAMINE & BENZENE-1,3-DIMETHANAMINE | <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p> | | |
| TETRAETHYLENEPENTAMINE & BENZENE-1,3-DIMETHANAMINE & 4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE) | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p> | | |
| 4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE) & BENZYL ALCOHOL | <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> | | |
| Acute Toxicity | ✓ | Carcinogenicity | ⊘ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ⊘ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ✓ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ⊘ |
| Mutagenicity | ⊘ | Aspiration Hazard | ⊘ |

Legend: ✗ – Data available but does not fill the criteria for classification
✓ – Data available to make classification
⊘ – Data Not Available to make classification

Phenoline 341 Part B

Toxicity

| Phenoline 341 Part B | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
|--|---------------|--------------------|-------------------------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| phenalkylamine | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| tetraethylenepentamine | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | EC50 | 48 | Crustacea | =24.1mg/L | 1 |
| | EC50 | 72 | Algae or other aquatic plants | =2.1mg/L | 1 |
| | NOEC | 72 | Algae or other aquatic plants | =0.5mg/L | 1 |
| benzene-1,3-dimethanamine | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| 4,4'-methylenebis(2-methylcyclohexanamine) | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 21.5mg/L | 1 |
| | EC50 | 48 | Crustacea | =15.2mg/L | 1 |
| | EC50 | 96 | Algae or other aquatic plants | =1.6mg/L | 1 |
| | EC10 | 96 | Algae or other aquatic plants | =0.41mg/L | 1 |
| | NOEC | 72 | Algae or other aquatic plants | 0.13mg/L | 2 |
| benzyl alcohol | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 10mg/L | 4 |

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For 4,4'-methylenebis(2-methylcyclohexanamine) (DMD):

Environmental Fate: DMD has a water solubility of 3.6 g/l, a vapour pressure of 0.08 Pa and a measured log Kow of 2.51. However, due to the Lewis base character of the substance the experimental determination of the log Kow is inaccurate.

From the physico-chemical properties the hydrosphere is identified as target compartment for the substance.

Biodegradability: <10% DOC Reduction (OECD 302B/Iso 9888/EEC 88/302, C)

According to OECD criteria the substance is not biodegradable even with adapted inoculum (OECD TG 302B <1% after 28 days) and can only be poorly eliminated in sewage water treatment plants. Due to the chemical structure of DMD, hydrolysis is not likely to occur under environmental conditions.

In the atmosphere the substance is quickly degraded by photochemical attack (half life =3.1 hours). The log Koc was calculated to 3.26. However, one has to consider that as a basic compound cyclohexylamine can be bound to the soil by ion exchange.

Ecotoxicity:

DMD is considered as toxic to aquatic organisms

Fish LC50 (96 h): *Leusiscus idus* >22<46 mg/l

Daphnia magna EC50 (48 h): 15.2 mg/l

Green alga ErC50 (72 h): *Scenedesmus subspicatus* > 5 mg/l; EbC50 2.1 mg/l

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|--|-------------------------|------------------|
| tetraethylenepentamine | LOW | LOW |
| benzene-1,3-dimethanamine | HIGH | HIGH |
| 4,4'-methylenebis(2-methylcyclohexanamine) | HIGH | HIGH |
| benzyl alcohol | LOW | LOW |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|--|------------------------|
| tetraethylenepentamine | LOW (LogKOW = -3.1604) |
| benzene-1,3-dimethanamine | LOW (BCF = 2.7) |
| 4,4'-methylenebis(2-methylcyclohexanamine) | LOW (BCF = 60) |
| benzyl alcohol | LOW (LogKOW = 1.1) |

Mobility in soil

| Ingredient | Mobility |
|--|-------------------|
| tetraethylenepentamine | LOW (KOC = 1098) |
| benzene-1,3-dimethanamine | LOW (KOC = 914.6) |
| 4,4'-methylenebis(2-methylcyclohexanamine) | LOW (KOC = 1838) |
| benzyl alcohol | LOW (KOC = 15.66) |

SECTION 13 DISPOSAL CONSIDERATIONS**Waste treatment methods**

| | |
|-------------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. Otherwise: <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Treat and neutralise at an approved treatment plant. ▶ Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed. |
|-------------------------------------|---|

SECTION 14 TRANSPORT INFORMATION**Labels Required**

| | |
|-------------------------|---|
| |   |
| Marine Pollutant |  |
| HAZCHEM | 2X |

Land transport (ADG)

| | | | | | |
|-------------------------------------|---|--------------------|---------|------------------|-----|
| UN number | 2922 | | | | |
| UN proper shipping name | CORROSIVE LIQUID, TOXIC, N.O.S. | | | | |
| Transport hazard class(es) | <table border="0"> <tr> <td>Class</td> <td>8</td> </tr> <tr> <td>Subrisk</td> <td>6.1</td> </tr> </table> | Class | 8 | Subrisk | 6.1 |
| Class | 8 | | | | |
| Subrisk | 6.1 | | | | |
| Packing group | III | | | | |
| Environmental hazard | Environmentally hazardous | | | | |
| Special precautions for user | <table border="0"> <tr> <td>Special provisions</td> <td>223 274</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table> | Special provisions | 223 274 | Limited quantity | 5 L |
| Special provisions | 223 274 | | | | |
| Limited quantity | 5 L | | | | |

Air transport (ICAO-IATA / DGR)

| | | | | | | | |
|-------------------------------------|--|--------------------|---------|---------------------------------|-----|----------|----|
| UN number | 2922 | | | | | | |
| UN proper shipping name | Corrosive liquid, toxic, n.o.s. * | | | | | | |
| Transport hazard class(es) | <table border="0"> <tr> <td>ICAO/IATA Class</td> <td>8</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>6.1</td> </tr> <tr> <td>ERG Code</td> <td>8P</td> </tr> </table> | ICAO/IATA Class | 8 | ICAO / IATA Subrisk | 6.1 | ERG Code | 8P |
| ICAO/IATA Class | 8 | | | | | | |
| ICAO / IATA Subrisk | 6.1 | | | | | | |
| ERG Code | 8P | | | | | | |
| Packing group | III | | | | | | |
| Environmental hazard | Environmentally hazardous | | | | | | |
| Special precautions for user | <table border="0"> <tr> <td>Special provisions</td> <td>A3 A803</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>856</td> </tr> </table> | Special provisions | A3 A803 | Cargo Only Packing Instructions | 856 | | |
| Special provisions | A3 A803 | | | | | | |
| Cargo Only Packing Instructions | 856 | | | | | | |

Phenoline 341 Part B

| | |
|---|------|
| Cargo Only Maximum Qty / Pack | 60 L |
| Passenger and Cargo Packing Instructions | 852 |
| Passenger and Cargo Maximum Qty / Pack | 5 L |
| Passenger and Cargo Limited Quantity Packing Instructions | Y841 |
| Passenger and Cargo Limited Maximum Qty / Pack | 1 L |

Sea transport (IMDG-Code / GGVSee)

| | |
|------------------------------|---------------------------------|
| UN number | 2922 |
| UN proper shipping name | CORROSIVE LIQUID, TOXIC, N.O.S. |
| Transport hazard class(es) | IMDG Class : 8 |
| | IMDG Subrisk : 6.1 |
| Packing group | III |
| Environmental hazard | Marine Pollutant |
| Special precautions for user | EMS Number : F-A , S-B |
| | Special provisions : 223 274 |
| | Limited Quantities : 5 L |

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

PHENALKYLAMINE(868765-93-9*) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Not Applicable

TETRAETHYLENEPENTAMINE(112-57-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

BENZENE-1,3-DIMETHANAMINE(1477-55-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

4,4'-METHYLENEBIS(2-METHYLCYCLOHEXANAMINE)(6864-37-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

BENZYL ALCOHOL(100-51-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

| National Inventory | Status |
|-------------------------------|--|
| Australia - AICS | N (phenalkylamine) |
| Canada - DSL | N (phenalkylamine) |
| Canada - NDSL | N (benzyl alcohol; phenalkylamine; tetraethylenepentamine; 4,4'-methylenebis(2-methylcyclohexanamine); benzene-1,3-dimethanamine) |
| China - IECSC | N (phenalkylamine) |
| Europe - EINEC / ELINCS / NLP | N (phenalkylamine) |
| Japan - ENCS | N (phenalkylamine) |
| Korea - KECI | N (phenalkylamine) |
| New Zealand - NZIoC | Y |
| Philippines - PICCS | N (phenalkylamine) |
| USA - TSCA | N (phenalkylamine) |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION

| | |
|---------------|------------|
| Revision Date | 26/02/2018 |
| Initial Date | 26/02/2018 |

Other information

Continued...

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
PC – STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit,
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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