## **RESENE PAINTS AUSTRALIA**

Chemwatch Hazard Alert Code: 3

Version No: **6.8** Safety Data Sheet according to WHS and ADG requirements Issue Date: **19/01/2018** Print Date: **30/04/2018** S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier	
Product name	Thermaline 400 Primer Part A
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available
Relevant identified uses of th	e substance or mixture and uses advised against

Relevant identified uses Part A of a two pack coating

#### Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61755126600
Fax	+61755126697
Website	Not Available
Email	Not Available

#### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131126
Other emergency telephone numbers	Not Available

### CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
1800 039 008	1800 039 008	+612 9186 1132

Once connected and if the message is not in your prefered language then please dial 01

#### SECTION 2 HAZARDS IDENTIFICATION

#### Classification of the substance or mixture

### HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification [1] Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1B, Reproductive Toxicity Category 2, Specific target organ toxicity - repeated exposure Category 2, Chronic Aquatic Hazard Category 3	
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)

SIGNAL WORD	DANCER
SIGNAL WORD	DANGER
Hazard statement(s)	
H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

#### Not Applicable

### Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P210	ep away from heat/sparks/open flames/hot surfaces No smoking.	
P233	Keep container tightly closed.	
P260	Do not breathe dust/fume/gas/mist/vapours/spray.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	
P281	Use personal protective equipment as required.	
P240	Ground/bond container and receiving equipment.	
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.	
P242	Use only non-sparking tools.	
P243	Take precautionary measures against static discharge.	
P273	Avoid release to the environment.	
P272	Contaminated work clothing should not be allowed out of the workplace.	

#### Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/attention.		
P362	Take off contaminated clothing and wash before reuse.		
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.		
P302+P352	IF ON SKIN: Wash with plenty of soap and water.		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P314	Get medical advice/attention if you feel unwell.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		
P337+P313	If eye irritation persists: Get medical advice/attention.		
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.		

### Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

#### Precautionary statement(s) Disposal

P50

P501 Dispose of contents/container in accordance with local regulations.

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
14808-60-7	<=1	silica crystalline - quartz
25036-25-3	10-20	bisphenol A/ bisphenol A diglycidyl ether polymer
1330-20-7	1-10	xy/ene
25068-38-6	10-20	bisphenol A/ diglycidyl ether resin, liquid
55492-52-9	1-10	bisphenol F/ epichlorohydrin copolymer
108-88-3	1-10	toluene
107-98-2	1-10	propylene glycol monomethyl ether - mixture of isomers
108-65-6	1-10	propylene glycol monomethyl ether acetate, alpha-isomer

## SECTION 4 FIRST AID MEASURES

## Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<ul> <li>If skin contact occurs:</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul> <li>If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> </ul>

Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.

- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- Avoid giving milk or oils.
- Avoid giving alcohol.

#### Indication of any immediate medical attention and special treatment needed

#### Treat symptomatically

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

- For acute or short term repeated exposures to xylene: • Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of
  - charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- BIOLOGICAL EXPOSURE INDEX BEI These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

#### SECTION 5 FIREFIGHTING MEASURES

#### Extinguishing media

- Foam.
- Dry chemical powder.
  BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

#### Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result		
Advice for firefighters			
Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>May be violently or explosively reactive.</li> <li>Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Consider evacuation (or protect in place).</li> <li>Fight fire from a safe distance, with adequate cover.</li> <li>If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>Use water delivered as a fine spray to control the fire and cool adjacent area.</li> <li>Avoid spraying water onto liquid pools.</li> <li>Do not approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> </ul>		
Fire/Explosion Hazard	<ul> <li>Liquid and vapour are highly flammable.</li> <li>Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>Vapour may travel a considerable distance to source of ignition.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>Combustion products include:</li> <li>,</li> <li>carbon dioxide (CO2)</li> <li>,</li> <li>aldehydes</li> <li>,</li> <li>other pyrolysis products typical of burning organic material.</li> </ul>		
HAZCHEM	•3YE		
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#### SECTION 6 ACCIDENTAL RELEASE MEASURES

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### **Environmental precautions**

See section 12

#### Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb small quantities with vermiculite or other absorbent material.</li> </ul>
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	<ul> <li>Wipe up.</li> <li>Collect residues in a flammable waste container.</li> <li>In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water.</li> <li>If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks.</li> <li>For small spills, reactive diluents should be absorbed with sand.</li> </ul>
Major Spills	Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements. An approved air-purifying respirator with organic-vapor canister is recommended for emergency work. • Clear area of personnel and move upwind. • Alert Fire Brigade and tell them location and nature of hazard. • May be violently or explosively reactive. • Wear breathing apparatus plus protective gloves. • Prevent, by any means available, spillage from entering drains or water course. • Consider evacuation (or protect in place). • No smoking, naked lights or ignition sources. • Increase ventilation. • Stop leak if safe to do so. • Water spray or fog may be used to disperse /absorb vapour. • Contain spill with sand, earth or vermiculite. • Use only spark-free shovels and explosion proof equipment. • Collect recoverable product into labelled containers for recycling. • Absorb remaining product with sand, earth or vermiculite. • Collect solid residues and seal in labelled forms for disposal. • Wash area and prevent runoff into drains. • If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

Precautions for safe handling				
Safe handling	<ul> <li>Containers, even those that have been emptied, may contain explosive vapours.</li> <li>Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (&lt;=1 m/sec until fill pipe submerged to twice its diameter, then &lt;=7 m/sec).</li> <li>Avoid splash filling.</li> <li>Do NOT use compressed air for filling discharging or handling operations.</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>Avoid smoking, naked lights, heat or ignition sources.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Vapour may ignite on pumping or pouring due to static electricity.</li> <li>DO NOT use plastic buckets.</li> <li>Earth and secure metal containers when dispensing or pouring product.</li> <li>Use spark-free tools when handling.</li> <li>Avoid physical damage to containers.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>			
Other information	<ul> <li>Store in original containers in approved flame-proof area.</li> <li>No smoking, naked lights, heat or ignition sources.</li> <li>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</li> <li>Keep containers securely sealed.</li> <li>Store away from incompatible materials in a cool, dry well ventilated area.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>			

## Conditions for safe storage, including any incompatibilities

conditions for sale storage, including any incompatibilities				
Suitable container	<ul> <li>Packing as supplied by manufacturer.</li> <li>Plastic containers may only be used if approved for flammable liquid.</li> <li>Check that containers are clearly labelled and free from leaks.</li> <li>For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>For maturials vith a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>Manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>			
Storage incompatibility	<ul> <li>Toluene:</li> <li>reacts violently with strong oxidisers, bromine, bromine trifluoride, chlorine, hydrochloric acid/ sulfuric acid mixture, 1,3-dichloro-5,5-dimethyl-2,4-imidazolidindione, dinitrogen tetraoxide, fluorine, concentrated nitric acid, nitrogen dioxide, silver chloride, sulfur dichloride, uranium fluoride, vinyl acetate</li> <li>forms explosive mixtures with strong acids, strong oxidisers, silver perchlorate, tetranitromethane</li> <li>is incompatible with bis-toluenediazo oxide</li> <li>attacks some plastics, rubber and coatings</li> </ul>			

- may generate electrostatic charges, due to low conductivity, on flow or agitation.
- Xylenes: may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride
- attack some plastics, rubber and coatings
- may generate electrostatic charges on flow or agitation due to low conductivity.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- Aromatics can react exothermically with bases and with diazo compounds.
- For alkyl aromatics:

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Microwave conditions give improved yields of the oxidation products.
- Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx these may be components of photochemical smogs. Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007

#### Glycidyl ethers:

- may form unstable peroxides on storage in air ,light, sunlight, UV light or other ionising radiation, trace metals inhibitor should be maintained at adequate levels
- ▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators
- may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
- ► react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
- attack some forms of plastics, coatings, and rubber

Reactive diluents are stable under recommended storage conditions, but can decompose at elevated temperatures. In some cases, decomposition can cause pressure build-up in closed systems.

- Avoid cross contamination between the two liquid parts of product (kit).
- If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.
  - This excess heat may generate toxic vapour
- Avoid reaction with amines, mercaptans, strong acids and oxidising agents



X — Must not be stored together

May be stored together with specific preventions
 May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **Control parameters**

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

EMERGENCY LIMITS

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	silica crystalline - quartz	Quartz (respirable dust)	0.1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	silica crystalline - quartz	Silica - Crystalline	Not Available	Not Available	Not Available	Not Available
Australia Exposure Standards	silica crystalline - quartz	Quartz (respirable dust)	0.1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	350 mg/m3 / 80 ppm	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	toluene	Toluene	191 mg/m3 / 50 ppm	574 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether	369 mg/m3 / 100 ppm	553 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxy-2-propanol acetate	274 mg/m3 / 50 ppm	548 mg/m3 / 100 ppm	Not Available	Not Available

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
silica crystalline - quartz	Silica, crystalline-quartz; (Silicon dioxide)	0.075 mg/m3	33 mg/m3	200 mg/m3
bisphenol A/ bisphenol A diglycidyl ether polymer Epoxy resin; (Bisphenol A-Bisphenol A diglycidyl ether polymer)		6 mg/m3	66 mg/m3	400 mg/m3
xylene	Xylenes	Not Available	Not Available	Not Available
bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin includes EPON 1001, 1007, 820, ERL-2795	90 mg/m3	990 mg/m3	5,900 mg/m3
toluene	Toluene	Not Available	Not Available	Not Available
propylene glycol monomethyl ether - mixture of isomers	Propylene glycol monomethyl ether; (Ucar Triol HG-170)	100 ppm	160 ppm	660 ppm
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
silica crystalline - quartz	Not Available	Not Available
bisphenol A/ bisphenol A diglycidyl ether polymer	Not Available	Not Available
xylene	900 ppm	Not Available
bisphenol A/ diglycidyl ether resin, liquid	Not Available	Not Available
bisphenol F/ epichlorohydrin copolymer	Not Available	Not Available
toluene	500 ppm	Not Available
propylene glycol monomethyl ether - mixture of isomers	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available

### Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to afforci in the some the contominant			
	Type of Contaminant		Air Speed	
	solvent, vapours, degreasing etc., evaporating from tank (in still air).		0.25-0.5 m/s (50-100 f/min.)	
Appropriate engineering controls	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transf fumes, pickling (released at low velocity into zone of active generation)	iers, welding, spray drift, plating acid	0.5-1 m/s (100-200 f/min.)	
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas of rapid air motion)	discharge (active generation into zone	1-2.5 m/s (200-500 f/min.)	
	Within each range the appropriate value depends on:			
	Lower end of the range	Upper end of the range		
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents		
	2: Contaminants of low toxicity or of nuisance value only. 2: Contaminants of high toxicity			
	3: Intermittent, low production. 3: High production, heavy use			
	4: Large hood or large air mass in motion 4: Small hood-local control only			
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.			
Personal protection				
Eye and face protection	<ul> <li>Safety glasses with side shields.</li> <li>Chemical goggles.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. ICDC NIOSH Current Intelligence Bulletin 591. IAS/NZS 1336 or national equivalent1</li> </ul>			
Skin protection	See Hand protection below			
<ul> <li>Hands/feet protection</li> <li>Hends/feet protection</li> <li>Protection</li> <li>NOTE:         <ul> <li>The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective of avoid all possible skin contact.</li> <li>Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> <li>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to mark Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has there checked prior to the application.</li> <li>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when matherial.</li> <li>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be wash thoroughly. Application of a non-perfumed moisturizer is recommended.</li> <li>Suitability of glove type is dependent on usage. Important factors in the selection of gloves include:</li> </ul> </li> </ul>		e equipment, to nanufacturer. erefore to be making a final shed and dried		

	<ul> <li>frequency and duration of contact, changing registrations of always material     </li> </ul>
	- distribution reasonable or give matchat,
	desterity
	Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
	When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374. AS/NZS 2161.10.1 or national equivalent) is recommended.
	When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161 10 1 or pational equivalent) is recommended
	Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.     Contaminated draves should be replaced
	For reneral annihilation groups should be topicated.
	I should be emphasized, goods what because is not necessarily a good predictor of dove resistance to a specific chemical as the permeation efficiency of
	the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.
	Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.
	Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:
	Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to
	give short duration protection and would normally be just for single use applications, then disposed of.
	Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential
	Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
	When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butatoluene rubber), boots and aprons.
	DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).
	DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.
Body protection	See Other protection below
	<ul> <li>Overalls.</li> <li>PVC Apron.</li> <li>PVC protective suit may be required if exposure severe.</li> <li>Eyewash unit.</li> <li>Ensure there is ready access to a safety shower.</li> </ul>
Other protection	<ul> <li>Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.</li> </ul>

## Recommended material(s)

GLOVE SELECTION INDEX Glove selection is based on a modified presentation of the: "Forsberg Clothing Performance Index". The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

Thermaline 400 Primer Part A

Material	CPI
BUTYL	С
BUTYL/NEOPRENE	С
CPE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
PVDC/PE/PVDC	С
SARANEX-23	С
SARANEX-23 2-PLY	С
TEFLON	С
VITON	С
VITON/CHLOROBUTYL	С
VITON/NEOPRENE	С

\* CPI - Chemwatch Performance Index A: Best Selection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Respiratory protection

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

^ - Full-face

 $\begin{array}{l} \mbox{A(All classes)} = \mbox{Organic vapours, B AUS or B1} = \mbox{Acid} \\ \mbox{gasses, B2} = \mbox{Acid gas or hydrogen cyanide(HCN), B3} = \\ \mbox{Acid gas or hydrogen cyanide(HCN), E} = \mbox{Suffur} \\ \end{array}$ 

dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen,

MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

If inhalation risk above the TLV exists, wear approved dust respirator.

Use respirators with protection factors appropriate for the exposure level.

- Up to 5 X TLV, use valveless mask type; up to 10 X TLV, use 1/2 mask dust respirator
- Up to 50 X TLV, use full face dust respirator or demand type C air supplied respirator
- Up to 500 X TLV, use powered air-purifying dust respirator or a Type C pressure demand supplied-air respirator
- Over 500 X TLV wear full-face self-contained breathing apparatus with positive pressure mode or a combination
- respirator with a Type C positive pressure supplied-air full-face respirator and an auxiliary self-contained breathing apparatus operated in pressure demand or other

positive pressure mode Selection of the Class and Type of respirator will depend

upon the level of breathing zone contaminant and the

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	red viscous liquid		
Physical state	Liquid	Relative density (Water = 1)	1.46
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	434
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	20547.9
Initial boiling point and boiling range (°C)	123	Molecular weight (g/mol)	Not Available
Flash point (°C)	18	Taste	Not Available
Evaporation rate	1.3 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	8.4	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.2	Volatile Component (%vol)	17
Vapour pressure (kPa)	1.8	Gas group	Not Available
e Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	3.4	VOC g/L	158.03

## SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7

B: Satisfactory; may degrade after 4 hours continuous immersion C: Poor to Dangerous Choice for other than short term immersion NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. \* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

\* - Continuous Flow

\*\* - Continuous-flow or positive pressure demand. A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

Infor

mation on toxicologic	al effects
Inhaled	The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitchin tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur. Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body. In animal testing, exposure to aerosols of reactive diluents (especially o-cresol glycidyl ether, CAS RN:2210-79-9) has beer reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus and respiratory tract. Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to th heart, liver, kidneys and nervous system has also been noted amongst workers. Xylene is a central nervous system depressant
Ingestion	Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm. Reactive diluents exhibit a range of ingestion hazards. Small amoun swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Bisphenol A diglycidyl ether (BADGE) may produce contact dermati characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 2( days. Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact ma cause burns. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with hamful effects. Examine ti skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons. Eye contact with reactive diluents may cause slight to severe irritatic with the possibility of chemical burns or moderate to severe damage the cornea.
Chronic	Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer followin each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily. Anima testing has shown an increase in the development of some tumours. Chronic dust inhalation of kaolin, can cause kaolinosis from kaolin deposition in the lungs causing distinct lung markings, abnormal inflation of air sacs, and chronic lung diseases (nodular pneumoconiosis). This condition is made worse by long duration of occupational exposure and pre-existing chest infection. Pre-employment screening is recommended. For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions. Exposure to some reactive diluents (notably, neopentylglycol diglycic ether, CAS RN: 17557-23-2) has caused cancer in some animal testing. Glycidyl ethers can cause genetic damage and cancer. Intentional abuse (glue sniffing) or occupational exposure to toluene

can result in chronic habituation. Chronic abuse has caused inco-ordination, tremors of the extremeties (due to widespread cerebrum withering), headache, abnormal speech, temporary memo loss, convulsions, coma, drowsiness, reduced colour perception, blindness, nystagmus (rapid, involuntary eye movements), hearing loss leading to deafness and mild dementia. Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bispheno AF) and other diphenylalkanes were found to have oestrogen-like effects. Bisphenol F is present in the environment and as a contaminant of food, so humans may therefore be exposed to bisphenol. Testing shows bisphenol F has genetic toxicity as well as the ability to disrupt hormonal balance. Overexposure to the breathable dust may cause coughing, wheezing difficulty in breathing and impaired lung function. Chronic symptoms may include decreased vital lung capacity and chest infections. Repeated exposures in the workplace to high levels of fine-divided dusts may produce a condition known as pneumoconiosis, which is th lodgement of any inhaled dusts in the lung, irrespective of the effect. This is particularly true when a significant number of particles less than 0.5 microns (1/50000 inch) are present. Lung shadows are see in the X-ray. Symptoms of pneumoconiosis may include a progressiv dry cough, shortness of breath on exertion, increased chest expansic weakness and weight loss. As the disease progresses, the cough produces stringy phlegm, vital capacity decreases further, and shortness of breath becomes more severe. Other signs or symptoms include changed breath sounds, reduced oxygen uptake during exercise, emphysema and rarely, pneumothorax (air in the lung cavity Removing workers from the possibility of further exposure to dust generally stops the progress of lung abnormalities. When there is high potential for worker exposure, examinations at regular period w emphasis on lung function should be performed. Inhaling dust over an extended number of years may cause pneumoconiosis, which is the accumulation of dusts in the lungs and the subsequent tissue reaction. This may or may not be reversible.

Thermaline 400 Primer Part	TOXICITY	IRRITATION	
Α	Not Available	Not Available	
	TOXICITY	IRRITATION	
silica crystalline - quartz	Not Available	Not Available	
		1	
	ΤΟΧΙΟΙΤΥ	IRRITATION	
bisphenol A/ bisphenol A	dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Not Available	
	Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>		
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>	Eye (human): 200 ppm irritant	
xylene	Inhalation (rat) LC50: 4994.295 mg/l/4h <sup>[2]</sup>	Eye (rabbit): 5 mg/24h SEVER	
	Oral (rat) LD50: 4300 mg/kg <sup>[2]</sup>	Eye (rabbit): 87 mg mild	
		Skin (rabbit):500 mg/24h moderate	
	TOXICITY	IRRITATION	
bisphenol A/ diglycidyl ether resin, liquid	dermal (rat) LD50: >1200 mg/kg <sup>[2]</sup>	Eye (rabbit): 100mg - Mild	
	Oral (rat) LD50: >1000 mg/kg <sup>[2]</sup>		
	TOXICITY	IRRITATION	
bisphenol F/ epichlorohydrin copolymer	dermal (rat) LD50: >400 mg/kg <sup>[2]</sup>	Not Available	
	Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>		
	TOXICITY	IRRITATION	
toluene	Dermal (rabbit) LD50: 12124 mg/kg <sup>[2]</sup>	Eye (rabbit): 2mg/24h - SEVERE	
	Inhalation (rat) LC50: 49 mg/l/4H <sup>[2]</sup>	Eye (rabbit):0.87 mg - mild	

	Oral (rat) LD50: 636 mg/kg <sup>[2]</sup>	Eye (rabbit):100 mg/30sec - mild	
		Skin (rabbit):20 mg/24h- moderate	
		Skin (rabbit):500 mg - moderate	
	τοχιριτχ		
propylene glycol	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit) 230 mg mild	
monomethyl ether - mixture of isomers	Inhalation (rat) LC50: 12485.7375 mg/l/5h.d <sup>[2]</sup>	Eye (rabbit) 500 mg/24 h milo	
	Oral (rat) LD50: 3739 mg/kg <sup>[2]</sup>	Skin (rabbit) 500 mg open - mile	
	ΤΟΧΙΟΙΤΥ	IRRITATION	
propylene glycol	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available	
monomethyl ether acetate, alpha-isomer	Inhalation (rat) LC50: 6510.0635325 mg/l/6h <sup>[2]</sup>		
	Oral (rat) LD50: >5000 mg/kg <sup>[1]</sup>		
Legend:	1. Value obtained from Europe Acute toxicity 2.* Value obtain Unless otherwise specified da Register of Toxic Effect of che	ECHA Registered Substances ed from manufacturer's SDS. ta extracted from RTECS - mical Substances	
	WARNING: For inhalation exp been classified by the IARC as HUMANS	osure <u>ONLY</u> : This substance ha Group 1: CARCINOGENIC TO	
SILICA CRYSTALLINE - QUARTZ       QUARTZ    The International Agency for Research on Cancel classified occupational exposures to respirable (- crystalline silica as being carcinogenic to humans classification is based on what IARC considered is evidence from epidemiological studies of human carcinogenicity of inhaled silica in the forms of q cristobalite. Crystalline silica is also known to caus non-cancerous lung disease. Intermittent exposure produces; focal fibrosis, (pneumoconiosis), cough, dyspnoea, liver tumous		esearch on Cancer (IARC) has irres to respirable (<5 um) nogenic to humans . This IARC considered sufficient I studies of humans for the a in the forms of quartz and also known to cause silicosis, a is; focal fibrosis, pnoea, liver tumours.	
	Animons of particles per cubic roor (pased on impinger samples counted by light field techniques). NOTE : the physical nature of quartz in the product determines whether it is likely to present a chronic health problem. To be a hazard the material must enter the breathing zone as respirable particles.		
BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence previous airways disease in a non-atopic individual, with sudden on of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases: The disorder is characterized by difficulty breathing, cough and mucus production. "Hexion MSDS Epikote 1001		
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	The substance is classified by IAF NOT classifiable as to its carcinog Evidence of carcinogenicity may b testing. Foetoxicity has been observed in : NOEL 180 mg/kg (teratogenicity:	RC as Group 3: genicity to humans. e inadequate or limited in animal animal studies Oral (rabbit, female NOEL (maternal 60 mg/kg	
TOLUENE	TOLUENE         For toluene: Acute toxicity: Humans exposed to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis (sleepiness) and death. When inhaled or swallowed, toluene can cause severe central nervous system decression and in larce do		

	has a narcotic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, congestion and bleeding of the lungs and kidne injury were all found on autopsy. Exposure to inhalation at a concentration of 600 parts per million for hours resulted in the same and more serious symptoms including euphoria (a feeling of well-being), dilated pupils, convulsions and nausea. Exposure to 10000-30000 parts per million (1-3%) has beer reported to cause narcosis and death. Toluene can also strip the skii of lipids, causing skii inflammation. Subchronic/chronic effects: Repeat doses of toluene cause adverse central nervous system effects and can damage the upper airway, the liver and the kidney. Adverse effects occur from both swallowing and inhalation. In humans, a reported lowest level causing adverse effect on the nervous system is 88 parts per million. In one case, toluene caused heart sensitization and death. In several cases of "glue sniffig", damage to the cerebellum was noted. Workers chronically exposed to toluene fumes have reported reduced white cell counts. Developmental/Reproductive toxicity: Exposure to high levels of toluene can result in adverse effects in the developing foetus. Severa studies have indicated that high levels of toluene can also adversely affect the developing offspring in laboratory animals. In children who were exposed to toluene before birth, as a result of solvent abuse by the mother, variable growth, a small head, central nervous system dysfunction, attention deficits, minor facial and limb abnormalities, ar developmental delay were seen. Absorption: Studies in humans and animals have shown that toluene easily absorbed through the lungs and gastrointestinal tract, with much less being absorbed through the skin. Distribution: Animal studies show that toluene may be distributed in th body fat, bone marrow, spinal nerves, spinal cord and brain white matter, with lower levels in the blood, kidney and liver. Toluene has generally been found to accumulate in fatty tissue, and in h
PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	The matcharmation. Repeated or prolonged exposure to irritants may produce conjunctivitis. NOTE: Exposure of pregnant rats and rabbits to the substance did n give rise to teratogenic effects at concentrations up to 3000 ppm. Fetotoxic effects were seen in rats but not in rabbits at this concentration: matemal toxicity was noted in both species.
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	Animal testing shows that high concentrations (for example, 0.5%) are associated with birth defects but lower exposures have not been shown to cause adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material; the remaining 90% is alpha isomer. Hazard appears low, b emphasizes the need for care in handling this chemical. A BASF report (in ECETOC ) showed that inhalation exposure to 54 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazar appears low but emphasizes the need for care in handling this chemical. [I.C.I] *Shin-Etsu SDS
BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. conta urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS	No significant acute toxicological data identified in literature search
BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	The chemical structure of hydroxylated diphenylalkanes or bisphenol consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics Bisphenol A (BPA) and some related compounds exhibit oestrogenic

## Bisphenol A (BPA) and some related compounds exhibit oestrogenic

BISPHENOL AV BISPHENOL POLYMER & BARDEN LOW POLYMENT AND	BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	significant thyroic which releases gr manner. However activity. Results s and the B-phenyl hormonal activitie rings and the bric Bisphenols prom and secretion of of proliferative poter carbon, the lower most active comp carbon. Bispheno an angular config bonding to the ac Animal testing ov (BADGE) causer Reproductive and BADGE given ov but had no reproo Cancer-causing j diglycidyl ether c causing potential Genetic toxicity: 1 far been negative Immunotoxicity: BADGE may res Consumer expose exclusively from Testing has not for	A hormonal activity towards rat pituits rowth hormone in a thyroid hormone- r, BPA and several other derivatives of uggest that the 4-hydroxyl group of the ring of BPA derivatives are required s, and substituents at the 3,5-positio gling alkyl moiety markedly influence oted cell proliferation and increased cell type-specific proteins. When rani- ncy, the longer the alkyl substituent at the concentration needed for maxim pound contained two propyl chains at los with two hydroxyl groups in the pe- guration are suitable for appropriate cceptor site of the oestrogen receptor er 13 weeks showed bisphenol A dig d mild to moderate, chronic, inflamm d Developmental Toxicity: Animal tes rer several months caused reduction ductive effects. potential: It has been concluded that annot be classified with respect to it in humans. Laboratory tests on genetic toxicity of a. Animal testing suggests regular inje juit in sensitization.	ary cell line GH dependent did not show su the A-phenyl rin for these ns of the pheny the activities. the synthesis ked by at the bridging tra position and r. glycidyl ether ation of the skit ting showed in body weight bisphenol A s cancer- BADGE have ctions of dilute E is almost gs into food.
Anima testing over 13 veeks showed bisphend A diglycidy ether (BADCE) caused mid to moderate, chronic, information of the skin Reproductive and Developmental Toxicity: Animal testing showed BADCE given over several months caused reduction in body weight but had no reproductive effects. DIGLYCIDYL ETHER POLYMER & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID           DIGLYCIDYL ETHER POLYMER & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID         Concer-causing potential: It has been concluded that bisphenol A diglycidy ether cannot be classified with respect to its cancer- causing potential in humans. Genetic toxicity: Alimat testing suggests regular injections of dilue BADCE may result in sensitization. Consumer exposure to BADCE its almost exclusively from imgration of BADCE from can catings into food. Testing has not found any evidence of hormoral disruption.           TOLUENE & PROPYLENE GLYCOL MONOMETHY: ETHER - MIXTURE O ISOMERS         The material may cause skin initiation after prolonged or repeated exposure and may produce on contact skin enders, swelling, the production of vesicles, scaling and thickening of the skin.           TOLUENE & PROPYLENE GLYCOL MONOMETHY: ETHER - MIXTURE O ISOMERS         The material may cause skin initiation after prolonge or propeated exposure and may produce contact skin enders, swelling, the proceeding show of the reproductive organs, the developing ethycol nethyl ether (TPM).           TYpical proplene glycol theris include proplene glycol methyl ether (TPM).         The reproductive and development loxicises of the bower molecular weight homologues in the ethylene series are on associated with reproductive and development loxicises of the bower molecular weight homologues in the ethylene series are not associated with reproductive and developmentene with the cormercial-gradue propylene glycol, which is of towo	BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	Animal testing ov (BADGE) caused Reproductive and BADGE given ov but had no reprot Cancer-causing p diglycidyl ether c causing potential Genetic toxicity: I far been negative Immunotoxicity: BADGE may res Consumer expose exclusively from Testing has not for The material may	rer 13 weeks showed bisphenol A dig d mild to moderate, chronic, inflamm d Developmental Toxicity: Animal tes rer several months caused reduction ductive effects. potential: It has been concluded that annot be classified with respect to it l in humans. Laboratory tests on genetic toxicity of a Animal testing suggests regular inje- suit in sensitization. sure: Comsumer exposure to BADGE migration of BADGE from can coar-	glycidyl ether ation of the skin ting showed in body weight bisphenol A s cancer- BADGE have ctions of dilute E is almost gs into food.
Toluene & PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS       The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.         For propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (DPB): dipropylene glycol n-butyl ether (DPDB); dipropylene glycol methyl ether acetate (DPMA) and tripopylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adver effects on the reproductive organs, the developing embryo and foctu blocd or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series are not associated with reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are not associated with reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The prodominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acids an these are linked to birth defects (and possibly, haemolytic effects). T alpha isomer comprises more than 9% of the isomeric mixture in to commercial productive toxicity via swallowing, skin exposi and inhalation. PRB and TPM are moderately initiating to the eyes, animal testing showed that repeat dosing caused few adverse effect Animal testing showed that repeat dosing caused few adverse effect Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially av		The material may	www.sauvence.or.normonal.disru	ntion
EPCOL MONOME HTY E       exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.         For propylene glycol ethers include propylene glycol n-butyl ether (PRB); dipropylene glycol hethers include propylene glycol methyl ether (PRM).         Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as advent effects on the reproductive organs, the developing embryo and foctul blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, are due specifically to the formation of methoyacetic add thoryacetic adds.         PROPYLENE GLYCOL       MONOMETHYL ETHER         MIXTURE OF ISOMERS       Longer chain homologues in the ethylene series are not associated with the productive toxicity, but can cause haemolysis in sensitive species, also through homalitor grang alcohol incapable of forming an alkoxypropionic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manifexature of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acids an these are linked to bith defects (and possibly, haemolytic effects). T alpha isomer comprises more than 95% of the isomeric mixture in the commercial grade wardwrese effect and inhalation. PnB and TPM are moderately irritating to the eyes, it animal testing also shows that PGEs have not been simply equile ethers are unlikely to possess genetic toxicity.         Acute Toxicity       Image/irritation.       Animal testing also shows that PGEs have not been so thow to cause bith defects. Available PGEs have not	TOLUENE & PROPYLENE		v cause skin irritation after prolonged	d or repeated
For propylene glycol ethers include propylene glycol n-butyl ether (PRB); dipropylene glycol methyl ether (PRB); dipropylene glycol methyl ether (PRB); dipropylene glycol methyl ether (TFM).         Testing of a wide variety of propylene glycol methyl ether (TFM).         Testing of a wide variety of propylene glycol methyl ether (TFM).         Testing of a wide variety of propylene glycol methyl ether (TFM).         Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. Such as advere melecular weight homologues of the ethylene series, such as advere effects on the reproductive organs, the developing embyo and focu blod or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, are to associated weight homologues in the ethylene series are not associated browylene glycol thromologues in the ethylene series, and tassociated weight homologues in the ethylene series are not associated weight homologues in the ethylene series, and tassociated weight homologues in the ethylene of Sec (which is thorondynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acids an these are linked to birth defects (and possibly, haemolytic effects): a alpha isomer comprises more than 85% of the isometion mixeline in the ordina testing alwo shows that PGEs do not cause skin effects on reproductive toxicity. Commercial propylene glycol ethers is propylene glycol which is of low toxicity and completely metabolized the body.         As a class, PGEs have low acute toxicity via swallowing, skin expost and inhalation. PnB and TPM are moderately irritating to the eyes, it animal testing glybned shows that PGEs do not cause skin effects on reproductive toxicity. Commercially available	ETHER - MIXTURE OF ISOMERS	exposure and ma production of ves	ay produce on contact skin redness, sicles, scaling and thickening of the s	swelling, the skin.
Acute ToxicityImage: CarcinogenicitySkin Irritation/CorrosionImage: CarcinogenicitySkin Irritation/CorrosionImage: CarcinogenicitySerious EyeImage: CarcinogenicityDamage/IrritationSTOT - Single ExposureRespiratory or SkinImage: STOT - Repeated ExposureImage: CarcinogenicityImage: Carcinogenicity<	PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS & PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	For propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM). Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of t ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adw effects on the reproductive organs, the developing embryo and foe blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to th formation of methoxyacetic and ethoxyacetic acids. Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acids a these are linked to birth defects (and possibly, haemolytic effects). alpha isomer comprises more than 95% of the isomeric mixture in commercial product, and therefore PGEs show relatively little toxic One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity via swallowing, skin expor and inhalation. PnB and TPM are moderately irritating to the eyes animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available instance indicates that providene diveol that repeat dosing caused few adverse effet Animal testing also shows that PGEs do n		col n-butyl ether pylene glycol methyl ether s shown that ne ethers of the such as adven- buyo and foetu rcial-grade olism of the id. The molecular ecifically to the not associated n sensitive id. The GEs) is a bionic acid. In pionic acids an lytic effects). T ric mixture in th evely little toxicit thers is aly metabolized ng, skin exposs g to the eyes, in ategory cause on. adverse effect in effects or we not been ates that ic toxicity.
Skin Irritation/Corrosion     Image: Corrosion Serious Eye Damage/Irritation     Stort - Single Exposure       Respiratory or Skin sensitisation     STOT - Repeated Exposure     Image: Corrosion Series       Mutagenicity     Image: Corrosion Series     Image: Corrosion Series	Acute Toxicity	$\odot$	Carcinogenicity	$\odot$
Serious Eye Damage/IrritationSTOT - Single ExposureRespiratory or Skin sensitisationSTOT - Repeated ExposureMutagenicitySAspiration HazardS	Skin Irritation/Corrosion	✓	Reproductivity	~
Respiratory or Skin sensitisation     STOT - Repeated Exposure       Mutagenicity     Image: Store	Serious Eye Damage/Irritation	~	STOT - Single Exposure	$\odot$
Mutagenicity 🛇 Aspiration Hazard 🛇	Respiratory or Skin sensitisation	<b>~</b>	STOT - Repeated Exposure	~
	Mutagenicity	$\odot$	Aspiration Hazard	$\otimes$
				•

Legend: X – Data available but does not fill the criteria for classificati ✓ – Data available to make classification ○ – Data Not Available to make classification

### SECTION 12 ECOLOGICAL INFORMATION

#### Toxicity TEST ENDPOINT DURATION SPECIES VALUE SOURC Thermaline 400 Primer Part (HR) Α Not Not Not Not Not Available Available Available Available Available TEST ENDPOINT DURATION SPECIES VALUE SOURC (HR) silica crystalline - quartz Not Not Not Not Not Available Available Available Available Available TEST ENDPOINT DURATION SPECIES VALUE SOURC bisphenol A/ bisphenol A (HR) diglycidyl ether polymer Not Not Not Not Not Available Available Available Available Available TEST ENDPOINT DURATION SPECIES VALUE SOURC (HR) LC50 96 Fish 2.6mg/L 2 EC50 48 Crustacea >3.4mg/L 2 Algae or xylene other EC50 72 2 4.6mg/L aquatic plants Algae or other NOEC 73 0.44mg/L 2 aquatic plants TEST ENDPOINT DURATION SPECIES VALUE SOURCE (HR) LC50 96 Fish 1.2mg/L 2 Algae or bisphenol A/ diglycidyl ether other EC50 72 9.4mg/L 2 resin, liquid aquatic plants Algae or other NOEC 72 2.4mg/L 2 aquatic plants TEST DURATION ENDPOINT VALUE SOURC SPECIES (HR) LC50 96 Fish 0.55mg/L 2 bisphenol F/ EC50 48 Crustacea 1.6mg/L 2 epichlorohydrin copolymer Algae or other EC50 72 >1.8mg/L 2 aquatic plants TEST ENDPOINT DURATION SPECIES VALUE SOURC (HR) LC50 Fish 0.0073ma/L 4 96 EC50 48 Crustacea 3.78mg/L 5 Algae or toluene other EC50 72 4 12.5mg/L aquatic plants Algae or other BCF 24 10mg/L 4 aquatic plants

Continued...

1					
	NOEC	168	Crustacea	0.74mg/L	5
propylene alycol	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURC
monomethyl ether - mixture	LC50	96	Fish	=4600mg/L	1
or isomers	EC50	48	Crustacea	>500mg/L	1
	NOEC	96	Fish	=4600mg/L	1
propylene glycol monomethyl ether acetate, alpha-isomer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURC
	LC50	96	Fish	=100mg/L	1
	EC50	48	Crustacea	=408mg/L	1
	EC0	24	Crustacea	=500mg/L	1
	NOEC	336	Fish	47.5mg/L	2
Legend:	Extracted fro Registered S Aquatic Toxic Toxicity Data	m 1. IUCLID T ubstances - E city 3. EPIWIN (Estimated) 4	oxicity Data cotoxicolog Suite V3.12 US EPA, E	2. Europe E lical Informat (QSAR) - Aq cotox databa	CHA ion - uatic se - Aqua

May cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-water. Wastes resulting from use of the product must be disposed of on site or at approved waste sites. For Aromatic Substances Series:

Bioconcentration Data 8. Vendor Data

NITE (Japan) - Bioconcentration Data 7. METI (Japan) -

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes >naphthalenes. Anthrcene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain

substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminou: plants associated with the bacterial symbiont Sinorhizobium meliloti. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, "initial

assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater." However, a study conducted in the Unite States found that 91-98% of bisphenol A may be removed from water during treatment at municipal wate treatment plants.

Ecotoxicity:

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish): NOEC 0.016 mg/l (freshwater fish 144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l: NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l: NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-

related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a

widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impail development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis

(4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against Daphnia magna, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu tes system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxi to D. magna (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural

estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteri. have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbo in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F (lbis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism

microorganisms under aeropic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem, Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased

with increasing algae concentration. Humic acid and Fe3+ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Bentonite and kaolin have low toxicity to aquatic species, a large number of which have been tested Reactive diluents generally have a low to moderate potential for bioconcentration (tendency to accumulate in the food chain) and a high to very high potential for mobility in soil. Small amounts that escape to the atmosphere will photodegrade.

They would not be expected to persist in the environment.

Most reactive diluents should be considered slightly to moderately toxic to aquatic organisms on an acute basis while some might also be considered harmful to the environment.

Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow). Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

Reactive diluents which are only slightly soluble in water and do not evaporate quickly are expected to sink to the bottom or float to the top, depending on the density, where they would be expected to biodegrade slowly.

For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672 Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry': atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remain: trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photoaxidation of p-xylene results in the productior of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro 3-xylene, 5-nitro-3-xylene, 2,6-dimethylphenol, enitro-2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-xylene is biodegradable and has been observed to degrade in pand water however, it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for mar years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

 Horo Hight

 For Tolleane:

 log Kow : 2.1-3;

 log Kow : 2.1-3;

 log Kow : 1.39-2.85;

 Kow : 37-260;

 log Kom : 1.39-2.89;

 Half-life (hr) Jair : 2.4-104;

 Half-life (hr) H2O surface water : 5.55-528;

 Half-life (hr) H2O ground : 168-2628;

 Half-life (hr) H2O ground : 168-2628;

 Half-life (hr) soil : <48-240;</td>

 Henry's Arm m3 /mol : 518-694;

 Henry's atm m3 /mol : 5.94;

 E-03BOD 5 0.86-2.12, 5%COD - 0.7-2.52,21-27%;

 ThOD - 3.13; BCF - 1.67-380;

log BCF - 0.22-3.28.

Atmospheric Fate: The majority of toluene evaporates to the atmosphere from the water and soil. The main degradation pathway for toluene in the atmosphere is reaction with photochemically produced hydroxyl radicals. The estimated atmospheric half life for toluene is about 13 hours. Toluene is also oxidized by reactions with atmospheric nitrogen dioxide, oxygen, and ozone, but these are minor degradation pathways. Photolysis is not considered a significant degradative pathway for toluene. Terrestrial Fate: Toluene is moderately retarded by adsorption to soils rich in organic material, therefor transport to ground water is dependent on soil composition. In unsaturated topsoil containing organic material, it has been estimated that 97% of the toluene is adsorbed to the soil and only about 2% is in the soil-water phase and transported with flowing groundwater. There is little retardation in sandy soils and 2-13% of the toluene was estimated to migrate with flowing water; the remainder was volatilized, biodegraded, or unaccounted for. In saturated deep soils with no soil-air phase, about 48% may be transported with flowing groundwater. In surface soil, volatilization to air is an important fate process for toluene. In the environment, biodegradation of toluene to carbon dioxide occurs with a typical half life of toluene.

#### 1-7 days.

Aquatic Fate: An important fate process for toluene is volatilization, the rate of which depends on the amount of turbulence in the surface water. The volatilization of toluene from static water has a half life of 1-16 days, whereas from turbulent water the half life is 5-6 hours. Degradation of toluene in surface water occurs primarily by biodegradation with a half life of less than one day under favorable conditions (presence of microorganisms, microbial adaptation, and optimum temperature). Biodegradation also occurs in shallow groundwater and in salt water (at a reduced rate). No data are available on anaerobic degradation of toluene in deep ground water conditions where aerobic degradation would be minimal. Ecotoxicity: Bioaccumulation in the food chain is predicted to be low. Toluene has moderate acute toxicity to aquatic organisms. Toluene is, on the average, slightly toxic to fathead minnow, guppies and goldfish and not acutely toxic to bluegill or channel catfish and crab. Toluene, on the average, is slightly toxic to crustaceans specifically, shrimp species including grass shrimp and daggerblade grass shrimp. Toluene has a negative effect on green algae during their growth phase. **DO NOT discharce into sewer or waterways**.

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
propylene glycol monomethyl ether - mixture of isomers	LOW (Half-life = 56 days)	LOW (Half-life = 1.7 days)
propylene glycol monomethyl ether acetate, alpha- isomer	LOW	LOW

#### **Bioaccumulative potential**

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)
toluene	LOW (BCF = 90)
propylene glycol monomethyl ether - mixture of isomers	LOW (BCF = 2)
propylene glycol monomethyl ether acetate, alpha- isomer	LOW (LogKOW = 0.56)

#### Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)
toluene	LOW (KOC = 268)
propylene glycol monomethyl ether - mixture of isomers	HIGH (KOC = 1)
propylene glycol monomethyl ether acetate, alpha- isomer	HIGH (KOC = 1.838)

#### SECTION 13 DISPOSAL CONSIDERATIONS

#### Waste treatment methods

	<ul> <li>Containers may still present a chemical hazard/ danger where motival</li> </ul>
Product / Packaging disposal	<ul> <li>empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> <li>Otherwise:</li> <li>If container can not be cleaned sufficiently well to ensure residuals do not remain or if the container cannot be use store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and obser all notices pertaining to the product.</li> <li>Legislation addressing waste disposal requirements may diffe by country, state and/ or territory. Each user must refer to law: operating in their area. In some areas, certain wastes must be tracked.</li> <li>A Hierarchy of Controls seems to be common - the user shou investigate:</li> <li>Reduction</li> </ul>

▶ Reuse
▶ Recycling
<ul> <li>Disposal (if all else fails)</li> </ul>
This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use If it has been contaminated, it may be possible to reclaim the
product by filtration, distillation or some other means. Shelf I considerations should also be applied in making decisions of
this type. Note that properties of a material may change in use
and recycling or reuse may not always be appropriate.
DO NOT allow wash water from cleaning or process
equipment to enter drains.
It may be necessary to collect all wash water for treatment
before disposal.
In all cases disposal to sewer may be subject to local laws
regulations and these should be considered first.
Where in doubt contact the responsible authority.
Recycle wherever possible.
<ul> <li>Consult manufacturer for recycling options or consult loc</li> </ul>
or regional waste management authority for disposal if no
Dispose of by buriel in a lond fill specifically licensed to
accent chemical and / or pharmaceutical wastes or
Incineration in a licensed apparatus (after admixture with
suitable combustible material)
Suitable compustible material).

- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

## SECTION 14 TRANSPORT INFORMATION

Labels Required			
	3		
Marine Pollutant	NO		
HAZCHEM	•3YE		
Land transport (ADG)			
UN number	1263		
UN proper shipping name	PAINT (including paint, polish, liquid filler and MATERIAL (including)	lacquer, e liquid lacq paint thinn	enamel, stain, shellac, varnish, uer base) or PAINT RELATED ing or reducing compound)
Transport hazard class(es)	Class 3 Subrisk Not Applica	ble	
Packing group	П		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions Limited quantity	<b>163 367</b> 5 L	

### Air transport (ICAO-IATA / DGR)

UN number	1263			
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polis liquid filler and liquid lacquer base); Paint related material (includir paint thinning or reducing compounds)			
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	3L		
Packing group	Ш			
Environmental hazard	Not Applicable			
	Special provisions		A3 A72 A192	
	Cargo Only Packing Instructions		364	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		353	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y341	
	Passenger and Cargo Limited Maximum Qty / Pack		1 L	

#### Sea transport (IMDG-Code / GGVSee)

UN number	1263		
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
Transport hazard class(es)	IMDG Class         3           IMDG Subrisk         Not Applicable		
Packing group	II		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number Special provision Limited Quantitie	F-E, S-E           ns         163 367           es         5 L	

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

#### **SECTION 15 REGULATORY INFORMATION**

# Safety, health and environmental regulations / legislation specific for the substance or mixture

## SILICA CRYSTALLINE - QUARTZ(14808-60-7) IS FOUND ON THE FOLLOWING REGULATOR) LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

# BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER(25036-25-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule  $\ensuremath{\mathbf{5}}$ 

#### BISPHENOL F/ EPICHLOROHYDRIN COPOLYMER(55492-52-9) IS FOUND ON THE FOLLOWI REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

## TOLUENE(108-88-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS(107-98-2) IS FOUND THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)

#### PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUN ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (toluene; propylene glycol monomethyl ether acetate, alpha-isomer; bisphenol F/ epichlorohydrin copolymer; xylene; bisphenol A/ diglycidyl ether resin, liquid; silica crystalline - quartz; bisphenol A/ bisphenol A diglycidyl ether polymer)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (bisphenol A/ bisphenol A diglycidyl ether polymer)
Japan - ENCS	N (bisphenol F/ epichlorohydrin copolymer; bisphenol A/ diglycidyl ether resin, liquid; bisphenol A/ bisphenol A diglycidyl ether polymer)
Korea - KECI	Y
New Zealand - NZIoC	Υ
Philippines - PICCS	Υ
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are no exempt from listing(see specific ingredients in brackets)

#### **SECTION 16 OTHER INFORMATION**

Revision Date	19/01/2018
Initial Date	19/01/2018

Other information

#### Ingredients with multiple cas numbers

Name	CAS No
silica crystalline - quartz	14808-60-7, 122304-48-7, 122304-49-8, 12425-26-2, 1317-79-9, 70594-95-5, 87347-84-0, 308075-07-2
bisphenol A/ diglycidyl ether resin, liquid	25068-38-6, 25085-99-8
bisphenol F/ epichlorohydrin copolymer	55492-52-9, 58421-55-9, 9003-36-5
propylene glycol monomethyl ether - mixture of isomers	107-98-2, 1320-67-8., 28677-93-2
propylene glycol monomethyl ether acetate, alpha- isomer	108-65-6, 84540-57-8, 142300-82-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### Definitions and abbreviations

PC — TWA: Permissible Concentration-Time Weighted Average PC — STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit, IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LODE: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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## **RESENE PAINTS AUSTRALIA**

Version No: 2.4 Safety Data Sheet according to WHS and ADG requirements Chemwatch Hazard Alert Code: 3

Issue Date: 26/09/2017 Print Date: 30/04/2018 S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### **Product Identifier**

Product name	Thermaline 400 Part B
Synonyms	Not Available
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Other means of identification	Not Available
Relevant identified uses of th	e substance or mixture and uses advised against
Relevant identified uses	Part B of a two pack epoxy coating

#### Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

#### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131126
Other emergency telephone numbers	Not Available

### CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
1800 039 008	1800 039 008	+612 9186 1132

Once connected and if the message is not in your prefered language then please dial 01

#### **SECTION 2 HAZARDS IDENTIFICATION**

#### Classification of the substance or mixture

## HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Not Applicable
Classification <sup>[1]</sup>	Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Inhalation) Category 3, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects)
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI
Label elements	
Hazard pictogram(s)	
SIGNAL WORD	DANGER
Hazard statement(s)	
H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H331	Toxic if inhaled.
H314	Causes severe skin burns and eye damage.

H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.

#### Supplementary statement(s)

Not Applicable

## Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.

### Precautionary statement(s) Response

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Wash contaminated clothing before reuse.
In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
IF ON SKIN: Wash with plenty of soap and water.
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
If skin irritation or rash occurs: Get medical advice/attention.
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

#### Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

## Precautionary statement(s) Disposal

P501

Dispose of contents/container in accordance with local regulations.

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

#### Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
67-63-0	10-20	isopropanol
1330-20-7	1-10	xylene
111-40-0	1-10	diethylenetriamine
68411-71-2	1-10	bisphenol A diglycidyl ether diethylenetriamine reaction products
108-10-1	20-30	methyl isobutyl ketone
107-98-2	10-20	propylene glycol monomethyl ether - alpha isomer

## SECTION 4 FIRST AID MEASURES

#### Description of first aid measures

	If this product comes in contact with the eyes:
	Immediately hold eyelids apart and flush the eye continuously with running water.
Eye Contact	▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
	Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
	Transport to hospital or doctor without delay.
	Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact	<ul> <li>If skin or hair contact occurs:</li> <li>Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>Quickly remove all contaminated clothing, including footwear.</li> <li>Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>Transport to hospital, or doctor.</li> </ul>
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul>
Ingestion	<ul> <li>Avoid giving milk or oils.</li> <li>Avoid giving alcohol.</li> <li>For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>Urgent hospital treatment is likely to be needed.</li> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Transport to hospital or doctor without delay.</li> <li>If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

- To treat poisoning by the higher aliphatic alcohols (up to C7):
- Gastric lavage with copious amounts of water.
- It may be beneficial to instill 60 ml of mineral oil into the stomach.
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- + Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

#### BASIC TREATMENT

- -----
- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary oedema.
- Anticipate and treat, where necessary, for seizures.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

#### Give activated charcoal.

ADVANCED TREATMENT

#### \_\_\_\_\_

- + Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- + Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

#### EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Haemodialysis might be considered in patients with severe intoxication
- Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

#### For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients

For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Index

2 mg/min

1.5 gm/gm creatinine

Determinant

Methylhippu-ric acids in urine

Sampling Time End of shift Last 4 hrs of shift Comments

### SECTION 5 FIREFIGHTING MEASURES

#### Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit). Carbon dioxide.
- Water spray or fog Large fires only.

### Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> <li>Use fire fighting procedures suitable for surrounding area.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> <li>Equipment should be thoroughly decontaminated after use.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Liquid and vapour are highly flammable.</li> <li>Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>Vapour may travel a considerable distance to source of ignition.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>Combustion products include:         <ul> <li>carbon dioxide (CO2)</li> <li>formaldehyde</li> <li>nitrogen oxides (NOx)</li> <li>other pyrolysis products typical of burning organic material.</li> <li>May emit poisonous fumes.</li> </ul> </li> <li>WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</li> </ul>
HAZCHEM	•3YE

## SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures See section 8

#### **Environmental precautions**

See section 12

#### Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>Wipe up.</li> <li>Collect residues in a flammable waste container.</li> <li>Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or by the formation of a white, solid, waxy substance (amine carbamates). Inorganic absorbents or water may be used to clean up the amine waste.</li> </ul>
Major Spills	<ul> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>May be violently or explosively reactive.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Consider evacuation (or protect in place).</li> <li>Stop leak if safe to do so.</li> <li>Contain spill with sand, earth or vermiculite.</li> <li>Collect recoverable product into labelled containers for recycling.</li> <li>Neutralise/decontaminate residue (see Section 13 for specific agent).</li> <li>Collect solid residues and seal in labelled drums for disposal.</li> <li>Wash area and prevent runoff into drains.</li> <li>After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> </ul>

► If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

Precautions for safe handling	9
Safe handling	<ul> <li>Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (&lt;=1 m/sec until fill pipe submerged to twice its diameter, then &lt;= 7 m/sec).</li> <li>Avoid splash filling.</li> <li>Do NOT use compressed air for filling discharging or handling operations.</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>DO NOT allow material to contact humans, exposed food or food utensils.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT est, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> </ul>
Other information	<ul> <li>for bulk storages:</li> <li>If slight coloration of the ethyleneamine is acceptable, storage tanks may be made of carbon steel or black iron, provided they are free of rust and mill scale. However, if the amine is stored in such tanks, color may develop due to iron contamination. If iron contamination cannot be tolerated, tanks constructed of types 304 or 316 stainless steel should be used. (Note: Because they are quickly corroded by amines, do not use copper, copper alloys, brass, or bronze in tanks or lines.)</li> <li>This product should be stored under a dry inert gas blanket, such as nitrogen, to minimize contamination resulting from contact with air and water</li> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and bandling recommendations contained within this SDS</li> </ul>

## Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Lined metal can, lined metal pail/ can.</li> <li>Plastic pail.</li> <li>Polyliner drum.</li> <li>Packing as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> <li>For low viscosity materials</li> <li>Drums and jerricans must be of the non-removable head type.</li> <li>Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</li> <li>Removable head packaging;</li> <li>Cans with friction closures and</li> <li>low pressure tubes and cartridges</li> <li>may be used.</li> <li>Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages *.</li> <li>In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage *.</li> <li>All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be</li> </ul>
Storage incompatibility	<ul> <li>Isopropanol (syn: isopropyl alcohol, IPA):</li> <li>forms ketones and unstable peroxides on contact with air or oxygen; the presence of ketones especially methyl ethyl ketone (MEK, 2-butanone) will accelerate the rate of peroxidation</li> <li>reacts violently with strong oxidisers, powdered aluminium (exothermic), crotonaldehyde, diethyl aluminium bromide (ignition), dioxygenyl tetrafluoroborate (ignition/ ambient temperature), chromium trioxide (ignition), potassium-tert-butoxide (ignition), nitroform (possible explosion), oleum (pressure increased in closed container), cobalt chloride, aluminium triisopropoxide, hydrogen plus palladium dust (ignition), oxygen gas, phosgene, phosgene plus ino salts (possible explosion), sodium dichromate plus sulfuric acid (exothermic/ incandescence), triisobutyl aluminium</li> <li>reacts with phosphorus trichloride forming hydrogen chloride gas</li> <li>reacts, possibly violently, with alkaline earth and alkali metals, strong acids, strong caustics, acid anhydrides, halogens, aliphatic amines, aluminium isopropoxide, isocyanates, acetaldehyde, barium perchlorate (forms highly explosive perchloric ester compound), benzoyl peroxide, chromic acid, dialkylzincs, dichlorine oxide, ethylene oxide (possible explosion), hexamethylene diisocyanate (possible explosion), hydrogen dioxide, nitrogen tetraoxide (possible explosion), pertafluoroguanidine, perchloric acid (especially hot), permonosulfuric acid, phosphorus pentasulfide, tangerine oil, triethylaluminium, triistobutylaluminium, trinitromethane</li> <li>atacks some plastics, nubber and coatings</li> <li>reacts with metallic aluminium at high temperature</li> <li>may generate electrostatic charges</li> <li>Methyl isobutyl ketone (MIBK)</li> </ul>



~

Must not be stored together

- May be stored together with specific preventions
- May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

#### **Control parameters**

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA						
Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	isopropanol	Isopropyl alcohol	983 mg/m3 / 400 ppm	1230 mg/m3 / 500 ppm	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	350 mg/m3 / 80 ppm	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	diethylenetriamine	Diethylene triamine	4.2 mg/m3 / 1 ppm	Not Available	Not Available	Not Available
Australia Exposure Standards	methyl isobutyl ketone	Methyl isobutyl ketone	205 mg/m3 / 50 ppm	307 mg/m3 / 75 ppm	Not Available	Not Available
Australia Exposure Standards	propylene glycol monomethyl ether - alpha isomer	Propylene glycol monomethyl ether	369 mg/m3 / 100 ppm	553 mg/m3 / 150 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	IEEL-1	IEEL-2	TEEL-3
isopropanol	Isopropyl alcohol	400 ppm	2000 ppm	12000 ppm
xylene	Xylenes	Not Available	Not Available	Not Available
diethylenetriamine	Diethylenetriamine	3 ppm	8.5 ppm	51 ppm
methyl isobutyl ketone	Methyl isobutyl ketone; (Hexone)	75 ppm	500 ppm	3000 ppm
propylene glycol monomethyl ether - alpha isomer	Propylene glycol monomethyl ether; (Ucar Triol HG-170)	100 ppm	160 ppm	660 ppm
Ingredient	Original IDLH	Revised IDLH		
isopropanol	2,000 [LEL] ppm	Not Available		
xylene	900 ppm	Not Available		

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diethylenetriamine	Not Available	Not Available
bisphenol A diglycidyl ether diethylenetriamine reaction products	Not Available	Not Available
methyl isobutyl ketone	500 ppm	Not Available
propylene glycol monomethyl ether - alpha isomer	Not Available	Not Available

## Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the highly effective in protecting workers and will typically be independent of worker interactions to pro The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the ris Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away fro "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if design match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to e An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the	hazard. Well-designed engineerir vide this high level of protection. k. m the worker and ventilation that hed properly. The design of a vent Correct fit is essential to obtain a nsure adequate protection. the workplace possess varying "e contaminant.	ng controls can be strategically "adds" and ilation system must idequate protection.
	Type of Contaminant:		Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air).		0.25-0.5 m/s (50-100 f/min.)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer trans acid fumes, pickling (released at low velocity into zone of active generation)	fers, welding, spray drift, plating	0.5-1 m/s (100-200 f/min.)
controls	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas into zone of rapid air motion)	discharge (active generation	1-2.5 m/s (200-500 f/min.)
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial rapid air motion).	velocity into zone of very high	2.5-10 m/s (500-2000 f/min.)
	Within each range the appropriate value depends on:		
	Lower end of the range	Upper end of the range	
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	
	3: Intermittent, low production.	3: High production, heavy use	
	4: Large hood or large air mass in motion	4: Small hood-local control only	
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/mir extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.		decreases with the ccordingly, after m/s (200-400 f/min) for rformance deficits within ms are installed or
Personal protection			
Eye and face protection	<ul> <li>Chemical goggles.</li> <li>Full face shield may be required for supplementary but never for primary protection of eyes.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate i of lenses or restrictions on use, should be created for each workplace or task. This should inc class of chemicals in use and an account of injury experience. Medical and first-aid personne should be readily available. In the event of chemical exposure, begin eye irrigation immediately should be removed at the first signs of eye redness or irritation - lens should be removed in a c thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equival</li> </ul>	rritants. A written policy document lude a review of lens absorption a l should be trained in their remova v and remove contact lens as soon lean environment only after worke ent]	t, describing the wearing ind adsorption for the al and suitable equipment n as practicable. Lens ers have washed hands
Skin protection	See Hand protection below		
Hands/feet protection	<ul> <li>Wear chemical protective gloves, e.g. PVC.</li> <li>Wear safety footwear or safety gumboots, e.g. Rubber</li> <li>When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> <li>NOTE: <ul> <li>The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> </li> <li>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</li> <li>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</li> <li>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</li> <li>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: <ul> <li>frequency and duration of contact,</li> </ul> </li> </ul>		

	chemical resistance of glove material,
	glove thickness and
	· dexterity
	Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
	When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
	• When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
	<ul> <li>Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>Contaminated gloves should be replaced.</li> </ul>
	For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.
	It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.
	Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data
	should always be taken into account to ensure selection of the most appropriate glove for the task.
	Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:
	Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
	Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential
	Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
	► Overalls.
Other protection	► Eyewash unit.
Princi procession	► Barrier cream.
	► Skin cleansing cream.
	Description and entry

## Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the  $\ computer-generated$  selection:

Thermaline 400 Part B

Material	CPI
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
PVDC/PE/PVDC	С
TEFLON	С
VITON	С

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final

selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

### SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

#### Information on basic physical and chemical properties

Appearance	clear liquid		
Physical state	Liquid	Relative density (Water = 1)	0.92
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	420

#### **Respiratory protection**

Type K-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection

varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	K-AUS P2	-	K-PAPR-AUS / Class 1 P2
up to 50 x ES	-	K-AUS / Class 1 P2	-
up to 100 x ES	-	K-2 P2	K-PAPR-2 P2 ^

#### ^ - Full-face

 $\begin{array}{l} \mbox{A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC) \\ \end{array}$ 

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate. 76ak-p()

pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	109	Molecular weight (g/mol)	Not Available
Flash point (°C)	20	Taste	Not Available
Evaporation rate	1.6 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	10.1	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.6	Volatile Component (%vol)	55
Vapour pressure (kPa)	2.03	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	3.01	VOC g/L	476.50

## SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

#### Information on toxicological effects

Image         The occur of legrepand may give some warning of exposure, but odour faigue may occur. Inhibition of legrepand may produce initiation of the ness and throat with ansexing, some fravat and nurry nose.           Inhabitie         Images verticing, core fravat and nurry nose.         Images verticing, core fravat and produces a dose dependent effect, including weatherases, board appetente, headsche, burring semaniton to the eyes, addormina plain, terdense, headsche and nussea. Toxic kidney and liver damage in rate, as well as memory and bohaviour changes in the baboon have been reported.           Verdeads-the figure, leveloese, including weatherases, board damage in the aboon have been reported.         Verdeads-the indication damage in the aste baboon have been reported.           Verdeads-the figure, leveloese, including weatherases, board damage in the aste baboon have been reported.         Verdeads-the indication and the effects caused are manage workers.           Verdeads-the figure of nullities. Indication and seminational indication and seminational indication and semination in more portninent with isopropand           Images in a with effects.         The material can produce chemical barrs following direct contact with the skin.           The rest is evidence that a slight following direct contact with the skin.         Slightfaint percentaneous sheared material states of dematerial in predaposed individuals. Cutaneous reactions individuals cutaneous individuals.         Cutaneous reactions individuals.           Market percentaneous         The material can produce chemical barrs following direct contact with the skin.         Cutaneous sheared anore predapose individuals. <thcutaneous< th=""><th></th><th></th></thcutaneous<>		
Selection       Selection         Ingestion       Selection       Selecion       Selecion       Selecion <td< th=""><th>Inhaled</th><th>The odour of isopropanol may give some warning of exposure, but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose. Human overexposure to MIBK vapour may produce a dose dependent effect, including weakness, loss of appetite, headache, burning sensation to the eyes, abdominal pain, nausea, vorniting, sore throat, sleeplessness, sleepiness, heartburn, intestinal pain, central nervous system depression, narcosis, weakness, headache and nausea. Toxic kidney and liver damage in rats, as well as memory and behaviour changes in the baboon have been reported. Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Xylene is a central nervous system depressant</th></td<>	Inhaled	The odour of isopropanol may give some warning of exposure, but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose. Human overexposure to MIBK vapour may produce a dose dependent effect, including weakness, loss of appetite, headache, burning sensation to the eyes, abdominal pain, nausea, vorniting, sore throat, sleeplessness, sleepiness, heartburn, intestinal pain, central nervous system depression, narcosis, weakness, headache and nausea. Toxic kidney and liver damage in rats, as well as memory and behaviour changes in the baboon have been reported. Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Xylene is a central nervous system depressant
The material can produce chemical burns following direct contact with the skin.         Amine epoxy-curing agents (hardeners) may produce primary skin iritiation and sensitisation dermaitiis in predisposed individuals. Cutaneous reactions include erythema, inclerable itching and severe facial savelling.         Most liquid alcohols appear to act as primary skin initiation and sensitisation dermaitiis on cours in rabbits but not apparently in man. Haimitud aromuts of PCME may be absorbed through the skin following extensive prolonged contact; this may result in drowsinness, unconsciousness and depression.         Conclust, subraded or initiated skin should not be exposed to this material       Entry into the blood-stream, through, for example, cuts, abracisons or plotes systemic injury with harmful effects. Examine the skin prior to the uses of the material and ensure that any extemal damage is suitably protected.         Stilpa       There is some evidence to suggest that the material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some lime. Repeated exposure can cause contact dematitis which is characterised by redness, swelling and bilstering.         Representations of 100.200 pm the vapour of MISK may irrite the eyes and respiratory tract.         Long-term exposure to respiratory irritants may result in airways disaes, involving direct cons cuse genetic damage and exposure. Secondary amines may react with hirtits to form potentially carcinogenic N-nitrosamines. Glyckly effects can cause genetic damage and exposure. Secondary amines may react with nitits to form potentially carcinogenic N-nitrosamines. Glyckly effects can assessment. Long term, or repeated actionacy, and regressine in on-cusclase and dedent. There is no evidence of damage to the	Ingestion	Swallowing 10 millilitres of isopropanol may cause serious injury; 100 millilitres may be fatal if not property treated. The adult single lethal dose is approximately 250 millilitres. Isopropanol is twice as poisonous as ethanol, and the effects caused are similar, except that isopropanol does not cause an initial feeling of well-being. Swallowing may cause nausea, vomiting and diarrhea; vomiting and stomach inflammation is more prominent with isopropanol than with ethanol. Animals given near-lethal doses also showed inco-ordination, lethargy, inactivity and loss of consciousness. There is evidence that a slight tolerance to isopropanol may be acquired.
EyeIsopropanol vapour may cause mild eye irritation at 400 parts per million. Splashes may cause severe eye irritation, possible burns to the comea and eye damage. Eye contact may cause tearing and blurring of vision. At concentrations of 100-200 pm the vapour of MIBK may irritate the eyes and respiratory tract.Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. 	Skin Contact	The material can produce chemical burns following direct contact with the skin. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Harmful amounts of PGME may be absorbed through the skin following extensive prolonged contact; this may result in drowsiness, unconsciousness and depression. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. 511ipa There is some evidence to suggest that the material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.
<ul> <li>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines. Glycidyl ethers can cause genetic damage and cancer. When taken repeatedly, PGME may cause damage to liver and kidney, drowsiness and even unconsciousness and death. There is no evidence of damage to the sex organs. However, it has led to multiple pregnancies in rats and rabbits, but sperm destruction in dogs. Animal testing also shows high doses can delay bone development. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Long term, or repeated exposure to isopropanol may produce sleepiness, inco-ordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in adult animals. Isopropanol does not cause genetic damage. There are inconclusive reports of human sensitisation from skin contacts with isopropanol. Chronic alcoholics are more tolerant of the whole-body effects of isopropanol. Animal testing showed the chronic exposure did not produce reproductive effects. NOTE: Commercial isopropanol does not contain "isopropyl oil", which caused an excess incidence of sinus and throat cancers in isoproanol production workers in the past. "Isopropyl oil" is no longer formed during production of isopropanol. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers</li> </ul>	Eye	Isopropanol vapour may cause mild eye irritation at 400 parts per million. Splashes may cause severe eye irritation, possible burns to the comea and eye damage. Eye contact may cause tearing and blurring of vision. At concentrations of 100-200 ppm the vapour of MIBK may irritate the eyes and respiratory tract.
	Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines. Glycidyl ethers can cause genetic damage and cancer. When taken repeatedly, PGME may cause damage to liver and kidney, drowsiness and even unconsciousness and death. There is no evidence of damage to the sex organs. However, it has led to multiple pregnancies in rats and rabbits, but sperm destruction in dogs. Animal testing also shows high doses can delay bone development. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Long term, or repeated exposure of isopropanol may cause inco-ordination and tiredness. Repeated inhalation exposure to isopropanol may produce sleepiness, inco-ordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in adult animals. Isopropanol does not cause genetic damage. There are inconclusive reports of human sensitisation from skin contacts with isopropanol. Chronic alcoholics are more tolerant of the whole-body effects of isopropanol. Animal testing showed the chronic exposure did not produce reproductive effects. NOTE: Commercial isopropanol does not contain "isopropyl oil", which caused an excess incidence of sinus and throat cancers in isoproanol production workers in the past. "Isopropyl oil" is no longer formed during production of isopropanol. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers

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	weakness. There may be drowsiness, sleeplessness, abdomina	I pain and slight liver enlargement.
	TOXICITY	IRRITATION
Thermaline 400 Part B	Inhalation (rat) LC50: 3 mg/l(V)/4h <sup>[2]</sup>	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
	Dermal (rabbit) LD50: 12800 mg/kg <sup>[2]</sup>	Eye (rabbit): 10 mg - moderate
isopropanol	Inhalation (rat) LC50: 72.6 mg/l/4h <sup>[2]</sup>	Eye (rabbit): 100 mg - SEVERE
	Oral (rat) LD50: 5000 mg/kg <sup>[2]</sup>	Eye (rabbit): 100mg/24hr-moderate
		Skin (rabbit): 500 mg - mild
	ΤΟΧΙΟΙΤΥ	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>	Eye (human): 200 ppm irritant
xylene	Inhalation (rat) LC50: 4994.295 mg/l/4h <sup>[2]</sup>	Eye (rabbit): 5 mg/24h SEVERE
	Oral (rat) LD50: 4300 mg/kg <sup>[2]</sup>	Eye (rabbit): 87 mg mild
		Skin (rabbit):500 mg/24h moderate
	тохісіту	IRRITATION
diethylenetriamine	Dermal (rabbit) LD50: 1090 mg/kg <sup>[2]</sup>	Skin (rabbit): 10 mg/24h - SEVERE
	Oral (rat) LD50: 1080 mg/kg <sup>[2]</sup>	Skin (rabbit):500 mg open moderate
bisphenol A diglycidyl ether	ΤΟΧΙΟΙΤΥ	IRRITATION
diethylenetriamine reaction products	Not Available	Not Available
	ΤΟΧΙΟΙΤΥ	IRRITATION
	Oral (rat) LD50: 2080 mg/kg <sup>[2]</sup>	Eye (human): 200 ppm/15m
methyl isobutyl ketone		Eye (rabbit): 40 mg - SEVERE
		Eye (rabbit): 500 mg/24h - mild
		Skin (rabbit): 500 mg/24h - mild
	ΤΟΧΙCITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit) 230 mg mild
ropylene glycol monomethyl ether - alpha isomer	Inhalation (rat) LC50: 12485.7375 mg/l/5h.d <sup>[2]</sup>	Eye (rabbit) 500 mg/24 h mild
	Oral (rat) LD50: 3739 mg/kg <sup>[2]</sup>	Eye (rabbit): 100 mg SEVERE
		Skin (rabbit) 500 mg open - mild

Isopropanol is irritating to the eyes, nose and throat but generally not to the skin. Prolonged high dose exposure may also produce depression of the central nervous system and drowsiness. Few have reported skin irritation. It can be absorbed from the skin or when inhaled. Intentional swallowing is common particularly among alcoholics or suicide victims and also leads to fainting, breathing difficulty, nausea, vomiting and headache. In the absence of unconsciousness, recovery usually occurred. Repeated doses may damage the kidneys. A decrease in the frequency of mating has been found in among ISOPROPANOL animals, and newborns have been found to have a greater incidence of low birth weight. Tumours of the testes have been observed in the male rat. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. No significant acute toxicological data identified in literature search. **BISPHENOL A DIGLYCIDYL** The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class ETHER of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics DIETHYLENETRIAMINE Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable REACTION PRODUCTS differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.

	Oxiranes (including glycidyl ethers and alkyl oxides, and e is ethyloxirane; data presented here may be taken as repre For 1,2-butylene oxide (ethyloxirane): In animal testing, ethyloxirane increased the incidence of tu mice chronically exposed via skin. Two structurally related acting alkylating agents, have been classified as causing	poxides) share many common characte sentative. umours of the airways in animals expose substances, oxirane (ethylene oxide) an cancer.	ristics with respect to animal toxicology. One such oxirane d via inhalation. However, tumours were not observed in d methyloxirane (propylene oxide), which are also direct-
METHYL ISOBUTYL KETONE	MIBK is primarily absorbed by the lungs in animals and humans but can be absorbed by the skin, stomach and gut. If inhaled, it may be found in the brain, liver, lung, vitreous fluid, kidney and blood. Oral and respiratory routes of exposure are of minimal effect with changes seen only in the liver and kidney. MIBK does not cause genetic damage or harm the foetus or offspring, and has low toxicity to aquatic organisms. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.		
ISOPROPANOL & METHYL ISOBUTYL KETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.		
BISPHENOL A DIGLYCIDYL ETHER DIETHYLENETRIAMINE REACTION PRODUCTS & METHYL ISOBUTYL KETONE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.		
Acute Toxicity	✓	Carcinogenicity	0
Skin Irritation/Corrosion	×	Reproductivity	0
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	$\otimes$
Mutagenicity	$\otimes$	Aspiration Hazard	$\otimes$
		Legend: X − L ✓ − L ○ − L	Data available but does not fill the criteria for classification Data available to make classification Data Not Available to make classification

#### **SECTION 12 ECOLOGICAL INFORMATION**

#### Toxicity ENDPOINT TEST DURATION (HR) SPECIES VALUE SOURCE Thermaline 400 Part B Not Not Not Not Available Not Available Available Available Available ENDPOINT TEST DURATION (HR) SPECIES VALUE SOURCE LC50 96 Fish >1400mg/L 4 48 12500mg/L 5 EC50 Crustacea isopropanol 72 1 EC50 Algae or other aquatic plants >1000mg/L EC29 504 Crustacea =100mg/L 1 NOEC 5760 0.02mg/L 4 Fish ENDPOINT **TEST DURATION (HR)** SPECIES VALUE SOURCE Fish LC50 96 2.6mg/L 2 EC50 48 Crustacea >3.4mg/L 2 xylene 2 EC50 72 Algae or other aquatic plants 4.6mg/L NOEC 73 Algae or other aquatic plants 0.44mg/L 2 ENDPOINT **TEST DURATION (HR)** SPECIES VALUE SOURCE LC50 96 Fish 1014mg/L 4 EC50 48 Crustacea =16mg/L 1 diethylenetriamine EC50 96 Algae or other aquatic plants 345.6mg/L 4 48 1 EC0 Crustacea =2mg/L NOEC 504 Crustacea =5.6mg/L 1 ENDPOINT TEST DURATION (HR) VALUE SOURCE SPECIES bisphenol A diglycidyl ether diethylenetriamine reaction Not Not Not Not Available Not Available products Available Available Available ENDPOINT TEST DURATION (HR) SPECIES VALUE SOURCE LC50 96 Fish >179mg/L 2 48 EC50 Crustacea =170mg/L 1 methyl isobutyl ketone EC50 96 Algae or other aquatic plants =400mg/L 1 NOEC 504 Crustacea 30mg/L 2

propylene glycol monomethyl ether - alpha isomer	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	=4600mg/L	1
	EC50	48	Crustacea	>500mg/L	1
	NOEC	96	Fish	=4600mg/L	1
l eaend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12				

Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12
-	(QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE
	(Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPnA and TPM, indicating low bioaccumulation. Henry's Law Constants are low for all category members, ranging from 5.7 x 10-9 atm-m3/mole for TPM to 2.7 x10-9 atm-m3/mole for PnB.

Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are "readily biodegradable" under aerobic conditions. In soil, biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

For Methyl Isobutyl Ketone (MIBK): Log Kow: 1.19-1.31; Koc: 19-106; Half-life (hr) air: 15 to 17; Half-life (hr) Surface Water: 15-33; Vapor Pressure: 14.5 mm Hg @ 20 C; Henry Isobutyl Constant: 9.4 x 10-5 atm-m3/mol; E-05BOD 5: 0.12-2.14, 4.4%; COD: 2.16, 79%; ThOD: 2.72; BCF: 2-5.

Atmospheric Fate: MIBK has a short half-life in the atmosphere; however, it may contribute to the formation of photochemical smog. The main degradation pathway for MIBK in the atmosphere is via reactions hydroxyl radicals; the half-life for this reaction is estimated to be 16-17 hours. The substance is expected to be directly broken down by sunlight, with a half-life of 15 hours with acetone as the by-product. MIBK is moderately reactive with nitrogen oxides producing acetone, peroxyacetylnitrate and methyl nitrate. As a volatile organic chemical, (VOC), MIBK can contribute to photochemical smog in the presence of other VOCs.

Terrestrial Fate: This substance is expected to evaporate from moist/dry soil surfaces and be broken down by sunlight on soil surfaces. The substance is highly mobile and may be leached from the soil by water, and is susceptible to degradation by mixed populations of oxygen using microorganisms.

Aquatic Fate: MIBK is degraded biologically in water. MIBK is not expected to be retarded by absorption to soils rich in organic matter; therefore it is expected to be mobile in soil and subject to leaching. When released to water, MIBK does not adsorb significantly to suspended solids, and will evaporate.

Ecotoxicity: The substance is not expected to accumulate/concentrate in fish and other aquatic organisms. The toxicity of MIBK to microorganisms and aquatic organisms is low. MIBK also has low toxicity in terrestrial rodents for oral and inhalation exposure. It is moderately toxic to birds, including red-winged blackbirds, fathead minnow, and goldfish and has low toxicity to Daphnia magna water fleas and brine shrimp.

For Isopropanol (IPA): log Kow: -0.16- 0.28; Half-life (hr) air: 33-84; Half-life (hr) H2O surface water: 130; Henry's atm m3 /mol: 8.07E-06; BOD 5: 1.19,60%; COD: 1.61-2.30, 97%; ThOD: 2.4; BOD 20: >70%.

Environmental Fate: IPA is expected to partition primarily to the aquatic compartment (77.7%) with the remainder to the air (22.3%). Overall, IPA presents a low potential hazard to aquatic or terrestrial biota.

Aquatic Fate: IPA has been shown to biodegrade rapidly in aerobic, aqueous biodegradation tests and therefore, would not be expected to persist in aquatic habitats. IPA is expected to volatilize slowly from water. The calculated half-life for the volatilization from surface water (1 meter depth) is predicted to range from 4 days (from a river) to 31 days (from a lake). Hydrolysis is not considered a significant degradation process for IPA, however; aerobic biodegradation of IPA has been shown to occur rapidly under non-acclimated conditions. IPA is readily biodegradable in both freshwater and saltwater (72 to 78% biodegradation in 20 days).

Terrestrial Fate: Soil - IPA is also not expected to persist in surface soils due to rapid evaporation to the air. IPA will evaporate quickly from soil and is not expected to partition to the soil however; IPA has the potential to leach through the soil due to its low soil adsorption. Plants - Toxicity of IPA to plants is expected to be low.

Atmospheric Fate: IPA is subject to oxidation predominantly by hydroxy radical attack. The atmospheric half-life is expected to be 10 to 25 hours. Direct photolysis is not expected to be an important transformation process for the degradation of IPA.

Ecotoxicity: IPA has been shown to have a low order of acute aquatic toxicity and is not acutely toxic to fish and invertebrates. Chronic aquatic toxicity has also been shown to be of low concern and bioconcentration in aquatic organisms is not expected to occur.

#### For ethyleneamines:

Adsorption of the ethyleneamines correlates closely with both the cation exchange capacity (CEC) and organic content of the soil. Soils with increased CEC and organic content exhibited higher affinities for these amines. This dependence of adsorption on CEC and organic content is most likely due to the strong electrostatic interaction between the positively charged amine and the negatively charged soil surface.

For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may travel through the soil profile and enter groundwater. Soil and water motions or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr). Aquatic Fate: In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51).

Ecotoxicity: Tri- and tetra ethylene glycol ethers are "practically non-toxic" to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers. Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted.

For Ketones: Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher

molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water.

Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

For Diethylenetriamine, (DETA): log Kow: -2.27

Atmospheric Fate: If released to the atmosphere, evaporated material is expected to degrade following reactions with hydroxyl radicals; the half-life in air is thought to be less than a day. Terrestrial Fate: DETA is resistant to biodegradation. If released on land, the substance is expected to be highly mobile and leach.

Aquatic Fate: DETA mixes in water. The substance  $\Theta$  s fate in surface waters is largely unknown; however, based upon its high water solubility, it is not expected to appreciably adsorb to sediment, or evaporate.

Ecotoxicity: This substance is not expected to accumulate in fish, however; large spill could be toxic to biomass, in a water treatment plant, or could be toxic to fish. DETA is moderately toxic to Daphnia magna water fleas, and has low toxitity to fathead minnow, and brine shrimp. Ecotoxicological data indicate that at acute exposure DETA is not toxic to algae and fish but harmful to Daphnia water fleas.

### DO NOT discharge into sewer or waterways.

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
diethylenetriamine	LOW	LOW
methyl isobutyl ketone	HIGH (Half-life = 7001 days)	LOW (Half-life = 1.9 days)
propylene glycol monomethyl ether - alpha isomer	LOW (Half-life = 56 days)	LOW (Half-life = 1.7 days)

#### Bioaccumulative potential

Ingredient	Bioaccumulation
isopropanol	LOW (LogKOW = 0.05)
xylene	MEDIUM (BCF = 740)
diethylenetriamine	LOW (BCF = 1.7)
methyl isobutyl ketone	LOW (LogKOW = 1.31)
propylene glycol monomethyl ether - alpha isomer	LOW (BCF = 2)

#### Mobility in soil

=	
Ingredient	Mobility
isopropanol	HIGH (KOC = 1.06)
diethylenetriamine	LOW (KOC = 87.53)
methyl isobutyl ketone	LOW (KOC = 10.91)
propylene glycol monomethyl ether - alpha isomer	HIGH (KOC = 1)

#### SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods	
Product / Packaging disposal	<ul> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> <li>Otherwise: <ul> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</li> <li>A Hierarchy of Controls seems to be common - the user should investigate: <ul> <li>Reduction</li> <li>Reuse</li> <li>Recycling</li> <li>Disposal (if all else fails)</li> </ul> </li> <li>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</li> <li>DO NOT allow wash water from cleaning or process equipment to enter drains.</li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sever may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contaxt the responsible authority.</li> <li>Recycle wherever possible or consult manufacturer for recycling options.</li> <li>Consult State Land Waste Authority for disposal.</li> <li>Bury or incinerate residue at an approved site.</li> <li>Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul> </li> </ul>

#### **SECTION 14 TRANSPORT INFORMATION**

Marine Pollutant	NO
HAZCHEM	•3YE
Land transport (ADG)	
UN number	1263
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Transport hazard class(es)	Class     3       Subrisk     Not Applicable
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions163 367Limited quantity5 L

### Air transport (ICAO-IATA / DGR)

UN number	1263			
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)			
Transport hazard class(es)	ICAO/IATA Class 3 ICAO / IATA Subrisk Not Applicable ERG Code 3L			
Packing group	11			
Environmental hazard	Not Applicable			
	Special provisions Cargo Only Packing Ir	nstructions	A3 A72 A192 364	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		353	
	Passenger and Cargo Maximum Qty / Pack		5L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y341	
	Passenger and Cargo Limited Maximum Qty / Pack		1L	

#### Sea transport (IMDG-Code / GGVSee)

UN number	1263		
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
Transport hazard class(es)	IMDG Class     3       IMDG Subrisk     Not Applicable		
Packing group	II		
Environmental hazard	Not Applicable		
Special precautions for user	EMS NumberF-E , S-ESpecial provisions163 367Limited Quantities5 L		

#### Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 REGULATORY INFORMATION

## Safety, health and environmental regulations / legislation specific for the substance or mixture

#### ISOPROPANOL(67-63-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

XYLENE(1330-20-7) IS FOUND OF	N THE FOLLOWING REGULATORY LISTS		
Australia Exposure Standards		Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2,	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals		Section Seven - Appendix I	
Australia Inventory of Chemical Substances (AICS)		Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	
E (Part 2)	cheduling of Medicines and Poisons (SUSIMP) - Appendix	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6	
F (Part 3)	cheduling of Medicines and Poisons (SUSIMP) - Appendix	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7	
		International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	
DIETHYLENETRIAMINE(111-40-0)	) IS FOUND ON THE FOLLOWING REGULATORY LISTS		
Australia Exposure Standards		Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix	
Australia Hazardous Chemical Inforr	nation System (HCIS) - Hazardous Chemicals	F (Part 3)	
Australia Inventory of Chemical Subs	tances (AICS)	Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C	
E (Part 2)		Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5	
BISPHENOL A DIGLYCIDYL ETHE	R DIETHYLENETRIAMINE REACTION PRODUCTS(6841	11-71-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS	
Australia Inventory of Chemical Subs	tances (AICS)		
METHYL ISOBUTYL KETONE(10	8-10-1) IS FOUND ON THE FOLLOWING REGULATORY I	LISTS	
Australia Exposure Standards		Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals		F (Part 3)	
Australia Inventory of Chemical Substances (AICS)		Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule	
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)		International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs	
PROPYLENE GLYCOL MONOMET	THYL ETHER - ALPHA ISOMER(107-98-2) IS FOUND ON	THE FOLLOWING REGULATORY LISTS	
Australia Exposure Standards		Australia Inventory of Chemical Substances (AICS)	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals		Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)	
National Inventory	Status		
Australia - AICS	Υ		
Canada - DSL	Υ		
Canada - NDSL	N (propylene glycol monomethyl ether - alpha isomer; xylene; bisphenol A diglycidyl ether diethylenetriamine reaction products; methyl isobutyl ketone; diethylenetriamine; isopropanol)		
China - IECSC	Y		
Europe - EINEC / ELINCS / NLP	Υ		
Japan - ENCS	N (bisphenol A diglycidyl ether diethylenetriamine reaction products)		
Korea - KECI	Y		
New Zealand - NZIoC	Y		
Philippines - PICCS	Y		
USA - TSCA	Y		
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)		

#### **SECTION 16 OTHER INFORMATION**

Revision Date	26/09/2017
Initial Date	26/09/2017

#### Other information

#### Ingredients with multiple cas numbers

Name	CAS No
bisphenol A diglycidyl ether diethylenetriamine reaction products	68411-71-2, 68515-86-6, 68609-13-2

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chernwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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