

# Phenoline 187 Finish Part A

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 3

Version No: 2.2

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 19/01/2018

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S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

|                               |  |
|-------------------------------|--|
| Product name                  | Phenoline 187 Finish Part A  |
| Synonyms                      | Not Available  |
| Proper shipping name          | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| Other means of identification | Not Available  |

### Relevant identified uses of the substance or mixture and uses advised against

|                          |                              |
|--------------------------|------------------------------|
| Relevant identified uses | Part A of a two pack coating |
|--------------------------|------------------------------|

### Details of the supplier of the safety data sheet

|                         |   |
|-------------------------|---|
| Registered company name | RESENE PAINTS AUSTRALIA                         |
| Address                 | 7 Production Ave, Molendinar QLD 4214 Australia |
| Telephone               | +61 7 55126600                                  |
| Fax                     | +61 7 55126697                                  |
| Website                 | Not Available                                   |
| Email                   | Not Available                                   |

### Emergency telephone number

|                                   |               |
|-----------------------------------|---------------|
| Association / Organisation        | Not Available |
| Emergency telephone numbers       | 131126        |
| Other emergency telephone numbers | Not Available |

### CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008   | 1800 039 008         | +612 9186 1132       |

Once connected and if the message is not in your preferred language then please dial 01

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.**

|                    |   |
|--------------------|---|
| Poisons Schedule   | Not Applicable  |
| Classification [1] | Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Reproductive Toxicity Category 2, Specific target organ toxicity - repeated exposure Category 2, Chronic Aquatic Hazard Category 3 |
| Legend:            | 1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI  |

### Label elements

|                     |   |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

SIGNAL WORD **DANGER**

### Hazard statement(s)

|      |  |
|------|--|
| H225 | Highly flammable liquid and vapour.                                |
| H315 | Causes skin irritation.  |
| H319 | Causes serious eye irritation.                                     |
| H317 | May cause an allergic skin reaction.                               |
| H361 | Suspected of damaging fertility or the unborn child.               |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H412 | Harmful to aquatic life with long lasting effects.                 |

### Supplementary statement(s)

Continued...

## Phenoline 187 Finish Part A

Not Applicable

## Precautionary statement(s) Prevention

|      |   |
|------|---|
| P201 | Obtain special instructions before use.   |
| P210 | Keep away from heat/sparks/open flames/hot surfaces. - No smoking.                |
| P233 | Keep container tightly closed.  |
| P260 | Do not breathe dust/fume/gas/mist/vapours/spray.                                  |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection.        |
| P281 | Use personal protective equipment as required.                                    |
| P240 | Ground/bond container and receiving equipment.                                    |
| P241 | Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. |
| P242 | Use only non-sparking tools.  |
| P243 | Take precautionary measures against static discharge.                             |
| P273 | Avoid release to the environment.   |
| P272 | Contaminated work clothing should not be allowed out of the workplace.            |

## Precautionary statement(s) Response

|                |  |
|----------------|--|
| P308+P313      | IF exposed or concerned: Get medical advice/attention.   |
| P362           | Take off contaminated clothing and wash before reuse.  |
| P370+P378      | In case of fire: Use alcohol resistant foam or normal protein foam for extinction.   |
| P302+P352      | IF ON SKIN: Wash with plenty of soap and water.  |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P314           | Get medical advice/attention if you feel unwell.   |
| P333+P313      | If skin irritation or rash occurs: Get medical advice/attention.   |
| P337+P313      | If eye irritation persists: Get medical advice/attention.  |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.                       |

## Precautionary statement(s) Storage

|           |  |
|-----------|--|
| P403+P235 | Store in a well-ventilated place. Keep cool. |
| P405      | Store locked up.                             |

## Precautionary statement(s) Disposal

|      |   |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

## Substances

See section below for composition of Mixtures

## Mixtures

| CAS No     | %[weight] | Name  |
|------------|-----------|---|
| 25068-38-6 | 10-20     | <u>bisphenol A/ diglycidyl ether resin, liquid</u>            |
| 55492-52-9 | 1-10      | <u>bisphenol F/ epichlorohydrin copolymer</u>                 |
| 108-88-3   | 1-10      | <u>toluene</u>  |
| 107-98-2   | 1-10      | <u>propylene glycol monomethyl ether - mixture of isomers</u> |
| 1330-20-7  | 1-10      | <u>xylene</u>   |
| 12001-26-2 | 20-30     | <u>mica</u>   |
| 25036-25-3 | 10-20     | <u>bisphenol A/ bisphenol A diglycidyl ether polymer</u>      |

## SECTION 4 FIRST AID MEASURES

## Description of first aid measures

|              |   |
|--------------|---|
| Eye Contact  | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>   |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>   |
| Inhalation   | <ul style="list-style-type: none"> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>   |
| Ingestion    | <ul style="list-style-type: none"> <li>If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> <li><b>If swallowed do NOT induce vomiting.</b></li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> </ul> |

Continued...

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- ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- ▶ Seek medical advice.
- ▶ Avoid giving milk or oils.
- ▶ Avoid giving alcohol.

**Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> < 50 mm Hg or pCO<sub>2</sub> > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

**BIOLOGICAL EXPOSURE INDEX - BEI**

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

| Determinant                   | Index                | Sampling Time       | Comments |
|-------------------------------|----------------------|---------------------|----------|
| Methylhippuric acids in urine | 1.5 gm/gm creatinine | End of shift        |          |
|                               | 2 mg/min             | Last 4 hrs of shift |          |

**SECTION 5 FIREFIGHTING MEASURES****Extinguishing media**

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

**Special hazards arising from the substrate or mixture****Fire Incompatibility**

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

**Advice for firefighters**

|                              |   |
|------------------------------|---|
| <b>Fire Fighting</b>         | <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control the fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>Do not approach containers suspected to be hot.</b></li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul> |
| <b>Fire/Explosion Hazard</b> | <ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>, carbon dioxide (CO<sub>2</sub>)</li> <li>, aldehydes</li> <li>, other pyrolysis products typical of burning organic material.</li> </ul>   |
| <b>HAZCHEM</b>               | •3YE  |

**SECTION 6 ACCIDENTAL RELEASE MEASURES****Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

|                     |   |
|---------------------|---|
| <b>Minor Spills</b> | <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>▶ Wipe up.</li> </ul> |
|---------------------|---|

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|                     |  |
|---------------------|--|
| <b>Major Spills</b> | <ul style="list-style-type: none"> <li>▶ Collect residues in a flammable waste container.</li> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse /absorb vapour.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Use only spark-free shovels and explosion proof equipment.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul> |
|---------------------|--|

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

|                          |   |
|--------------------------|---|
| <b>Safe handling</b>     | <ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>▶ Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (&lt;=1 m/sec until fill pipe submerged to twice its diameter, then &lt;= 7 m/sec).</li> <li>▶ Avoid splash filling.</li> <li>▶ Do NOT use compressed air for filling discharging or handling operations.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights, heat or ignition sources.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Vapour may ignite on pumping or pouring due to static electricity.</li> <li>▶ <b>DO NOT use plastic buckets.</b></li> <li>▶ Earth and secure metal containers when dispensing or pouring product.</li> <li>▶ Use spark-free tools when handling.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul> |
| <b>Other information</b> | <ul style="list-style-type: none"> <li>▶ Store in original containers in approved flame-proof area.</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store away from incompatible materials in a cool, dry well ventilated area.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>   |

### Conditions for safe storage, including any incompatibilities

|                                |  |
|--------------------------------|--|
| <b>Suitable container</b>      | <ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul> |
| <b>Storage incompatibility</b> | <p>Toluene:</p> <ul style="list-style-type: none"> <li>▶ reacts violently with strong oxidisers, bromine, bromine trifluoride, chlorine, hydrochloric acid/ sulfuric acid mixture, 1,3-dichloro-5,5-dimethyl-2,4-imidazolidindione, dinitrogen tetraoxide, fluorine, concentrated nitric acid, nitrogen dioxide, silver chloride, sulfur dichloride, uranium fluoride, vinyl acetate</li> <li>▶ forms explosive mixtures with strong acids, strong oxidisers, silver perchlorate, tetranitromethane</li> <li>▶ is incompatible with bis-toluenediazo oxide</li> <li>▶ attacks some plastics, rubber and coatings</li> <li>▶ may generate electrostatic charges, due to low conductivity, on flow or agitation.</li> </ul> <p>Xylenes:</p> <ul style="list-style-type: none"> <li>▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride</li> <li>▶ attack some plastics, rubber and coatings</li> <li>▶ may generate electrostatic charges on flow or agitation due to low conductivity.</li> <li>▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.</li> <li>▶ Aromatics can react exothermally with bases and with diazo compounds.</li> </ul>   |

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For alkyl aromatics:

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

- ▶ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- ▶ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- ▶ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- ▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- ▶ Alkali metals accelerate the oxidation while CO<sub>2</sub> as co-oxidant enhances the selectivity.
- ▶ Microwave conditions give improved yields of the oxidation products.
- ▶ Photo-oxidation products may occur following reaction with hydroxyl radicals and NO<sub>x</sub> - these may be components of photochemical smogs.

Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007

Titanium dioxide

- ▶ reacts with strong acids, strong oxidisers
- ▶ reacts violently with aluminium, calcium, hydrazine, lithium (at around 200 deg C.), magnesium, potassium, sodium, zinc, especially at elevated temperatures - these reactions involves reduction of the oxide and are accompanied by incandescence
- ▶ dust or powders can ignite and then explode in a carbon dioxide atmosphere
- ▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents

Glycidyl ethers:

- ▶ may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels
- ▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators
- ▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
- ▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
- ▶ attack some forms of plastics, coatings, and rubber



+ X X X + + +

- X — Must not be stored together  
 0 — May be stored together with specific precautions  
 + — May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

| Source                       | Ingredient   | Material name                     | TWA                             | STEL                            | Peak          | Notes         |
|------------------------------|--|-----------------------------------|---------------------------------|---------------------------------|---------------|---------------|
| Australia Exposure Standards | toluene  | Toluene                           | 191 mg/m <sup>3</sup> / 50 ppm  | 574 mg/m <sup>3</sup> / 150 ppm | Not Available | Not Available |
| Australia Exposure Standards | propylene glycol monomethyl ether - mixture of isomers | Propylene glycol monomethyl ether | 369 mg/m <sup>3</sup> / 100 ppm | 553 mg/m <sup>3</sup> / 150 ppm | Not Available | Not Available |
| Australia Exposure Standards | xylene   | Xylene (o-, m-, p- isomers)       | 350 mg/m <sup>3</sup> / 80 ppm  | 655 mg/m <sup>3</sup> / 150 ppm | Not Available | Not Available |
| Australia Exposure Standards | mica   | Mica                              | 2.5 mg/m <sup>3</sup>           | Not Available                   | Not Available | Not Available |

#### EMERGENCY LIMITS

| Ingredient   | Material name   | TEEL-1               | TEEL-2                | TEEL-3                  |
|--|---|----------------------|-----------------------|-------------------------|
| bisphenol A/ diglycidyl ether resin, liquid            | Epoxy resin includes EPON 1001, 1007, 820, ERL-2795             | 90 mg/m <sup>3</sup> | 990 mg/m <sup>3</sup> | 5,900 mg/m <sup>3</sup> |
| toluene  | Toluene   | Not Available        | Not Available         | Not Available           |
| propylene glycol monomethyl ether - mixture of isomers | Propylene glycol monomethyl ether; (Ucar Triol HG-170)          | 100 ppm              | 160 ppm               | 660 ppm                 |
| xylene   | Xylenes   | Not Available        | Not Available         | Not Available           |
| mica   | Mica; (mica silicates)  | 9 mg/m <sup>3</sup>  | 99 mg/m <sup>3</sup>  | 590 mg/m <sup>3</sup>   |
| bisphenol A/ bisphenol A diglycidyl ether polymer      | Epoxy resin; (Bisphenol A-Bisphenol A diglycidyl ether polymer) | 6 mg/m <sup>3</sup>  | 66 mg/m <sup>3</sup>  | 400 mg/m <sup>3</sup>   |

| Ingredient   | Original IDLH          | Revised IDLH  |
|--|------------------------|---------------|
| bisphenol A/ diglycidyl ether resin, liquid            | Not Available          | Not Available |
| bisphenol F/ epichlorohydrin copolymer                 | Not Available          | Not Available |
| toluene  | 500 ppm                | Not Available |
| propylene glycol monomethyl ether - mixture of isomers | Not Available          | Not Available |
| xylene   | 900 ppm                | Not Available |
| mica   | 1500 mg/m <sup>3</sup> | Not Available |
| bisphenol A/ bisphenol A diglycidyl ether polymer      | Not Available          | Not Available |

**Exposure controls**

| <p><b>Appropriate engineering controls</b></p>  | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <ul style="list-style-type: none"> <li>Process controls which involve changing the way a job activity or process is done to reduce the risk.</li> <li>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</li> <li>Employers may need to use multiple types of controls to prevent employee overexposure.</li> </ul> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="411 524 1449 779"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="411 833 1449 990"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|--|----------------------|------------|--|------------------------------|---|----------------------------|--|----------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
| Type of Contaminant:  | Air Speed:   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| solvent, vapours, degreasing etc., evaporating from tank (in still air).  | 0.25-0.5 m/s (50-100 f/min.)   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.)   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)  | 1-2.5 m/s (200-500 f/min.)   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| Lower end of the range  | Upper end of the range   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 1: Room air currents minimal or favourable to capture   | 1: Disturbing room air currents  |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 2: Contaminants of low toxicity or of nuisance value only.  | 2: Contaminants of high toxicity   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 3: Intermittent, low production.  | 3: High production, heavy use  |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 4: Large hood or large air mass in motion   | 4: Small hood-local control only   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Personal protection</b></p>   |   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Eye and face protection</b></p>   | <ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>  |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Skin protection</b></p>   | <p>See Hand protection below</p>   |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| <p><b>Hands/feet protection</b></p>   | <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to</li> </ul>  |                      |            |  |                              |   |                            |  |                            |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |

## Phenoline 187 Finish Part A

|                         |  |
|-------------------------|--|
|                         | <p>give short duration protection and would normally be just for single use applications, then disposed of.</p> <ul style="list-style-type: none"> <li>Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> <li>When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons.</li> <li><b>DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).</b></li> <li><b>DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</b></li> </ul>   |
| <b>Body protection</b>  | See Other protection below   |
| <b>Other protection</b> | <ul style="list-style-type: none"> <li>Overalls.</li> <li>PVC Apron.</li> <li>PVC protective suit may be required if exposure severe.</li> <li>Eyewash unit.</li> <li>Ensure there is ready access to a safety shower.</li> <li>Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.</li> </ul> |

## Recommended material(s)

## Respiratory protection

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the "Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Phenoline 187 Finish Part A

| Material          | CPI |
|-------------------|-----|
| BUTYL             | C   |
| BUTYL/NEOPRENE    | C   |
| CPE               | C   |
| HYPALON           | C   |
| NAT+NEOPR+NITRILE | C   |
| NATURAL RUBBER    | C   |
| NATURAL+NEOPRENE  | C   |
| NEOPRENE          | C   |
| NEOPRENE/NATURAL  | C   |
| NITRILE           | C   |
| NITRILE+PVC       | C   |
| PE/EVAL/PE        | C   |
| PVA               | C   |
| PVC               | C   |
| PVDC/PE/PVDC      | C   |
| SARANEX-23        | C   |
| SARANEX-23 2-PLY  | C   |
| TEFLON            | C   |
| VITON             | C   |
| VITON/CHLOROBUTYL | C   |
| VITON/NEOPRENE    | C   |

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES                      | AX-AUS               | -                    | AX-PAPR-AUS / Class 1  |
| up to 50 x ES                      | -                    | AX-AUS / Class 1     | -                      |
| up to 100 x ES                     | -                    | AX-2                 | AX-PAPR-2 ^            |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

If inhalation risk above the TLV exists, wear approved dust respirator.

Use respirators with protection factors appropriate for the exposure level.

- Up to 5 X TLV, use valveless mask type; up to 10 X TLV, use 1/2 mask dust respirator
- Up to 50 X TLV, use full face dust respirator or demand type C air supplied respirator
- Up to 500 X TLV, use powered air-purifying dust respirator or a Type C pressure demand supplied-air respirator
- Over 500 X TLV wear full-face self-contained breathing apparatus with positive pressure mode or a combination respirator with a Type C positive pressure supplied-air full-face respirator and an auxiliary self-contained breathing apparatus operated in pressure demand or other positive pressure mode

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

| Required minimum protection factor | Maximum gas/vapour concentration present in air p.p.m. (by volume) | Half-face Respirator | Full-Face Respirator |
|------------------------------------|--|----------------------|----------------------|
| up to 10                           | 1000   | A-AUS / Class 1      | -                    |
| up to 50                           | 1000   | -                    | A-AUS / Class 1      |
| up to 50                           | 5000   | Airline *            | -                    |
| up to 100                          | 5000   | -                    | A-2                  |

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

| Appearance  | coloured viscous liquid |  |               |
|---|-------------------------|--|---------------|
| <b>Physical state</b>                               | Liquid                  | <b>Relative density (Water = 1)</b>            | 1.51          |
| <b>Odour</b>  | Not Available           | <b>Partition coefficient n-octanol / water</b> | Not Available |
| <b>Odour threshold</b>                              | Not Available           | <b>Auto-ignition temperature (°C)</b>          | 305           |
| <b>pH (as supplied)</b>                             | Not Available           | <b>Decomposition temperature</b>               | Not Available |
| <b>Melting point / freezing point (°C)</b>          | Not Available           | <b>Viscosity (cSt)</b>                         | 19867.55      |
| <b>Initial boiling point and boiling range (°C)</b> | 116                     | <b>Molecular weight (g/mol)</b>                | Not Available |
| <b>Flash point (°C)</b>                             | 14                      | <b>Taste</b>                                   | Not Available |
| <b>Evaporation rate</b>                             | 2.3 BuAC = 1            | <b>Explosive properties</b>                    | Not Available |
| <b>Flammability</b>                                 | HIGHLY FLAMMABLE.       | <b>Oxidising properties</b>                    | Not Available |
| <b>Upper Explosive Limit (%)</b>                    | 8.1                     | <b>Surface Tension (dyn/cm or mN/m)</b>        | Not Available |
| <b>Lower Explosive Limit (%)</b>                    | 1.1                     | <b>Volatile Component (%vol)</b>               | 16            |
| <b>Vapour pressure (kPa)</b>                        | 2.7                     | <b>Gas group</b>                               | Not Available |
| <b>Solubility in water (g/L)</b>                    | Immiscible              | <b>pH as a solution (1%)</b>                   | Not Available |
| <b>Vapour density (Air = 1)</b>                     | 3.6                     | <b>VOC g/L</b>                                 | 147.20        |

## SECTION 10 STABILITY AND REACTIVITY

| Reactivity                                | See section 7  |
|---|--|
| <b>Chemical stability</b>                 | <ul style="list-style-type: none"> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul> |
| <b>Possibility of hazardous reactions</b> | See section 7  |
| <b>Conditions to avoid</b>                | See section 7  |
| <b>Incompatible materials</b>             | See section 7  |
| <b>Hazardous decomposition products</b>   | See section 5  |

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

|                |   |
|----------------|---|
| <b>Inhaled</b> | The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching |
|----------------|---|

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|           |       |   |           |
|-----------|-------|---|-----------|
| up to 100 | 10000 | - | A-3       |
| 100+      |       | - | Airline** |

\* - Continuous Flow

\*\* - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

|              |  |
|--------------|--|
|              | <p>tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur.</p> <p>Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body.</p> <p>Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers.</p> <p>Xylene is a central nervous system depressant</p>   |
| Ingestion    | <p>Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm.</p> <p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.</p>  |
| Skin Contact | <p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 20 days.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>   |
| Eye          | <p>This material can cause eye irritation and damage in some persons.</p>  |
| Chronic      | <p>Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily. Animal testing has shown an increase in the development of some tumours.</p> <p>Chronic dust inhalation of kaolin, can cause kaolinosis from kaolin deposition in the lungs causing distinct lung markings, abnormal inflation of air sacs, and chronic lung diseases (nodular pneumoconiosis). This condition is made worse by long duration of occupational exposure and pre-existing chest infection.</p> <p>Pre-employment screening is recommended.</p> <p>For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions.</p> <p>Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17557-23-2) has caused cancer in some animal testing.</p> <p>Glycidyl ethers can cause genetic damage and cancer.</p> <p>Intentional abuse (glue sniffing) or occupational exposure to toluene can result in chronic habituation. Chronic abuse has caused inco-ordination, tremors of the extremities (due to widespread cerebrum withering), headache, abnormal speech, temporary memory loss, convulsions, coma, drowsiness, reduced colour perception, blindness, nystagmus (rapid, involuntary eye movements), hearing loss leading to deafness and mild dementia.</p> <p>Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bisphenol AF) and other diphenylalkanes were found to have oestrogen-like effects. Bisphenol F is present in the environment and as a contaminant of food, so humans may therefore be exposed to bisphenol. Testing shows bisphenol F has genetic toxicity as well as the ability to disrupt hormonal balance.</p> <p>Overexposure to the breathable dust may cause coughing, wheezing difficulty in breathing and impaired lung function. Chronic symptoms may include decreased vital lung capacity and chest infections.</p> <p>Repeated exposures in the workplace to high levels of fine-divided dusts may produce a condition known as pneumoconiosis, which is the lodgement of any inhaled dusts in the lung, irrespective of the effect. This is particularly true when a significant number of particles less than 0.5 microns (1/50000 inch) are present. Lung shadows are seen in the X-ray. Symptoms of pneumoconiosis may include a progressively dry cough, shortness of breath on exertion, increased chest expansion, weakness and weight loss. As the disease progresses, the cough produces stringy phlegm, vital capacity decreases further, and shortness of breath becomes more severe. Other signs or symptoms include changed breath sounds, reduced oxygen uptake during exercise, emphysema and rarely, pneumothorax (air in the lung cavity). Removing workers from the possibility of further exposure to dust generally stops the progress of lung abnormalities. When there is high potential for worker exposure, examinations at regular periods with emphasis on lung function should be performed.</p> <p>Inhaling dust over an extended number of years may cause</p> |



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|  |   |  |
|--|---|--|
|  | pneumoconiosis, which is the accumulation of dusts in the lungs and the subsequent tissue reaction. This may or may not be reversible.  |  |
| Phenoline 187 Finish Part A                            | TOXICITY  | IRRITATION   |
|  | Not Available   | Not Available  |
| bisphenol A/ diglycidyl ether resin, liquid            | TOXICITY  | IRRITATION   |
|  | dermal (rat) LD50: >1200 mg/kg <sup>[2]</sup><br>Oral (rat) LD50: >1000 mg/kg <sup>[2]</sup>  | Eye (rabbit): 100mg - Mild   |
| bisphenol F/ epichlorohydrin copolymer                 | TOXICITY  | IRRITATION   |
|  | dermal (rat) LD50: >400 mg/kg <sup>[2]</sup><br>Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>   | Not Available  |
| toluene  | TOXICITY  | IRRITATION   |
|  | Dermal (rabbit) LD50: 12124 mg/kg <sup>[2]</sup>  | Eye (rabbit): 2mg/24h - SEVERE   |
|  | Inhalation (rat) LC50: 49 mg/l/4h <sup>[2]</sup>  | Eye (rabbit): 0.87 mg - mild   |
|  | Oral (rat) LD50: 636 mg/kg <sup>[2]</sup>   | Eye (rabbit): 100 mg/30sec - mild<br>Skin (rabbit): 20 mg/24h - moderate<br>Skin (rabbit): 500 mg - moderate |
| propylene glycol monomethyl ether - mixture of isomers | TOXICITY  | IRRITATION   |
|  | dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>   | Eye (rabbit) 230 mg mild   |
|  | Inhalation (rat) LC50: 12485.7375 mg/l/5h.d <sup>[2]</sup><br>Oral (rat) LD50: 3739 mg/kg <sup>[2]</sup>  | Eye (rabbit) 500 mg/24 h. - mild<br>Skin (rabbit) 500 mg open - mild   |
| xylene   | TOXICITY  | IRRITATION   |
|  | Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>  | Eye (human): 200 ppm irritant  |
|  | Inhalation (rat) LC50: 4994.295 mg/l/4h <sup>[2]</sup><br>Oral (rat) LD50: 4300 mg/kg <sup>[2]</sup>  | Eye (rabbit): 5 mg/24h SEVERE<br>Eye (rabbit): 87 mg mild<br>Skin (rabbit): 500 mg/24h moderate              |
| mica   | TOXICITY  | IRRITATION   |
|  | Not Available   | Not Available  |
| bisphenol A/ bisphenol A diglycidyl ether polymer      | TOXICITY  | IRRITATION   |
|  | dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup><br>Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>  | Not Available  |
| <b>Legend:</b>   | 1. Value obtained from Europe ECHA Registered Substances Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances |  |

|  |  |
|--|--|
| <b>BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID</b> | The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Foetotoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity); NOEL (maternal 60 |
|--|--|

## Phenoline 187 Finish Part A

|   | mg/kg   |
|---|---|
| <b>TOLUENE</b>  | <p>For toluene:</p> <p>Acute toxicity: Humans exposed to high levels of toluene for short periods of time experience adverse central nervous system effects ranging from headaches to intoxication, convulsions, narcosis (sleepiness) and death. When inhaled or swallowed, toluene can cause severe central nervous system depression, and in large doses has a narcotic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, congestion and bleeding of the lungs and kidney injury were all found on autopsy.</p> <p>Exposure to inhalation at a concentration of 600 parts per million for hours resulted in the same and more serious symptoms including euphoria (a feeling of well-being), dilated pupils, convulsions and nausea. Exposure to 10000-30000 parts per million (1-3%) has been reported to cause narcosis and death. Toluene can also strip the skin of lipids, causing skin inflammation.</p> <p>Subchronic/chronic effects: Repeat doses of toluene cause adverse central nervous system effects and can damage the upper airway, the liver and the kidney. Adverse effects occur from both swallowing and inhalation. In humans, a reported lowest level causing adverse effect on the nervous system is 88 parts per million. In one case, toluene caused heart sensitization and death. In several cases of "glue sniffing", damage to the cerebellum was noted. Workers chronically exposed to toluene fumes have reported reduced white cell counts.</p> <p>Developmental/Reproductive toxicity: Exposure to high levels of toluene can result in adverse effects in the developing foetus. Several studies have indicated that high levels of toluene can also adversely affect the developing offspring in laboratory animals. In children who were exposed to toluene before birth, as a result of solvent abuse by the mother, variable growth, a small head, central nervous system dysfunction, attention deficits, minor facial and limb abnormalities, and developmental delay were seen.</p> <p>Absorption: Studies in humans and animals have shown that toluene is easily absorbed through the lungs and gastrointestinal tract, with much less being absorbed through the skin.</p> <p>Distribution: Animal studies show that toluene may be distributed in the body fat, bone marrow, spinal nerves, spinal cord and brain white matter, with lower levels in the blood, kidney and liver. Toluene has generally been found to accumulate in fatty tissue, and in highly vascularised tissues.</p> <p>Metabolism: Inhaled or ingested toluene may be metabolized to benzaldehyde, after which it is further oxidized to benzaldehyde and benzoic acid. Benzoic acid is sometimes conjugated with glycine to form hippuric acid or reacted with glucuronic acid to form benzoyl glucuronide. O-cresol and p-cresol formed by ring hydroxylation are considered minor metabolites.</p> <p>Excretion: Toluene is mainly (60-70%) excreted through the urine as hippuric acid. Benzoyl glucuronide accounts for 10-20% of excretion and unchanged toluene through exhaled air also accounts for 10-20%. Excretion of hippuric acid is usually complete within 24 hours of exposure.</p> |
| <b>PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS</b> | <p>For propylene glycol ethers (PGEs):</p> <p>Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA) and tripropylene glycol methyl ether (TPM).</p> <p>Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on the reproductive organs, the developing embryo and foetus; blood or thymus gland, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces and alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids.</p> <p>Longer chain homologues in the ethylene series are not associated with reproductive toxicity, but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (which is thermodynamically favoured during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast, beta-isomers are able to form the alkoxypropionic acids and these are linked to birth defects (and possibly, haemolytic effects). The alpha isomer comprises more than 95% of the isomeric mixture in the commercial product, and therefore PGEs show relatively little toxicity. One of the main metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolized in the body.</p> <p>As a class, PGEs have low acute toxicity via swallowing, skin exposure and inhalation. PnB and TPM are moderately irritating to the eyes, in animal testing, while the remaining members of this category cause little or no eye irritation. None caused skin sensitization.</p> <p>Animal testing showed that repeat dosing caused few adverse effects. Animal testing also shows that PGEs do not cause skin effects or reproductive toxicity. Commercially available PGEs have not been shown to cause birth defects. Available data indicates that propylene glycol ethers are unlikely to possess genetic toxicity. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p>   |

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|  |   |
|--|---|
|  | NOTE: Exposure of pregnant rats and rabbits to the substance did not give rise to teratogenic effects at concentrations up to 3000 ppm. Fetotoxic effects were seen in rats but not in rabbits at this concentration; maternal toxicity was noted in both species.  |
| <b>BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER</b>   | Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.<br>*Hexion MSDS Epikote 1001  |
| <b>BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID &amp; BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER</b>                       | The following information refers to contact allergens as a group and may not be specific to this product.<br>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.  |
| <b>BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID &amp; BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER</b>                       | The chemical structure of hydroxylated diphenylalkanes or bisphenol consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics<br>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibit significant thyroid hormonal activity towards rat pituitary cell line GH which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities.<br>Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor. |
| <b>BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID &amp; BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER</b>                       | Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin<br>Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects.<br>Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans.<br>Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have far been negative.<br>Immunotoxicity: Animal testing suggests regular injections of dilute BADGE may result in sensitization.<br>Consumer exposure: Consumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food. Testing has not found any evidence of hormonal disruption.   |
| <b>TOLUENE &amp; PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS</b>  | The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.  |
| <b>PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS &amp; MICA &amp; BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER</b> | No significant acute toxicological data identified in literature search   |
| <b>Acute Toxicity</b>  |   |
| <b>Carcinogenicity</b>   |   |

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|                                   |   |                          |   |
|-----------------------------------|---|--------------------------|---|
| Skin Irritation/Corrosion         | ✓ | Reproductivity           | ✓ |
| Serious Eye Damage/Irritation     | ✓ | STOT - Single Exposure   | ⊘ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ✓ |
| Mutagenicity                      | ⊘ | Aspiration Hazard        | ⊘ |

Legend: ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data available to make classification  
 ⊘ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

| Phenoline 187 Finish Part A | ENDPOINT      | TEST DURATION (HR) | SPECIES       | VALUE         | SOURCE        |
|-----------------------------|---------------|--------------------|---------------|---------------|---------------|
|                             | Not Available | Not Available      | Not Available | Not Available | Not Available |

| bisphenol A/ diglycidyl ether resin, liquid | ENDPOINT | TEST DURATION (HR)            | SPECIES | VALUE   | SOURCE |
|---|----------|-------------------------------|---------|---------|--------|
|   | LC50     | 96                            | Fish    | 1.2mg/L | 2      |
| EC50  | 72       | Algae or other aquatic plants | 9.4mg/L | 2       |        |
| NOEC  | 72       | Algae or other aquatic plants | 2.4mg/L | 2       |        |

| bisphenol F/ epichlorohydrin copolymer | ENDPOINT | TEST DURATION (HR)            | SPECIES  | VALUE    | SOURCE |
|--|----------|-------------------------------|----------|----------|--------|
|  | LC50     | 96                            | Fish     | 0.55mg/L | 2      |
| EC50                                   | 48       | Crustacea                     | 1.6mg/L  | 2        |        |
| EC50                                   | 72       | Algae or other aquatic plants | >1.8mg/L | 2        |        |

| toluene | ENDPOINT | TEST DURATION (HR)            | SPECIES  | VALUE      | SOURCE |
|---------|----------|-------------------------------|----------|------------|--------|
|         | LC50     | 96                            | Fish     | 0.0073mg/L | 4      |
| EC50    | 48       | Crustacea                     | 3.78mg/L | 5          |        |
| EC50    | 72       | Algae or other aquatic plants | 12.5mg/L | 4          |        |
| BCF     | 24       | Algae or other aquatic plants | 10mg/L   | 4          |        |
| NOEC    | 168      | Crustacea                     | 0.74mg/L | 5          |        |

| propylene glycol monomethyl ether - mixture of isomers | ENDPOINT | TEST DURATION (HR) | SPECIES   | VALUE     | SOURCE |
|--|----------|--------------------|-----------|-----------|--------|
|  | LC50     | 96                 | Fish      | ≈4600mg/L | 1      |
| EC50   | 48       | Crustacea          | >500mg/L  | 1         |        |
| NOEC   | 96       | Fish               | ≈4600mg/L | 1         |        |

| xylene | ENDPOINT | TEST DURATION (HR) | SPECIES  | VALUE   | SOURCE |
|--------|----------|--------------------|----------|---------|--------|
|        | LC50     | 96                 | Fish     | 2.6mg/L | 2      |
| EC50   | 48       | Crustacea          | >3.4mg/L | 2       |        |

Continued...

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|   |               |                    |                               |               |               |
|---|---------------|--------------------|-------------------------------|---------------|---------------|
|   | EC50          | 72                 | Algae or other aquatic plants | 4.6mg/L       | 2             |
|   | NOEC          | 73                 | Algae or other aquatic plants | 0.44mg/L      | 2             |
| mica  | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|   | Not Available | Not Available      | Not Available                 | Not Available | Not Available |
| bisphenol A/ bisphenol A diglycidyl ether polymer | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|   | Not Available | Not Available      | Not Available                 | Not Available | Not Available |

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-water. Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont *Sinorhizobium meliloti*. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, "initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater." However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

Ecotoxicity:

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish); NOEC 0.016 mg/l (freshwater fish 144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l; NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l; NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/l to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis

(4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against *Daphnia magna*, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu tes system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic

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to D. magna (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl)methane; BPF], which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem. Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe<sup>3+</sup> ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Bentonite and kaolin have low toxicity to aquatic species, a large number of which have been tested For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H<sub>2</sub>O surface water : 24-672; Half-life (hr) H<sub>2</sub>O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m<sup>3</sup>/mol : 637-879; Henry's atm m<sup>3</sup>/mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzyl nitrate, m-tolaldehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

For Toluene:

log Kow : 2.1-3;  
log Koc : 1.12-2.85;  
Koc : 37-260;  
log Kom : 1.39-2.89;  
Half-life (hr) air : 2.4-104;  
Half-life (hr) H<sub>2</sub>O surface water : 5.55-528;  
Half-life (hr) H<sub>2</sub>O ground : 168-2628;  
Half-life (hr) soil : <48-240;  
Henry's Pa m<sup>3</sup>/mol : 518-694;  
Henry's atm m<sup>3</sup>/mol : 5.94;  
E-03BOD 5 0.86-2.12, 5%COD - 0.7-2.52,21-27%;  
ThOD - 3.13 ; BCF - 1.67-380;  
log BCF - 0.22-3.28.

Atmospheric Fate: The majority of toluene evaporates to the atmosphere from the water and soil. The main degradation pathway for toluene in the atmosphere is reaction with photochemically produced hydroxyl radicals. The estimated atmospheric half life for toluene is about 13 hours. Toluene is also oxidized by reactions with atmospheric nitrogen dioxide, oxygen, and ozone, but these are minor degradation pathways. Photolysis is not considered a significant degradative pathway for toluene.

Terrestrial Fate: Toluene is moderately retarded by adsorption to soils rich in organic material, therefore transport to ground water is dependent on soil composition. In unsaturated topsoil containing organic material, it has been estimated that 97% of the toluene is adsorbed to the soil and only about 2% is in the soil-water phase and transported with flowing groundwater. There is little retardation in sandy soils and 2-13% of the toluene was estimated to migrate with flowing water; the remainder was volatilized, biodegraded, or unaccounted for. In saturated deep soils with no soil-air phase, about 48% may be transported with flowing groundwater. In surface soil, volatilization to air is an important fate process for toluene. In the environment, biodegradation of toluene to carbon dioxide occurs with a typical half life of 1-7 days.

Aquatic Fate: An important fate process for toluene is volatilization, the rate of which depends on the amount of turbulence in the surface water. The volatilization of toluene from static water has a half life of 1-16 days, whereas from turbulent water the half life is 5-6 hours. Degradation of toluene in surface water occurs primarily by biodegradation with a half life of less than one day under favorable conditions (presence of microorganisms, microbial adaptation, and optimum temperature). Biodegradation also occurs in shallow groundwater and in salt water (at a reduced rate). No data are available on anaerobic degradation of toluene in deep ground water conditions where aerobic degradation would be minimal. Ecotoxicity: Bioaccumulation in the food chain is predicted to be low. Toluene has moderate acute toxicity to aquatic organisms. Toluene is, on the average, slightly toxic to fathead minnow, guppies and goldfish

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and not acutely toxic to bluegill or channel catfish and crab. Toluene, on the average, is slightly toxic to crustaceans specifically, shrimp species including grass shrimp and daggerblade grass shrimp. Toluene has a negative effect on green algae during their growth phase.

**DO NOT discharge into sewer or waterways.**

## Persistence and degradability

| Ingredient   | Persistence: Water/Soil     | Persistence: Air            |
|--|-----------------------------|-----------------------------|
| bisphenol A/<br>diglycidyl ether<br>resin, liquid            | HIGH                        | HIGH                        |
| toluene  | LOW (Half-life = 28 days)   | LOW (Half-life = 4.33 days) |
| propylene glycol<br>monomethyl ether -<br>mixture of isomers | LOW (Half-life = 56 days)   | LOW (Half-life = 1.7 days)  |
| xylene   | HIGH (Half-life = 360 days) | LOW (Half-life = 1.83 days) |

## Bioaccumulative potential

| Ingredient   | Bioaccumulation       |
|--|-----------------------|
| bisphenol A/<br>diglycidyl ether<br>resin, liquid            | LOW (LogKOW = 2.6835) |
| toluene  | LOW (BCF = 90)        |
| propylene glycol<br>monomethyl ether -<br>mixture of isomers | LOW (BCF = 2)         |
| xylene   | MEDIUM (BCF = 740)    |

## Mobility in soil

| Ingredient   | Mobility          |
|--|-------------------|
| bisphenol A/<br>diglycidyl ether<br>resin, liquid            | LOW (KOC = 51.43) |
| toluene  | LOW (KOC = 268)   |
| propylene glycol<br>monomethyl ether -<br>mixture of isomers | HIGH (KOC = 1)    |

## SECTION 13 DISPOSAL CONSIDERATIONS

## Waste treatment methods


|                              |   |
|------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger w/ empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p><b>Otherwise:</b></p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure residuals do not remain or if the container cannot be use store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and obser all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may diffe by country, state and/ or territory. Each user must refer to law: operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user shou investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decision of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult lo or regional waste management authority for disposal if n: suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or</li> </ul> |
|------------------------------|---|

## Phenoline 187 Finish Part A

- ▶ Incineration in a licensed apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

## SECTION 14 TRANSPORT INFORMATION

## Labels Required

|                  |   |
|------------------|---|
|                  |  |
| Marine Pollutant | NO  |
| HAZCHEM          | *3YE  |

## Land transport (ADG)

|                              |  |                    |         |                  |                |
|------------------------------|--|--------------------|---------|------------------|----------------|
| UN number                    | 1263   |                    |         |                  |                |
| UN proper shipping name      | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |                    |         |                  |                |
| Transport hazard class(es)   | <table border="1"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>   | Class              | 3       | Subrisk          | Not Applicable |
| Class                        | 3  |                    |         |                  |                |
| Subrisk                      | Not Applicable   |                    |         |                  |                |
| Packing group                | II   |                    |         |                  |                |
| Environmental hazard         | Not Applicable   |                    |         |                  |                |
| Special precautions for user | <table border="1"> <tr> <td>Special provisions</td> <td>163 367</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table>  | Special provisions | 163 367 | Limited quantity | 5 L            |
| Special provisions           | 163 367  |                    |         |                  |                |
| Limited quantity             | 5 L  |                    |         |                  |                |

## Air transport (ICAO-IATA / DGR)

|   |  |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
|---|--|--------------------|----------------|---------------------------------|----------------|-------------------------------|------|--|-----|--|-----|---|------|--|-----|
| UN number   | 1263   |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| UN proper shipping name                                   | Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)  |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Transport hazard class(es)                                | <table border="1"> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>3L</td> </tr> </table>  | ICAO/IATA Class    | 3              | ICAO / IATA Subrisk             | Not Applicable | ERG Code                      | 3L   |  |     |  |     |   |      |  |     |
| ICAO/IATA Class   | 3  |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| ICAO / IATA Subrisk                                       | Not Applicable   |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| ERG Code  | 3L   |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Packing group   | II   |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Environmental hazard                                      | Not Applicable   |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Special precautions for user                              | <table border="1"> <tr> <td>Special provisions</td> <td>A3 A72<br/>A192</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>364</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>60 L</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>353</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>5 L</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y341</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>1 L</td> </tr> </table> | Special provisions | A3 A72<br>A192 | Cargo Only Packing Instructions | 364            | Cargo Only Maximum Qty / Pack | 60 L | Passenger and Cargo Packing Instructions | 353 | Passenger and Cargo Maximum Qty / Pack | 5 L | Passenger and Cargo Limited Quantity Packing Instructions | Y341 | Passenger and Cargo Limited Maximum Qty / Pack | 1 L |
| Special provisions  | A3 A72<br>A192   |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Cargo Only Packing Instructions                           | 364  |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Cargo Only Maximum Qty / Pack                             | 60 L   |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Passenger and Cargo Packing Instructions                  | 353  |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Passenger and Cargo Maximum Qty / Pack                    | 5 L  |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Passenger and Cargo Limited Quantity Packing Instructions | Y341   |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |
| Passenger and Cargo Limited Maximum Qty / Pack            | 1 L  |                    |                |                                 |                |                               |      |  |     |  |     |   |      |  |     |

## Sea transport (IMDG-Code / GGVSee)

|                              |  |            |           |                    |                |                    |     |
|------------------------------|--|------------|-----------|--------------------|----------------|--------------------|-----|
| UN number                    | 1263   |            |           |                    |                |                    |     |
| UN proper shipping name      | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |            |           |                    |                |                    |     |
| Transport hazard class(es)   | <table border="1"> <tr> <td>IMDG Class</td> <td>3</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table>   | IMDG Class | 3         | IMDG Subrisk       | Not Applicable |                    |     |
| IMDG Class                   | 3  |            |           |                    |                |                    |     |
| IMDG Subrisk                 | Not Applicable   |            |           |                    |                |                    |     |
| Packing group                | II   |            |           |                    |                |                    |     |
| Environmental hazard         | Not Applicable   |            |           |                    |                |                    |     |
| Special precautions for user | <table border="1"> <tr> <td>EMS Number</td> <td>F-E , S-E</td> </tr> <tr> <td>Special provisions</td> <td>163 367</td> </tr> <tr> <td>Limited Quantities</td> <td>5 L</td> </tr> </table>  | EMS Number | F-E , S-E | Special provisions | 163 367        | Limited Quantities | 5 L |
| EMS Number                   | F-E , S-E  |            |           |                    |                |                    |     |
| Special provisions           | 163 367  |            |           |                    |                |                    |     |
| Limited Quantities           | 5 L  |            |           |                    |                |                    |     |



## Phenoline 187 Finish Part A

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture****BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

**BISPHENOL F/ EPICHLOROHYDRIN COPOLYMER(55492-52-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)

**TOLUENE(108-88-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**PROPYLENE GLYCOL MONOMETHYL ETHER - MIXTURE OF ISOMERS(107-98-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)

**XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**MICA(12001-26-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Exposure Standards  
 Australia Inventory of Chemical Substances (AICS)

**BISPHENOL A/ BISPHENOL A DIGLYCIDYL ETHER POLYMER(25036-25-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Inventory of Chemical Substances (AICS)

| National Inventory | Status  |
|--------------------|---|
| Australia - AICS   | Y   |
| Canada - DSL       | Y   |
| Canada - NDSL      | N (toluene; bisphenol F/ epichlorohydrin copolymer; xylene; bisphenol A/ diglycidyl ether resin, liquid; bisphenol A/ bisphenol A diglycidyl ether polymer; mica) |

Continued...

## Phenoline 187 Finish Part A

|                               |  |
|-------------------------------|--|
| China - IECSC                 | Y  |
| Europe - EINEC / ELINCS / NLP | N (bisphenol A/ bisphenol A diglycidyl ether polymer; mica)  |
| Japan - ENCS                  | N (bisphenol F/ epichlorohydrin copolymer; bisphenol A/ diglycidyl ether resin, liquid; bisphenol A/ bisphenol A diglycidyl ether polymer; mica)   |
| Korea - KECI                  | Y  |
| New Zealand - NZIoC           | Y  |
| Philippines - PICCS           | Y  |
| USA - TSCA                    | N (mica)   |
| <b>Legend:</b>                | Y = All ingredients are on the inventory<br>N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

## SECTION 16 OTHER INFORMATION

|                      |            |
|----------------------|------------|
| <b>Revision Date</b> | 19/01/2018 |
| <b>Initial Date</b>  | 19/01/2018 |

## Other information

## Ingredients with multiple cas numbers

| Name   | CAS No                              |
|--|-------------------------------------|
| bisphenol A/<br>diglycidyl ether<br>resin, liquid            | 25068-38-6, 25085-99-8              |
| bisphenol F/<br>epichlorohydrin<br>copolymer                 | 55492-52-9, 58421-55-9, 9003-36-5   |
| propylene glycol<br>monomethyl ether -<br>mixture of isomers | 107-98-2, 1320-67-8., 28677-93-2    |
| mica   | 12001-26-2, 129899-84-9, 61076-94-6 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

## Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average  
 PC – STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit,  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

Powered by AuthorTe, from Chemwatch.

# Phenoline 187 Part B

RESENE PAINTS AUSTRALIA

Chemwatch Hazard Alert Code: 3

Version No: 6.12  
Safety Data Sheet according to WHS and ADG requirements

Issue Date: 26/09/2017  
Print Date: 29/04/2018  
S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

|                               |  |
|-------------------------------|--|
| Product name                  | Phenoline 187 Part B   |
| Synonyms                      | Not Available  |
| Proper shipping name          | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| Other means of identification | Not Available  |

### Relevant identified uses of the substance or mixture and uses advised against

|                          |                              |
|--------------------------|------------------------------|
| Relevant identified uses | Part B of a two pack coating |
|--------------------------|------------------------------|

### Details of the supplier of the safety data sheet

|                         |   |
|-------------------------|---|
| Registered company name | RESENE PAINTS AUSTRALIA                         |
| Address                 | 7 Production Ave, Molendinar QLD 4214 Australia |
| Telephone               | +61 7 55126600                                  |
| Fax                     | +61 7 55126697                                  |
| Website                 | Not Available                                   |
| Email                   | Not Available                                   |

### Emergency telephone number

|                                   |               |
|-----------------------------------|---------------|
| Association / Organisation        | Not Available |
| Emergency telephone numbers       | 131126        |
| Other emergency telephone numbers | Not Available |

## CHEMWATCH EMERGENCY RESPONSE

| Primary Number | Alternative Number 1 | Alternative Number 2 |
|----------------|----------------------|----------------------|
| 1800 039 008   | 1800 039 008         | +612 9186 1132       |

Once connected and if the message is not in your preferred language then please dial 01

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS.** According to the WHS Regulations and the ADG Code.

|                               |   |
|-------------------------------|---|
| Poisons Schedule              | Not Applicable  |
| Classification <sup>[1]</sup> | Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Inhalation) Category 3, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects) |
| Legend:                       | 1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI  |

### Label elements

|                     |   |
|---------------------|---|
| Hazard pictogram(s) |  |
|---------------------|---|

|             |        |
|-------------|--------|
| SIGNAL WORD | DANGER |
|-------------|--------|

### Hazard statement(s)

|      |  |
|------|--|
| H225 | Highly flammable liquid and vapour.      |
| H302 | Harmful if swallowed.                    |
| H331 | Toxic if inhaled.                        |
| H314 | Causes severe skin burns and eye damage. |

Continued...

|      |                                      |
|------|--------------------------------------|
| H317 | May cause an allergic skin reaction. |
| H335 | May cause respiratory irritation.    |
| H336 | May cause drowsiness or dizziness.   |

**Supplementary statement(s)**

Not Applicable

**Precautionary statement(s) Prevention**

|      |   |
|------|---|
| P210 | Keep away from heat/sparks/open flames/hot surfaces. - No smoking.                |
| P260 | Do not breathe dust/fume/gas/mist/vapours/spray.                                  |
| P271 | Use in a well-ventilated area.  |
| P280 | Wear protective gloves/protective clothing/eye protection/face protection.        |
| P240 | Ground/bond container and receiving equipment.                                    |
| P241 | Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. |
| P242 | Use only non-sparking tools.  |
| P243 | Take precautionary measures against static discharge.                             |
| P270 | Do not eat, drink or smoke when using this product.                               |
| P272 | Contaminated work clothing should not be allowed out of the workplace.            |

**Precautionary statement(s) Response**

|                |  |
|----------------|--|
| P301+P330+P331 | IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.   |
| P303+P361+P353 | IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.                       |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310           | Immediately call a POISON CENTER or doctor/physician.  |
| P363           | Wash contaminated clothing before reuse.   |
| P370+P378      | In case of fire: Use alcohol resistant foam or normal protein foam for extinction.   |
| P302+P352      | IF ON SKIN: Wash with plenty of soap and water.  |
| P304+P340      | IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.                                 |
| P333+P313      | If skin irritation or rash occurs: Get medical advice/attention.   |
| P301+P312      | IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.   |

**Precautionary statement(s) Storage**

|           |  |
|-----------|--|
| P403+P235 | Store in a well-ventilated place. Keep cool. |
| P405      | Store locked up.                             |

**Precautionary statement(s) Disposal**

|      |   |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

| CAS No     | %[weight] | Name   |
|------------|-----------|--|
| 108-10-1   | 20-30     | <u>methyl isobutyl ketone</u>  |
| 67-63-0    | 1-10      | <u>isopropanol</u>   |
| 111-40-0   | 1-10      | <u>diethylenetriamine</u>  |
| 1330-20-7  | 1-10      | <u>xylene</u>  |
| 68411-71-2 | 30-40     | <u>bisphenol A diglycidyl ether diethylenetriamine reaction products</u> |
| 107-98-2   | 10-20     | <u>propylene glycol monomethyl ether - alpha isomer</u>                  |

**SECTION 4 FIRST AID MEASURES****Description of first aid measures**

|                    |  |
|--------------------|--|
| <b>Eye Contact</b> | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul> |
|--------------------|--|

|                     |  |
|---------------------|--|
| <b>Skin Contact</b> | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>▶ Quickly remove all contaminated clothing, including footwear.</li> <li>▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>   |
| <b>Inhalation</b>   | <ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>   |
| <b>Ingestion</b>    | <ul style="list-style-type: none"> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> <li>▶ For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul> |

### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

To treat poisoning by the higher aliphatic alcohols (up to C7):

- ▶ Gastric lavage with copious amounts of water.
- ▶ It may be beneficial to instill 60 ml of mineral oil into the stomach.
- ▶ Oxygen and artificial respiration as needed.
- ▶ Electrolyte balance: it may be useful to start 500 ml M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- ▶ To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- ▶ Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5]

### BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Anticipate and treat, where necessary, for seizures.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

### ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

### EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Acidosis may respond to hyperventilation and bicarbonate therapy.
- ▶ Haemodialysis might be considered in patients with severe intoxication.
- ▶ Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

For acute or short term repeated exposures to xylene:

- ▶ Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- ▶ Pulmonary absorption is rapid with about 60-65% retained at rest.
- ▶ Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> < 50 mm Hg or pCO<sub>2</sub> > 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Adrenaline (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

| Determinant                    | Index                            | Sampling Time                       | Comments |
|--------------------------------|----------------------------------|-------------------------------------|----------|
| Methylhippu-ric acids in urine | 1.5 gm/gm creatinine<br>2 mg/min | End of shift<br>Last 4 hrs of shift |          |

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

|                             |  |
|-----------------------------|--|
| <b>Fire Incompatibility</b> | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

### Advice for firefighters

|                              |   |
|------------------------------|---|
| <b>Fire Fighting</b>         | <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>   |
| <b>Fire/Explosion Hazard</b> | <ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include:</p> <ul style="list-style-type: none"> <li>, carbon dioxide (CO<sub>2</sub>)</li> <li>, formaldehyde</li> <li>, nitrogen oxides (NO<sub>x</sub>)</li> <li>, other pyrolysis products typical of burning organic material.</li> </ul> <p>May emit poisonous fumes.<br/><b>WARNING:</b> Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p> |
| <b>HAZCHEM</b>               | *3YE  |

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

|                     |   |
|---------------------|---|
| <b>Minor Spills</b> | <ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>▶ Wipe up.</li> <li>▶ Collect residues in a flammable waste container.</li> </ul> <p>Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or by the formation of a white, solid, waxy substance (amine carbamates). Inorganic absorbents or water may be used to clean up the amine waste.</p> |
| <b>Major Spills</b> | <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Neutralise/decontaminate residue (see Section 13 for specific agent).</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> </ul>   |

- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

|                          |  |
|--------------------------|--|
| <b>Safe handling</b>     | <ul style="list-style-type: none"> <li>▶ Electrostatic discharge may be generated during pumping - this may result in fire.</li> <li>▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.</li> <li>▶ Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<math>\leq 1</math> m/sec until fill pipe submerged to twice its diameter, then <math>\leq 7</math> m/sec).</li> <li>▶ Avoid splash filling.</li> <li>▶ Do NOT use compressed air for filling discharging or handling operations.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ <b>DO NOT allow material to contact humans, exposed food or food utensils.</b></li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul> |
| <b>Other information</b> | <p>for bulk storages:</p> <ul style="list-style-type: none"> <li>▶ If slight coloration of the ethyleneamine is acceptable, storage tanks may be made of carbon steel or black iron, provided they are free of rust and mill scale. However, if the amine is stored in such tanks, color may develop due to iron contamination. If iron contamination cannot be tolerated, tanks constructed of types 304 or 316 stainless steel should be used. (Note: Because they are quickly corroded by amines, do not use copper, copper alloys, brass, or bronze in tanks or lines.)</li> <li>▶ This product should be stored under a dry inert gas blanket, such as nitrogen, to minimize contamination resulting from contact with air and water</li> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>  |

### Conditions for safe storage, including any incompatibilities

|                                |   |
|--------------------------------|---|
| <b>Suitable container</b>      | <ul style="list-style-type: none"> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> <li>▶ Polyliner drum.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul> <p>For low viscosity materials</p> <ul style="list-style-type: none"> <li>▶ Drums and jerricans must be of the non-removable head type.</li> <li>▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul> <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> <li>▶ Removable head packaging;</li> <li>▶ Cans with friction closures and</li> <li>▶ low pressure tubes and cartridges</li> </ul> <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages *.</p> <p>-</p> <p>In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage *.</p> <p>-</p> <p>* unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p> <p>All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be hermetically sealed.</p>   |
| <b>Storage incompatibility</b> | <p>Isopropanol (syn: isopropyl alcohol, IPA):</p> <ul style="list-style-type: none"> <li>▶ forms ketones and unstable peroxides on contact with air or oxygen; the presence of ketones especially methyl ethyl ketone (MEK, 2-butanone) will accelerate the rate of peroxidation</li> <li>▶ reacts violently with strong oxidisers, powdered aluminium (exothermic), crotonaldehyde, diethyl aluminium bromide (ignition), dioxygenyl tetrafluoroborate (ignition/ ambient temperature), chromium trioxide (ignition), potassium-tert-butoxide (ignition), nitroform (possible explosion), oleum (pressure increased in closed container), cobalt chloride, aluminium trisopropoxide, hydrogen plus palladium dust (ignition), oxygen gas, phosgene, phosgene plus iron salts (possible explosion), sodium dichromate plus sulfuric acid (exothermic/ incandescence), triisobutyl aluminium</li> <li>▶ reacts with phosphorus trichloride forming hydrogen chloride gas</li> <li>▶ reacts, possibly violently, with alkaline earth and alkali metals, strong acids, strong caustics, acid anhydrides, halogens, aliphatic amines, aluminium isopropoxide, isocyanates, acetaldehyde, barium perchlorate (forms highly explosive perchloric ester compound), benzoyl peroxide, chromic acid, dialkylzincs, dichlorine oxide, ethylene oxide (possible explosion), hexamethylene diisocyanate (possible explosion), hydrogen peroxide (forms explosive compound), hypochlorous acid, isopropyl chlorocarbonate, lithium aluminium hydride, lithium tetrahydroaluminate, nitric acid, nitrogen dioxide, nitrogen tetraoxide (possible explosion), pentafluoroguanidine, perchloric acid (especially hot), permonosulfuric acid, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium, trinitromethane</li> <li>▶ attacks some plastics, rubber and coatings</li> <li>▶ reacts with metallic aluminium at high temperature</li> <li>▶ may generate electrostatic charges</li> </ul> <p>Methyl isobutyl ketone (MIBK)</p> |

- ▶ forms unstable and explosive peroxides on contact with air and/ or when in contact with hydrogen peroxide
- ▶ reacts violently with strong oxidisers, aldehydes, aliphatic amines, nitric acid, perchloric acid, potassium tert-butoxide, strong acids, reducing agents
- ▶ dissolves some plastics, resins and rubber

## Xylenes:

- ▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride
- ▶ attack some plastics, rubber and coatings
- ▶ may generate electrostatic charges on flow or agitation due to low conductivity.
- ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- ▶ Aromatics can react exothermically with bases and with diazo compounds.

## Alcohols

- ▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- ▶ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- ▶ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment

## Ketones in this group:

- ▶ are reactive with many acids and bases liberating heat and flammable gases (e.g., H<sub>2</sub>).
- ▶ react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H<sub>2</sub>) and heat.
- ▶ are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.
- ▶ react violently with aldehydes, HNO<sub>3</sub> (nitric acid), HNO<sub>3</sub> + H<sub>2</sub>O<sub>2</sub> (mixture of nitric acid and hydrogen peroxide), and HClO<sub>4</sub> (perchloric acid).
- ▶ may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.

A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).

## Propylene glycol monomethyl ether (PGME):

- reacts violently with strong oxidisers, alkalis
- is incompatible with aliphatic amines, boranes, sulfuric acid, nitric acid, perchloric acid, caustics, isocyanates
- ▶ Segregate from alcohol, water.

## Glycidyl ethers:

- ▶ may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels
- ▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators
- ▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
- ▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
- ▶ attack some forms of plastics, coatings, and rubber



X                      X                      X                      X                      +                      +                      +

- X** — Must not be stored together  
**O** — May be stored together with specific preventions  
**+** — May be stored together

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## Control parameters

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA

| Source                       | Ingredient                                       | Material name                     | TWA                             | STEL                             | Peak          | Notes         |
|------------------------------|--|-----------------------------------|---------------------------------|----------------------------------|---------------|---------------|
| Australia Exposure Standards | methyl isobutyl ketone                           | Methyl isobutyl ketone            | 205 mg/m <sup>3</sup> / 50 ppm  | 307 mg/m <sup>3</sup> / 75 ppm   | Not Available | Not Available |
| Australia Exposure Standards | isopropanol                                      | Isopropyl alcohol                 | 983 mg/m <sup>3</sup> / 400 ppm | 1230 mg/m <sup>3</sup> / 500 ppm | Not Available | Not Available |
| Australia Exposure Standards | diethylenetriamine                               | Diethylene triamine               | 4.2 mg/m <sup>3</sup> / 1 ppm   | Not Available                    | Not Available | Not Available |
| Australia Exposure Standards | xylene   | Xylene (o-, m-, p- isomers)       | 350 mg/m <sup>3</sup> / 80 ppm  | 655 mg/m <sup>3</sup> / 150 ppm  | Not Available | Not Available |
| Australia Exposure Standards | propylene glycol monomethyl ether - alpha isomer | Propylene glycol monomethyl ether | 369 mg/m <sup>3</sup> / 100 ppm | 553 mg/m <sup>3</sup> / 150 ppm  | Not Available | Not Available |

## EMERGENCY LIMITS

| Ingredient                                       | Material name  | TEEL-1        | TEEL-2        | TEEL-3        |
|--|--|---------------|---------------|---------------|
| methyl isobutyl ketone                           | Methyl isobutyl ketone; (Hexone)                       | 75 ppm        | 500 ppm       | 3000 ppm      |
| isopropanol                                      | Isopropyl alcohol                                      | 400 ppm       | 2000 ppm      | 12000 ppm     |
| diethylenetriamine                               | Diethylenetriamine                                     | 3 ppm         | 8.5 ppm       | 51 ppm        |
| xylene   | Xylenes  | Not Available | Not Available | Not Available |
| propylene glycol monomethyl ether - alpha isomer | Propylene glycol monomethyl ether; (Ucar Triol HG-170) | 100 ppm       | 160 ppm       | 660 ppm       |

| Ingredient             | Original IDLH   | Revised IDLH  |
|------------------------|-----------------|---------------|
| methyl isobutyl ketone | 500 ppm         | Not Available |
| isopropanol            | 2,000 [LEL] ppm | Not Available |



|   |               |               |
|---|---------------|---------------|
| diethylenetriamine  | Not Available | Not Available |
| xylene  | 900 ppm       | Not Available |
| bisphenol A diglycidyl ether diethylenetriamine reaction products | Not Available | Not Available |
| propylene glycol monomethyl ether - alpha isomer                  | Not Available | Not Available |

## Exposure controls

| Appropriate engineering controls  | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations. Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min.) | grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only |
|---|---|----------------------|------------|--|------------------------------|---|----------------------------|--|----------------------------|--|------------------------------|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|
|   | Type of Contaminant:  | Air Speed:           |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| solvent, vapours, degreasing etc., evaporating from tank (in still air).  | 0.25-0.5 m/s (50-100 f/min.)  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.)  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)  | 1-2.5 m/s (200-500 f/min.)  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).  | 2.5-10 m/s (500-2000 f/min.)  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| Lower end of the range  | Upper end of the range  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 1: Room air currents minimal or favourable to capture   | 1: Disturbing room air currents   |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 2: Contaminants of low toxicity or of nuisance value only.  | 2: Contaminants of high toxicity  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 3: Intermittent, low production.  | 3: High production, heavy use   |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| 4: Large hood or large air mass in motion   | 4: Small hood-local control only  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| Personal protection   |    |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| Eye and face protection   | <ul style="list-style-type: none"> <li>▶ Chemical goggles.</li> <li>▶ Full face shield may be required for supplementary but never for primary protection of eyes.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>  |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| Skin protection   | See Hand protection below   |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |
| Hands/feet protection   | <ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> <li>▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> </ul>   |                      |            |  |                              |   |                            |  |                            |  |                              |                        |                        |   |                                 |  |                                  |                                  |                               |   |                                  |

## Phenoline 187 Part B

- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

**Body protection** See Other protection below

**Other protection**

- ▶ Overalls.
- ▶ Eyewash unit.
- ▶ Barrier cream.
- ▶ Skin cleansing cream.

**Recommended material(s)****GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Phenoline 187 Part B

| Material          | CPI |
|-------------------|-----|
| BUTYL             | C   |
| BUTYL/NEOPRENE    | C   |
| HYPALON           | C   |
| NAT+NEOPR+NITRILE | C   |
| NATURAL RUBBER    | C   |
| NATURAL+NEOPRENE  | C   |
| NEOPRENE          | C   |
| NEOPRENE/NATURAL  | C   |
| NITRILE           | C   |
| NITRILE+PVC       | C   |
| PE/EVAL/PE        | C   |
| PVA               | C   |
| PVC               | C   |
| PVDC/PE/PVDC      | C   |
| TEFLON            | C   |
| VITON             | C   |

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as

"feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

**Respiratory protection**

Type K-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator  |
|------------------------------------|----------------------|----------------------|-------------------------|
| up to 10 x ES                      | K-AUS P2             | -                    | K-PAPR-AUS / Class 1 P2 |
| up to 50 x ES                      | -                    | K-AUS / Class 1 P2   | -                       |
| up to 100 x ES                     | -                    | K-2 P2               | K-PAPR-2 P2 ^           |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

76ak-p()

**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES****Information on basic physical and chemical properties**

|                        |               |  |               |
|------------------------|---------------|--|---------------|
| <b>Appearance</b>      | brown liquid  |  |               |
| <b>Physical state</b>  | Liquid        | <b>Relative density (Water = 1)</b>            | 0.92          |
| <b>Odour</b>           | Not Available | <b>Partition coefficient n-octanol / water</b> | Not Available |
| <b>Odour threshold</b> | Not Available | <b>Auto-ignition temperature (°C)</b>          | 404           |

Continued...

## Phenoline 187 Part B

|   |                   |   |               |
|---|-------------------|---|---------------|
| <b>pH (as supplied)</b>                             | Not Available     | <b>Decomposition temperature</b>        | Not Available |
| <b>Melting point / freezing point (°C)</b>          | Not Available     | <b>Viscosity (cSt)</b>                  | 434.78        |
| <b>Initial boiling point and boiling range (°C)</b> | 109               | <b>Molecular weight (g/mol)</b>         | Not Available |
| <b>Flash point (°C)</b>                             | 18                | <b>Taste</b>                            | Not Available |
| <b>Evaporation rate</b>                             | 1.6 BuAC = 1      | <b>Explosive properties</b>             | Not Available |
| <b>Flammability</b>                                 | HIGHLY FLAMMABLE. | <b>Oxidising properties</b>             | Not Available |
| <b>Upper Explosive Limit (%)</b>                    | 9.9               | <b>Surface Tension (dyn/cm or mN/m)</b> | Not Available |
| <b>Lower Explosive Limit (%)</b>                    | 1.8               | <b>Volatile Component (%vol)</b>        | 58            |
| <b>Vapour pressure (kPa)</b>                        | 2.4               | <b>Gas group</b>                        | Not Available |
| <b>Solubility in water (g/L)</b>                    | Immiscible        | <b>pH as a solution (1%)</b>            | Not Available |
| <b>Vapour density (Air = 1)</b>                     | 3.31              | <b>VOC g/L</b>                          | 364.44        |

## SECTION 10 STABILITY AND REACTIVITY

|   |  |
|---|--|
| <b>Reactivity</b>                         | See section 7  |
| <b>Chemical stability</b>                 | <ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul> |
| <b>Possibility of hazardous reactions</b> | See section 7  |
| <b>Conditions to avoid</b>                | See section 7  |
| <b>Incompatible materials</b>             | See section 7  |
| <b>Hazardous decomposition products</b>   | See section 5  |

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

|                     |  |
|---------------------|--|
| <b>Inhaled</b>      | The odour of isopropanol may give some warning of exposure, but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose. Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Xylene is a central nervous system depressant.  |
| <b>Ingestion</b>    | Swallowing 10 millilitres of isopropanol may cause serious injury; 100 millilitres may be fatal if not properly treated. The adult single lethal dose is approximately 250 millilitres. Isopropanol is twice as poisonous as ethanol, and the effects caused are similar, except that isopropanol does not cause an initial feeling of well-being. Swallowing may cause nausea, vomiting and diarrhea; vomiting and stomach inflammation is more prominent with isopropanol than with ethanol. Animals given near-lethal doses also showed inco-ordination, lethargy, inactivity and loss of consciousness. There is evidence that a slight tolerance to isopropanol may be acquired.  |
| <b>Skin Contact</b> | The material can produce chemical burns following direct contact with the skin. Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling. Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Harmful amounts of PGME may be absorbed through the skin following extensive prolonged contact; this may result in drowsiness, unconsciousness and depression. Open cuts, abraded or irritated skin should not be exposed to this material. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. 511ipa<br>There is some evidence to suggest that the material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.  |
| <b>Eye</b>          | Isopropanol vapour may cause mild eye irritation at 400 parts per million. Splashes may cause severe eye irritation, possible burns to the cornea and eye damage. Eye contact may cause tearing and blurring of vision.  |
| <b>Chronic</b>      | Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines. Glycidyl ethers can cause genetic damage and cancer. When taken repeatedly, PGME may cause damage to liver and kidney, drowsiness and even unconsciousness and death. There is no evidence of damage to the sex organs. However, it has led to multiple pregnancies in rats and rabbits, but sperm destruction in dogs. Animal testing also shows high doses can delay bone development. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. MIBK may cause nerve changes leading to weakness and numbness. Long term occupational exposure may result in nausea, headache, burning eyes, and weakness. There may be drowsiness, sleeplessness, abdominal pain and slight liver enlargement. Long term, or repeated exposure of isopropanol may cause inco-ordination and tiredness. Repeated inhalation exposure to isopropanol may produce sleepiness, inco-ordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in adult animals. Isopropanol does not cause genetic damage. There are inconclusive reports of human sensitisation from skin contacts with isopropanol. Chronic alcoholics are more tolerant of the whole-body effects of isopropanol. Animal testing showed the chronic exposure did not produce reproductive effects. NOTE: Commercial isopropanol does not contain "isopropyl oil", which caused an excess incidence of sinus and throat cancers in isopropanol production workers in the past. "Isopropyl oil" is no longer formed during production of isopropanol. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. |

## Phenoline 187 Part B

|   |  |                                    |
|---|--|------------------------------------|
| Phenoline 187 Part B  | <b>TOXICITY</b>  | <b>IRRITATION</b>                  |
|   | Inhalation (rat) LC50: 3 mg/l(V)/4h <sup>[2]</sup>         | Not Available                      |
| methyl isobutyl ketone  | <b>TOXICITY</b>  | <b>IRRITATION</b>                  |
|   | Oral (rat) LD50: 2080 mg/kg <sup>[2]</sup>                 | Eye (human): 200 ppm/15m           |
|   |  | Eye (rabbit): 40 mg - SEVERE       |
|   |  | Eye (rabbit): 500 mg/24h - mild    |
|   |  | Skin (rabbit): 500 mg/24h - mild   |
| isopropanol   | <b>TOXICITY</b>  | <b>IRRITATION</b>                  |
|   | Dermal (rabbit) LD50: 12800 mg/kg <sup>[2]</sup>           | Eye (rabbit): 10 mg - moderate     |
|   | Inhalation (rat) LC50: 72.6 mg/l/4h <sup>[2]</sup>         | Eye (rabbit): 100 mg - SEVERE      |
|   | Oral (rat) LD50: 5000 mg/kg <sup>[2]</sup>                 | Eye (rabbit): 100mg/24hr-moderate  |
|   |  | Skin (rabbit): 500 mg - mild       |
| diethylenetriamine  | <b>TOXICITY</b>  | <b>IRRITATION</b>                  |
|   | Dermal (rabbit) LD50: 1090 mg/kg <sup>[2]</sup>            | Skin (rabbit): 10 mg/24h - SEVERE  |
|   | Oral (rat) LD50: 1080 mg/kg <sup>[2]</sup>                 | Skin (rabbit):500 mg open moderate |
| xylene  | <b>TOXICITY</b>  | <b>IRRITATION</b>                  |
|   | Dermal (rabbit) LD50: >1700 mg/kg <sup>[2]</sup>           | Eye (human): 200 ppm irritant      |
|   | Inhalation (rat) LC50: 4994.295 mg/l/4h <sup>[2]</sup>     | Eye (rabbit): 5 mg/24h SEVERE      |
|   | Oral (rat) LD50: 4300 mg/kg <sup>[2]</sup>                 | Eye (rabbit): 87 mg mild           |
|   |  | Skin (rabbit):500 mg/24h moderate  |
| bisphenol A diglycidyl ether diethylenetriamine reaction products | <b>TOXICITY</b>  | <b>IRRITATION</b>                  |
|   | Not Available  | Not Available                      |
| propylene glycol monomethyl ether - alpha isomer                  | <b>TOXICITY</b>  | <b>IRRITATION</b>                  |
|   | dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>              | Eye (rabbit) 230 mg mild           |
|   | Inhalation (rat) LC50: 12485.7375 mg/l/5h.d <sup>[2]</sup> | Eye (rabbit) 500 mg/24 h. - mild   |
|   | Oral (rat) LD50: 3739 mg/kg <sup>[2]</sup>                 | Eye (rabbit): 100 mg SEVERE        |
|   |  | Skin (rabbit) 500 mg open - mild   |

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

|  |   |
|--|---|
| <b>METHYL ISOBUTYL KETONE</b>  | <p>MIBK is primarily absorbed by the lungs in animals and humans but can be absorbed by the skin, stomach and gut. If inhaled, it may be found in the brain, liver, lung, vitreous fluid, kidney and blood. Oral and respiratory routes of exposure are of minimal effect with changes seen only in the liver and kidney. MIBK does not cause genetic damage or harm the foetus or offspring, and has low toxicity to aquatic organisms.</p> <p><b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p>  |
| <b>ISOPROPRANOL</b>  | <p>Isopropanol is irritating to the eyes, nose and throat but generally not to the skin. Prolonged high dose exposure may also produce depression of the central nervous system and drowsiness. Few have reported skin irritation. It can be absorbed from the skin or when inhaled. Intentional swallowing is common particularly among alcoholics or suicide victims and also leads to fainting, breathing difficulty, nausea, vomiting and headache. In the absence of unconsciousness, recovery usually occurred. Repeated doses may damage the kidneys. A decrease in the frequency of mating has been found in among animals, and newborns have been found to have a greater incidence of low birth weight. Tumours of the testes have been observed in the male rat. The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.</p>  |
| <b>BISPHENOL A DIGLYCIDYL ETHER DIETHYLENETRIAMINE REACTION PRODUCTS</b> | <p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested. No significant acute toxicological data identified in literature search. The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen</p> |

|  |  |
|--|--|
|  | <p>bonding to the acceptor site of the oestrogen receptor.</p> <p>Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p> <p>For 1,2-butylene oxide (ethyloxirane):</p> <p>In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as causing cancer.</p>   |
| <b>METHYL ISOBUTYL KETONE &amp; BISPHENOL A DIGLYCIDYL ETHER DIETHYLENTRIAMINE REACTION PRODUCTS</b> | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p> |
| <b>METHYL ISOBUTYL KETONE &amp; ISOPROPANOL</b>  | <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>  |

|  |   |                                 |   |
|--|---|---------------------------------|---|
| <b>Acute Toxicity</b>                    | ✓ | <b>Carcinogenicity</b>          | ⊘ |
| <b>Skin Irritation/Corrosion</b>         | ✓ | <b>Reproductivity</b>           | ⊘ |
| <b>Serious Eye Damage/Irritation</b>     | ✓ | <b>STOT - Single Exposure</b>   | ✓ |
| <b>Respiratory or Skin sensitisation</b> | ✓ | <b>STOT - Repeated Exposure</b> | ⊘ |
| <b>Mutagenicity</b>                      | ⊘ | <b>Aspiration Hazard</b>        | ⊘ |

**Legend:** ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data available to make classification  
 ⊘ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

|  | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|--|---------------|--------------------|-------------------------------|---------------|---------------|
| <b>Phenoline 187 Part B</b>  | Not Available | Not Available      | Not Available                 | Not Available | Not Available |
| <b>methyl isobutyl ketone</b>  | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|  | LC50          | 96                 | Fish                          | >179mg/L      | 2             |
|  | EC50          | 48                 | Crustacea                     | =170mg/L      | 1             |
|  | EC50          | 96                 | Algae or other aquatic plants | =400mg/L      | 1             |
|  | NOEC          | 504                | Crustacea                     | 30mg/L        | 2             |
| <b>isopropanol</b>   | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|  | LC50          | 96                 | Fish                          | >1400mg/L     | 4             |
|  | EC50          | 48                 | Crustacea                     | 12500mg/L     | 5             |
|  | EC50          | 72                 | Algae or other aquatic plants | >1000mg/L     | 1             |
|  | EC29          | 504                | Crustacea                     | =100mg/L      | 1             |
|  | NOEC          | 5760               | Fish                          | 0.02mg/L      | 4             |
| <b>diethylenetriamine</b>  | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|  | LC50          | 96                 | Fish                          | 1014mg/L      | 4             |
|  | EC50          | 48                 | Crustacea                     | =16mg/L       | 1             |
|  | EC50          | 96                 | Algae or other aquatic plants | 345.6mg/L     | 4             |
|  | EC0           | 48                 | Crustacea                     | =2mg/L        | 1             |
|  | NOEC          | 504                | Crustacea                     | =5.6mg/L      | 1             |
| <b>xylene</b>  | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|  | LC50          | 96                 | Fish                          | 2.6mg/L       | 2             |
|  | EC50          | 48                 | Crustacea                     | >3.4mg/L      | 2             |
|  | EC50          | 72                 | Algae or other aquatic plants | 4.6mg/L       | 2             |
|  | NOEC          | 73                 | Algae or other aquatic plants | 0.44mg/L      | 2             |
| <b>bisphenol A diglycidyl ether diethylenetriamine reaction products</b> | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|  | Not Available | Not Available      | Not Available                 | Not Available | Not Available |
| <b>propylene glycol monomethyl ether - alpha isomer</b>                  | ENDPOINT      | TEST DURATION (HR) | SPECIES                       | VALUE         | SOURCE        |
|  | LC50          | 96                 | Fish                          | =4600mg/L     | 1             |

Continued...

|      |    |           |           |   |
|------|----|-----------|-----------|---|
| EC50 | 48 | Crustacea | >500mg/L  | 1 |
| NOEC | 96 | Fish      | =4600mg/L | 1 |

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

For Propylene Glycol Ethers: log Kow's range from 0.309 for TPM to 1.523 for DPnB. Calculated BCFs range from 1.47 for DPnB to 3.16 for DPMA and TPM, indicating low bioaccumulation.

Henry's Law Constants are low for all category members, ranging from 5.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for TPM to 2.7 x 10<sup>-9</sup> atm-m<sup>3</sup>/mole for PnB.

Environmental Fate: Most are liquids at room temperature and all are water-soluble.

Atmospheric Fate: In air, the half-life due to direct reactions with photochemically generated hydroxyl radicals, range from 2.0 hours for TPM to 4.6 hours for PnB.

Aquatic/Terrestrial Fate: Most propylene glycol ethers are likely to partition roughly equally into the soil and water compartments in the environment with small to negligible amounts remaining in other environmental compartments (air, sediment, and aquatic biota). In water, most members of this family are "readily biodegradable" under aerobic conditions. In soil, biodegradation is rapid for PM and PMA.

Ecotoxicity: Propylene glycol ethers are unlikely to persist in the environment. Acute aquatic toxicity testing indicates low toxicity for both ethers and acetates.

For Methyl Isobutyl Ketone (MIBK): Log Kow: 1.19-1.31; Koc: 19-106; Half-life (hr) air: 15 to 17; Half-life (hr) Surface Water: 15-33; Vapor Pressure: 14.5 mm Hg @ 20 C; Henry's Law Constant: 9.4 x 10<sup>-5</sup> atm-m<sup>3</sup>/mol; E-05BOD 5: 0.12-2.14, 4. 4%; COD: 2.16, 79%; ThOD: 2.72; BCF: 2-5.

Atmospheric Fate: MIBK has a short half-life in the atmosphere; however, it may contribute to the formation of photochemical smog. The main degradation pathway for MIBK in the atmosphere is via reactions hydroxyl radicals; the half-life for this reaction is estimated to be 16-17 hours. The substance is expected to be directly broken down by sunlight, with a half-life of 15 hours with acetone as the by-product. MIBK is moderately reactive with nitrogen oxides producing acetone, peroxyacetyl nitrate and methyl nitrate. As a volatile organic chemical, (VOC), MIBK can contribute to photochemical smog in the presence of other VOCs.

Terrestrial Fate: This substance is expected to evaporate from moist/dry soil surfaces and be broken down by sunlight on soil surfaces. The substance is highly mobile and may be leached from the soil by water, and is susceptible to degradation by mixed populations of oxygen using microorganisms.

Aquatic Fate: MIBK is degraded biologically in water. MIBK is not expected to be retarded by absorption to soils rich in organic matter; therefore it is expected to be mobile in soil and subject to leaching. When released to water, MIBK does not adsorb significantly to suspended solids, and will evaporate.

Ecotoxicity: The substance is not expected to accumulate/concentrate in fish and other aquatic organisms. The toxicity of MIBK to microorganisms and aquatic organisms is low. MIBK also has low toxicity in terrestrial rodents for oral and inhalation exposure. It is moderately toxic to birds, including red-winged blackbirds, fathead minnow, and goldfish and has low toxicity to Daphnia magna water fleas and brine shrimp.

For Isopropanol (IPA):

log Kow: -0.16- 0.28;

Half-life (hr) air: 33-84;

Half-life (hr) H<sub>2</sub>O surface water: 130;

Henry's atm m<sup>3</sup>/mol: 8.07E-06;

BOD 5: 1.19,60%;

COD: 1.61-2.30, 97%;

ThOD: 2.4;

BOD 20: >70%.

Environmental Fate: IPA is expected to partition primarily to the aquatic compartment (77.7%) with the remainder to the air (22.3%). Overall, IPA presents a low potential hazard to aquatic or terrestrial biota.

Aquatic Fate: IPA has been shown to biodegrade rapidly in aerobic, aqueous biodegradation tests and therefore, would not be expected to persist in aquatic habitats. IPA is expected to volatilize slowly from water. The calculated half-life for the volatilization from surface water (1 meter depth) is predicted to range from 4 days (from a river) to 31 days (from a lake). Hydrolysis is not considered a significant degradation process for IPA, however; aerobic biodegradation of IPA has been shown to occur rapidly under non-acclimated conditions. IPA is readily biodegradable in both freshwater and saltwater (72 to 78% biodegradation in 20 days).

Terrestrial Fate: Soil - IPA is also not expected to persist in surface soils due to rapid evaporation to the air. IPA will evaporate quickly from soil and is not expected to partition to the soil however; IPA has the potential to leach through the soil due to its low soil adsorption. Plants - Toxicity of IPA to plants is expected to be low.

Atmospheric Fate: IPA is subject to oxidation predominantly by hydroxy radical attack. The atmospheric half-life is expected to be 10 to 25 hours. Direct photolysis is not expected to be an important transformation process for the degradation of IPA.

Ecotoxicity: IPA has been shown to have a low order of acute aquatic toxicity and is not acutely toxic to fish and invertebrates. Chronic aquatic toxicity has also been shown to be of low concern and bioconcentration in aquatic organisms is not expected to occur.

For ethyleneamines:

Adsorption of the ethyleneamines correlates closely with both the cation exchange capacity (CEC) and organic content of the soil. Soils with increased CEC and organic content exhibited higher affinities for these amines. This dependence of adsorption on CEC and organic content is most likely due to the strong electrostatic interaction between the positively charged amine and the negatively charged soil surface.

For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H<sub>2</sub>O surface water : 24-672; Half-life (hr) H<sub>2</sub>O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m<sup>3</sup>/mol : 637-879; Henry's atm m<sup>3</sup>/mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzyl nitrate, m-tolaldehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

For Glycol Ethers:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr). Aquatic Fate: In water, glycol ethers undergo biodegradation (typically 47-92% after 8-21 days) and have a low potential for bioaccumulation (log Kow ranges from -1.73 to +0.51).

Ecotoxicity: Tri- and tetra ethylene glycol ethers are "practically non-toxic" to aquatic species. No major differences are observed in the order of toxicity going from the methyl- to the butyl ethers. Glycols exert a high oxygen demand for decomposition and once released to the environment death of aquatic organisms occurs if dissolved oxygen is depleted.

For Ketones: Ketones, unless they are alpha, beta-unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water.

Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

For Diethylenetriamine, (DETA): log Kow: -2.27

Atmospheric Fate: If released to the atmosphere, evaporated material is expected to degrade following reactions with hydroxyl radicals; the half-life in air is thought to be less than a day.

Terrestrial Fate: DETA is resistant to biodegradation. If released on land, the substance is expected to be highly mobile and leach.

Aquatic Fate: DETA mixes in water. The substance's fate in surface waters is largely unknown; however, based upon its high water solubility, it is not expected to appreciably adsorb to sediment, or evaporate.

Ecotoxicity: This substance is not expected to accumulate in fish, however; large spill could be toxic to biomass, in a water treatment plant, or could be toxic to fish. DETA is moderately toxic to Daphnia magna water fleas, and has low toxicity to fathead minnow, and brine shrimp. Ecotoxicological data indicate that at acute exposure DETA is not toxic to algae and fish but harmful to Daphnia water fleas.

**DO NOT discharge into sewer or waterways.**

#### Persistence and degradability

| Ingredient                                       | Persistence: Water/Soil      | Persistence: Air            |
|--|------------------------------|-----------------------------|
| methyl isobutyl ketone                           | HIGH (Half-life = 7001 days) | LOW (Half-life = 1.9 days)  |
| isopropanol                                      | LOW (Half-life = 14 days)    | LOW (Half-life = 3 days)    |
| diethylenetriamine                               | LOW                          | LOW                         |
| xylene   | HIGH (Half-life = 360 days)  | LOW (Half-life = 1.83 days) |
| propylene glycol monomethyl ether - alpha isomer | LOW (Half-life = 56 days)    | LOW (Half-life = 1.7 days)  |

#### Bioaccumulative potential

| Ingredient                                       | Bioaccumulation     |
|--|---------------------|
| methyl isobutyl ketone                           | LOW (LogKOW = 1.31) |
| isopropanol                                      | LOW (LogKOW = 0.05) |
| diethylenetriamine                               | LOW (BCF = 1.7)     |
| xylene   | MEDIUM (BCF = 740)  |
| propylene glycol monomethyl ether - alpha isomer | LOW (BCF = 2)       |

#### Mobility in soil

| Ingredient                                       | Mobility          |
|--|-------------------|
| methyl isobutyl ketone                           | LOW (KOC = 10.91) |
| isopropanol                                      | HIGH (KOC = 1.06) |
| diethylenetriamine                               | LOW (KOC = 87.53) |
| propylene glycol monomethyl ether - alpha isomer | HIGH (KOC = 1)    |

## SECTION 13 DISPOSAL CONSIDERATIONS

#### Waste treatment methods

|                                     |   |
|-------------------------------------|---|
| <b>Product / Packaging disposal</b> | <ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▶ Consult State Land Waste Authority for disposal.</li> <li>▶ Bury or incinerate residue at an approved site.</li> <li>▶ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul> |
|-------------------------------------|---|

## SECTION 14 TRANSPORT INFORMATION

#### Labels Required

|                         |   |
|-------------------------|---|
|                         |  |
| <b>Marine Pollutant</b> | NO  |
| <b>HAZCHEM</b>          | *3YE  |

**Land transport (ADG)**

|                                     |  |
|-------------------------------------|--|
| <b>UN number</b>                    | 1263   |
| <b>UN proper shipping name</b>      | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| <b>Transport hazard class(es)</b>   | Class : 3<br>Subrisk : Not Applicable  |
| <b>Packing group</b>                | II   |
| <b>Environmental hazard</b>         | Not Applicable   |
| <b>Special precautions for user</b> | Special provisions : 163 367<br>Limited quantity : 5 L   |

**Air transport (ICAO-IATA / DGR)**

|                                     |   |
|-------------------------------------|---|
| <b>UN number</b>                    | 1263  |
| <b>UN proper shipping name</b>      | Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)   |
| <b>Transport hazard class(es)</b>   | ICAO/IATA Class : 3<br>ICAO / IATA Subrisk : Not Applicable<br>ERG Code : 3L  |
| <b>Packing group</b>                | II  |
| <b>Environmental hazard</b>         | Not Applicable  |
| <b>Special precautions for user</b> | Special provisions : A3 A72 A192<br>Cargo Only Packing Instructions : 364<br>Cargo Only Maximum Qty / Pack : 60 L<br>Passenger and Cargo Packing Instructions : 353<br>Passenger and Cargo Maximum Qty / Pack : 5 L<br>Passenger and Cargo Limited Quantity Packing Instructions : Y341<br>Passenger and Cargo Limited Maximum Qty / Pack : 1 L |

**Sea transport (IMDG-Code / GGVSee)**

|                                     |  |
|-------------------------------------|--|
| <b>UN number</b>                    | 1263   |
| <b>UN proper shipping name</b>      | PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound) |
| <b>Transport hazard class(es)</b>   | IMDG Class : 3<br>IMDG Subrisk : Not Applicable  |
| <b>Packing group</b>                | II   |
| <b>Environmental hazard</b>         | Not Applicable   |
| <b>Special precautions for user</b> | EMS Number : F-E , S-E<br>Special provisions : 163 367<br>Limited Quantities : 5 L   |

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture**

METHYL ISOBUTYL KETONE(108-10-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS



Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

#### ISOPROPANOL(67-63-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

#### DIETHYLENTRIAMINE(111-40-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

#### XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 7  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

#### BISPHENOL A DIGLYCIDYL ETHER DIETHYLENTRIAMINE REACTION PRODUCTS(68411-71-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

#### PROPYLENE GLYCOL MONOMETHYL ETHER - ALPHA ISOMER(107-98-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix B (Part 3)

| National Inventory            | Status   |
|-------------------------------|--|
| Australia - AICS              | Y  |
| Canada - DSL                  | Y  |
| Canada - NDSL                 | N (propylene glycol monomethyl ether - alpha isomer; xylene; bisphenol A diglycidyl ether diethylenetriamine reaction products; methyl isobutyl ketone; diethylenetriamine; isopropanol) |
| China - IECSC                 | Y  |
| Europe - EINEC / ELINCS / NLP | Y  |
| Japan - ENCS                  | N (bisphenol A diglycidyl ether diethylenetriamine reaction products)  |
| Korea - KECI                  | Y  |
| New Zealand - NZIoC           | Y  |
| Philippines - PICCS           | Y  |
| USA - TSCA                    | Y  |
| <b>Legend:</b>                | Y = All ingredients are on the inventory<br>N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

## SECTION 16 OTHER INFORMATION

|                      |            |
|----------------------|------------|
| <b>Revision Date</b> | 26/09/2017 |
| <b>Initial Date</b>  | 26/09/2017 |

### Other information

#### Ingredients with multiple cas numbers

| Name  | CAS No                             |
|---|------------------------------------|
| bisphenol A diglycidyl ether diethylenetriamine reaction products | 68411-71-2, 68515-86-6, 68609-13-2 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average

PC – STEL: Permissible Concentration-Short Term Exposure Limit

Continued...

IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit,  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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