Altex Thinning Solvent #12

RESENE PAINTS AUSTRALIA

Version No: 1.1

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **06/12/2017** Print Date: **01/05/2018** S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Altex Thinning Solvent #12	
Synonyms	Not Available	
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Details of the supplier of the safety data sheet

Registered company name	RESENE PAINTS AUSTRALIA
Address	7 Production Ave, Molendinar QLD 4214 Australia
Telephone	+61 7 55126600
Fax	+61 7 55126697
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131126
Other emergency telephone numbers	Not Available

CHEMWATCH EMERGENCY RESPONSE

1800 039 008 1800 039 008 +612 9186 1132	Primary Number	Alternative Number 1	Alternative Number 2
		1800 039 008	+612 9186 1132

Once connected and if the message is not in your prefered language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Carcinogenicity Category 2, Specific target organ toxicity -	
Classification [1]		
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI	

Label elements

Hazard pictogram(s)







SIGNAL WORD	DANGER
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Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H304	May be fatal if swallowed and enters airways.

Chemwatch: 9-493707
Version No: 1.1

Page 2 of 15 Altex Thinning Solvent #12

Issue Date: **06/12/2017** Print Date: **01/05/2018**

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

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P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P271	Use in a well-ventilated area.
P281	Use personal protective equipment as required.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.	
P308+P313	IF exposed or concerned: Get medical advice/attention.	
P331	Do NOT induce vomiting.	
P362	Take off contaminated clothing and wash before reuse.	
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	Call a POISON CENTER or doctor/physician if you feel unwell.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P302+P352	IF ON SKIN: Wash with plenty of soap and water.	
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.	
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
1330-20-7	50-60	xylene
108-10-1	20-30	methyl isobutyl ketone
67-63-0	20-30	isopropanol

SECTION 4 FIRST AID MEASURES

Description of first aid measures

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Eye Contact	If this product comes in contact with the eyes: • Wash out immediately with fresh running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. • Seek medical attention without delay; if pain persists or recurs seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ► Immediately remove all contaminated clothing, including footwear. ► Flush skin and hair with running water (and soap if available). ► Seek medical attention in event of irritation.
Inhalation	 If furnes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully.

Altex Thinning Solvent #12

Print Date: 01/05/2018

- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- Avoid giving milk or oils
- Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. for simple ketones:

BASIC TREATMENT

Establish a patent airway with suction where necessary.

- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Consider intubation at first sign of upper airway obstruction resulting from oedema.
- · Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome
- Consult a toxicologist as necessary

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For acute or short term repeated exposures to isopropanol:

- Rapid onset respiratory depression and hypotension indicates serious ingestions that require careful cardiac and respiratory monitoring together with immediate intravenous access.
- Rapid absorption precludes the usefulness of emesis or lavage 2 hours post-ingestion. Activated charcoal and cathartics are not clinically useful. Ipecac is most useful when given 30 mins. post-ingestion.
- There are no antidotes.
- Management is supportive. Treat hypotension with fluids followed by vasopressors.
- ▶ Watch closely, within the first few hours for respiratory depression; follow arterial blood gases and tidal volumes
- Ice water lavage and serial haemoglobin levels are indicated for those patients with evidence of gastrointestinal bleeding.

For acute or short term repeated exposures to xylene:

- Figure 1.2 Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Figure (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Sampling Time Methylhippu-ric acids in urine 1.5 gm/gm creatinine End of shift Last 4 hrs of shift 2 mg/min

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder
- ▶ BCF (where regulations permit).
- Carbon dioxide
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Fighting

Fire Incompatibility ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

▶ Liquid and vapour are highly flammable.
 Severe fire hazard when exposed to heat if:

Fire/Explosion Hazard

Chemwatch: 9-493707 Page 4 of 15 Issue Date: 06/12/2017 Version No. 1.1 Print Date: 01/05/2018

Altex Thinning Solvent #12

 Heating may cause expansion or decomposition leading to violent rupture of containers On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) formaldehyde other pyrolysis products typical of burning organic material WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides. HAZCHEM

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Neutralise/decontaminate residue (see Section 13 for specific agent). Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. $\blacksquare \ \, \text{Electrostatic discharge may be generated during pumping - this may result in fire.} \\$ Ensure electrical continuity by bonding and grounding (earthing) all equipment. Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). Avoid splash filling. ▶ Do NOT use compressed air for filling discharging or handling operations. Avoid all personal contact, including inhalation Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. Prevent concentration in hollows and sumps. Avoid smoking, naked lights, heat or ignition sources. Safe handling ► When handling, **DO NOT** eat, drink or smo
 - Vapour may ignite on pumping or pouring due to static electricity.
 - ► DO NOT use plastic bucket
 - ▶ Earth and secure metal containers when dispensing or pouring product.
 - Use spark-free tools when handling.
 - Avoid contact with incompatible materials
 - ► Keep containers securely sealed.
 - Avoid physical damage to containers. Always wash hands with soap and water after handling.
 - ▶ Work clothes should be laundered separately.

 - Use good occupational work practice.
 - Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
 - ▶ DO NOT allow clothing wet with material to stay in contact with skin

- ▶ Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped

Keep containers securely sealed. Other information

- ► Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

► Packing as supplied by manufacturer.

Chemwatch: 9-493707 Page 5 of 15 Issue Date: 06/12/2017
Version No: 1.1 Print Date: 01/05/2018

Altex Thinning Solvent #12

- Check that containers are clearly labelled and free from leaks.
 For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)

Plastic containers may only be used if approved for flammable liquid.

- ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Isopropanol (syn: isopropyl alcohol, IPA):

- Forms ketones and unstable peroxides on contact with air or oxygen; the presence of ketones especially methyl ethyl ketone (MEK, 2-butanone) will accelerate the rate of peroxidation
- reacts violently with strong oxidisers, powdered aluminium (exothermic), crotonaldehyde, diethyl aluminium bromide (ignition), dioxygenyl tetrafluoroborate (ignition/ ambient temperature), chromium trioxide (ignition), potassium-tert-butoxide (ignition), nitroform (possible explosion), oleum (pressure increased in closed container), cobalt chloride, aluminium triisopropoxide, hydrogen plus palladium dust (ignition), oxygen gas, phosgene, phosgene plus iron salts (possible explosion), sodium dichromate plus sulfuric acid (exothermic/ incandescence), triisobutyl aluminium
- reacts with phosphorus trichloride forming hydrogen chloride gas
- reacts, possibly violently, with alkaline earth and alkali metals, strong acids, strong caustics, acid anhydrides, halogens, aliphatic amines, aluminium isopropoxide, isocyanates, acetaldehyde, barium perchlorate (forms highly explosive perchloric ester compound), benzoyl peroxide, chromic acid, dialkytzincs, dichlorine oxide, ethylene oxide (possible explosion), hexamethylene diisocyanate (possible explosion), hydrogen peroxide (forms explosive compound), hypochlorous acid, isopropyl chlorocarbonate, lithium aluminium hydride, lithium tetrahydroaluminate, nitric acid, nitrogen dioxide, nitrogen tetraoxide (possible explosion), pentafluoroguanidine, perchloric acid (especially hot), permonosulfuric acid, phosphorus pentasulfide, tangerine oil, triethylaluminium. trinitromethane
- attacks some plastics, rubber and coatings
- reacts with metallic aluminium at high temperature
- ► may generate electrostatic charges

Methyl isobutyl ketone (MIBK)

- forms unstable and explosive peroxides on contact with air and/ or when in contact with hydrogen peroxide
- reacts violently with strong oxidisers, aldehydes, aliphatic amines, nitric acid, perchloric acid, potassium tert-butoxide, strong acids, reducing agents
- dissolves some plastics, resins and rubber

Xylenes:

For alkyl aromatics:

- ▶ may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride
- ▶ attack some plastics, rubber and coatings
- ▶ may generate electrostatic charges on flow or agitation due to low conductivity.
- ▶ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- Aromatics can react exothermically with bases and with diazo compounds.

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Storage incompatibility

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- ► Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides
- Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- ▶ Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Microwave conditions give improved yields of the oxidation products.
- Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx these may be components of photochemical smogs.

Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007 Alcohols

- ▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- $\,\blacktriangleright\,$ should not be heated above 49 deg. C. when in contact with aluminium equipment

Ketones in this group:

- are reactive with many acids and bases liberating heat and flammable gases (e.g., H2).
- ▶ react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H2) and heat.
- are incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides.
- ▶ react violently with aldehydes, HNO3 (nitric acid), HNO3 + H2O2 (mixture of nitric acid and hydrogen peroxide), and HClO4 (perchloric acid).
- may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.

A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH).

Secondary alcohols and some branched primary alcohols may produce potentially explosive peroxides after exposure to light and/or heat.















- X Must not be stored together
- May be stored together with specific preventions
 - May be stored together

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source Ingredient Material name TWA STEL Peak Notes

Chemwatch: 9-493707 Page 6 of 15 Issue Date: 06/12/2017
Version No: 1.1 Print Date: 01/05/2018

Altex Thinning Solvent #12

Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	350 mg/m3 / 80 ppm	655 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	methyl isobutyl ketone	Methyl isobutyl ketone	205 mg/m3 / 50 ppm	307 mg/m3 / 75 ppm	Not Available	Not Available
Australia Exposure Standards	isopropanol	Isopropyl alcohol	983 mg/m3 / 400 ppm	1230 mg/m3 / 500 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
xylene	Xylenes	Not Available	Not Available	Not Available
methyl isobutyl ketone	Methyl isobutyl ketone; (Hexone)	75 ppm	500 ppm	3000 ppm
isopropanol	Isopropyl alcohol	400 ppm	2000 ppm	12000 ppm

Ingredient	Original IDLH	Revised IDLH
xylene	900 ppm	Not Available
methyl isobutyl ketone	500 ppm	Not Available
isopropanol	2,000 [LEL] ppm	Not Available

Exposure controls

CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Appropriate engineering controls

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection









- ► Safety glasses with side shields.
- ► Chemical goggles.

Eye and face protection

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

► Wear chemical protective gloves, e.g. PVC.

▶ Wear safety footwear or safety gumboots, e.g. Rubber
The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer.
Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Hands/feet protection

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Version No: 1.1

Altex Thinning Solvent #12

Issue Date: 06/12/2017 Print Date: 01/05/2018

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfurned moisturiser is recommended.

Body protection

Other protection

See Other protection below

- Overalls
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Evewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the: "Forsberg Clothing Performance Index"

The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

Altex Thinning Solvent #12

Material	СРІ
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
PVDC/PE/PVDC	С
TEFLON	С
VITON	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion C: Poor to Dangerous Choice for other than short term immersion NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -* Where the glove is to be used on

a short term, casual or infrequent

Respiratory protection

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

* - Continuous Flow

** - Continuous-flow or positive pressure demand. A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	clear liquid		
Physical state	Liquid	Relative density (Water = 1)	0.83
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	459
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	117	Molecular weight (g/mol)	Not Available
Flash point (°C)	19	Taste	Not Available
Evaporation rate	1.4 BuAC = 1	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	8.9	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.3	Volatile Component (%vol)	100
Vapour pressure (kPa)	2.1	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	3.4	VOC g/L	831.49

SECTION 10 STABILITY AND REACTIVITY

Reactivity See section 7	
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7

Continued...

Chemwatch: 9-493707 Page 8 of 15 Issue Date: 06/12/2017 Print Date: 01/05/2018

Version No: 1.1 **Altex Thinning Solvent #12**

basis, factors such as "feel" or convenience (e.g. disposability). may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted

Hazardous decomposition products

See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitchin tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. A slow heart rate and low blood pressure may also occur. Alkylbenzenes are not generally toxic except at high levels of exposure. Their breakdown products have low toxicity and are easily eliminated from the body. When humans were exposed to 100-200 parts per million ethy benzene for 8 hours, about 45-65% is retained in the body. Or traces of unchanged ethyl benzene is breathed out following termination of inhalation exposure. Most of the retained dos is excreted in the urine after metabolism. In animals which die from exposure, there was intense congestion of the lungs an generalized congestion of organs; changes in sympathetic neurotransmitter levels in the brain were also seen Human overexposure to MIBK vapour may produce a dose dependent effect, including weakness, loss of appetite headache, burning sensation to the eyes, abdominal pain. nausea, vomiting, sore throat, sleeplessness, sleepiness,

Inhaled

heartburn, intestinal pain, central nervous system depression narcosis, weakness, headache and nausea. Toxic kidney and liver damage in rats, as well as memory and behaviour change in the baboon have been reported. The odour of isopropanol may give some warning of exposur

but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers.

Xylene is a central nervous system depressant Inhalation of aerosols (mists, fumes), generated by the materi during the course of normal handling, may be harmful.

Ingestion

Swallowing 10 millilitres of isopropanol may cause serious injury; 10 millilitres may be fatal if not properly treated. The adult single lethal dose is approximately 250 millilitres. Isopropanol is twice as poisonous as ethanol, and the effects caused are similar, except that isopropanol does not cause an initial feeling of well-being. Swallowing may cause nausea, vomiting and diarrhea; vomiting and stomach inflammation is more prominent with isopropanol than with ethanol. Animals given near-lethal doses also showed inco-ordination, lethargy, inactivity and loss of consciousness. There is evidence that a slight tolerance to isopropanol may be acquired

Testing in humans suggests that liquid ethyl benzene is absorbed a a greater rate than aniline, benzene, nitrobenzene, carbon disulfide and styrene.

Animal testing showed repeated application of the undiluted product the abdomen resulted in redness, swelling and superficial tissue death (necrosis). The material did appear to be absorbed through th skin in sufficient quantity to produce outward signs of toxicity. 511ipa

The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

Two drops of ethylbenzene into the conjunctival sac produced only slight irritation of the conjunctival membrane, but no injury to the cornea. At concentrations of 100-200 ppm the vapour of MIBK may irritate the eves and respiratory tract.

Isopropanol vapour may cause mild eye irritation at 400 parts per million. Splashes may cause severe eye irritation, possible burns to the cornea and eye damage. Eye contact may cause tearing and blurring of vision.

There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation Severe inflammation may be expected with pain.

The liquid produces a high level of eye discomfort and is capable of causing pain and severe conjunctivitis. Corneal injury may develop, with possible permanent impairment of vision, if not promptly and adequately treated.

Continued...

 Chemwatch: 9-493707
 Page 9 of 15
 Issue Date: 06/12/2017

 Version No: 1.1
 Print Date: 01/05/2018

Altex Thinning Solvent #12

Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.

Harmful: danger of serious damage to health by prolonged exposure through inhalation.

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Industrial workers exposed to 14 parts per million ethylbenzene experienced headaches, irritability and rapid fatigue. Some workers exposed for over 7 years showed nervous system disturbances, while other workers had enlarged livers.

Prolonged and repeated exposure may be harmful to the central nervous system (CNS), upper respiratory tract, and/or may cause liver disorders. It may also cause drying, scaling and blistering of th skin. Animal testing showed that chronic exposure to ethylbenzene may increase the incidence of tumours of the kidney, lung and liver. MIBK may cause nerve changes leading to weakness and numbness Long term occupational exposure may result in nausea, headache, burning eyes, and weakness. There may be drowsiness, sleeplessness, abdominal pain and slight liver enlargement.

Long term, or repeated exposure of isopropanol may cause inco-ordination and tiredness.

Repeated inhalation exposure to isopropanol may produce sleepines

Chronic

repeated initiation expectation. Animal data show developmental effects only at exposure levels that produce toxic effect in adult animals. Isopropanol does not cause genetic damage. There are inconclusive reports of human sensitisation from skin contacts with isopropanol. Chronic alcoholics are more tolerant of the whole-body effects of isopropanol.

Animal testing showed the chronic exposure did not produce reproductive effects.

NOTE: Commercial isopropanol does not contain "isopropyl oil", which caused an excess incidence of sinus and throat cancers in isoproanol production workers in the past. "Isopropyl oil" is no longe formed during production of isopropanol.

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]

Altex Thinning Solvent #12	TOXICITY	IRRITATION
	Not Available	Not Available
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
xylene	Inhalation (rat) LC50: 4994.295 mg/l/4h ^[2]	Eye (rabbit): 5 mg/24h SEVER
	Oral (rat) LD50: 4300 mg/kg ^[2]	Eye (rabbit): 87 mg mild
		Skin (rabbit):500 mg/24h moderate
	TOXICITY	IRRITATION
	Oral (rat) LD50: 2080 mg/kg ^[2]	Eye (human): 200 ppm/15m
methyl isobutyl ketone		Eye (rabbit): 40 mg - SEVERE
		Eye (rabbit): 500 mg/24h - mild
		Skin (rabbit): 500 mg/24h - mile
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 12800 mg/kg ^[2]	Eye (rabbit): 10 mg - moderate
isopropanol	Inhalation (rat) LC50: 72.6 mg/l/4h ^[2]	Eye (rabbit): 100 mg - SEVER
	Oral (rat) LD50: 5000 mg/kg ^[2]	Eye (rabbit): 100mg/24hr- moderate
		Skin (rabbit): 500 mg - mild

Legend:

1. Value obtained from Europe ECHA Registered Substances Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS -Register of Toxic Effect of chemical Substances

METHYL ISOBUTYL KETONE Asthma-like symptoms may continue for months or even year after exposure to the material ends. This may be due to a

Chemwatch: 9-493707 Page 10 of 15 Issue Date: 06/12/2017 Print Date: 01/05/2018

Version No: 1.1 **Altex Thinning Solvent #12**

> non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lun function tests, moderate to severe bronchial hyperreactivity c methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the othe hand, industrial bronchitis is a disorder that occurs as a resul of exposure due to high concentrations of irritating substant (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

MIBK is primarily absorbed by the lungs in animals and humans but can be absorbed by the skin, stomach and gut. If inhaled, it may be found in the brain, liver, lung, vitreous fluic kidney and blood. Oral and respiratory routes of exposure are of minimal effect with changes seen only in the liver and kidne MIBK does not cause genetic damage or harm the foetus or offspring, and has low toxicity to aquatic organisms.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Isopropanol is irritating to the eyes, nose and throat but generally no

ISOPROPANOL

to the skin. Prolonged high dose exposure may also produce depression of the central nervous system and drowsiness. Few have reported skin irritation. It can be absorbed from the skin or when inhaled. Intentional swallowing is common particularly among alcoholics or suicide victims and also leads to fainting, breathing difficulty, nausea, vomiting and headache. In the absence of unconsciousness, recovery usually occurred. Repeated doses may damage the kidneys. A decrease in the frequency of mating has been found in among animals, and newborns have been found to have a greater incidence of low birth weight. Tumours of the testes have been observed in the male rat.

The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testina.

METHYL ISOBUTYL **KETONE & ISOPROPANOL**

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	0	Carcinogenicity	~
Skin Irritation/Corrosion	~	Reproductivity	0
Serious Eye Damage/Irritation	~	STOT - Single Exposure	~
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	~

X - Data available but does not fill the criteria for classification Data available to make classification Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Altex Thinning Solvent #12	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCI
	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	2.6mg/L	2
xylene	EC50	48	Crustacea	>3.4mg/L	2
хунене	EC50	72	Algae or other aquatic plants	4.6mg/L	2

Chemwatch: 9-493707 Page 11 of 15 Issue Date: 06/12/2017
Version No: 1.1 Print Date: 01/05/2018

Altex Thinning Solvent #12

	NOEC	73	Algae or other aquatic plants	0.44mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURC
	LC50	96	Fish	>179mg/L	2
methyl isobutyl ketone	EC50	48	Crustacea	=170mg/L	1
methyl isobutyl ketolie	EC50	96	Algae or other aquatic plants	=400mg/L	1
	NOEC	504	Crustacea	30mg/L	2
isopropanol	ENDPOINT LC50 EC50 EC50 EC50	TEST DURATION (HR) 96 48 72	Fish Crustacea Algae or other aquatic plants Crustacea	VALUE >1400mg/L 12500mg/L >1000mg/L =100mg/L	SOURC 4 5 1 1
	NOEC	5760	Fish	0.02mg/L	4
Legend:	Registered S Aquatic Toxic Toxicity Data Aquatic Toxic Data 6. NITE	m 1. IUCLID T ubstances - E city 3. EPIWIN (Estimated) 4 city Data 5. EC (Japan) - Bioc ation Data 8. V	cotoxicolog I Suite V3.12 I. US EPA, EC ETOC Aqua concentratio	ical Informat (QSAR) - Ac cotox databa tic Hazard A	tion - quatic ise - ssessmer

For Aromatic Substances Series:

 $Environmental\ Fate: Large,\ molecularly\ complex\ polycyclic\ aromatic\ hydrocarbons,\ or\ PAHs,\ are\ persistent\ in\ the\ environment\ longer\ than\ smaller\ PAHs.$

Atmospheric Fate: PAHs are 'semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthelenes > methylnaphthalenes - naphthalenes. Anthroene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

For Methyl Isobutyl Ketone (MIBK): Log Kow: 1.19-1.31; Koc: 19-106; Half-life (hr) air: 15 to 17; Half-lif (hr) Surface Water: 15-33; Vapor Pressure: 14.5 mm Hg @ 20 C; Henry \odot s Law Constant: 9.4 x 10-5 atm-m3/mol; E-05BOD 5: 0.12-2.14, 4. 4%; COD: 2.16, 79%; ThOD: 2.72; BCF: 2-5.

Atmospheric Fate: MIBK has a short half-life in the atmosphere; however, it may contribute to the formation of photochemical smog. The main degradation pathway for MIBK in the atmosphere is via reactions hydroxyl radicals; the half-life for this reaction is estimated to be 16-17 hours. The substance is expected to be directly broken down by sunlight, with a half-life of 15 hours with acetone as the by-product. MIBK is moderately reactive with nitrogen oxides producing acetone, peroxyacetylnitrate and methyl nitrate. As a volatile organic chemical, (VOC), MIBK can contribute to photochemical smog in the presence of other VOCs.

Terrestrial Fate: This substance is expected to evaporate from moist/dry soil surfaces and be broken down by sunlight on soil surfaces. The substance is highly mobile and may be leached from the soil by water, and is susceptible to degradation by mixed populations of oxygen using microorganisms. Aquatic Fate: MIBK is degraded biologically in water. MIBK is not expected to be retarded by absorption to soils rich in organic matter; therefore it is expected to be mobile in soil and subject to leaching. Wher released to water, MIBK does not adsorb significantly to suspended solids, and will evaporate. Ecotoxicity: The substance is not expected to accumulate/concentrate in fish and other aquatic organisms. The toxicity of MIBK to microorganisms and aquatic organisms is low. MIBK also has low toxicity in terrestrial rodents for oral and inhalation exposure. It is moderately toxic to birds, including red-winged blackbirds, fathead minnow, and goldfish and has low toxicity to Daphnia magna water fleas and brine shrimp.

For Isopropanol (IPA): log Kow: -0.16- 0.28; Half-life (hr) air: 33-84; Half-life (hr) H2O surface water: 130; Henry's atm m3 /mol: 8.07E-06; BOD 5: 1.19,60%; COD: 1.61-2.30, 97%; ThOD: 2.4; BOD 20: >70%.

Environmental Fate: IPA is expected to partition primarily to the aquatic compartment (77.7%) with the remainder to the air (22.3%). Overall, IPA presents a low potential hazard to aquatic or terrestrial biota. Aquatic Fate: IPA has been shown to biodegrade rapidly in aerobic, aqueous biodegradation tests and therefore, would not be expected to persist in aquatic habitats. IPA is expected to volatilize slowly from

Chemwatch: 9-493707 Page 12 of 15 Issue Date: 06/12/2017
Version No: 1.1 Print Date: 01/05/2018

Altex Thinning Solvent #12

water. The calculated half-life for the volatilization from surface water (1 meter depth) is predicted to range from 4 days (from a river) to 31 days (from a lake). Hydrolysis is not considered a significant degradation process for IPA, however; aerobic biodegradation of IPA has been shown to occur rapidly under non-acclimated conditions. IPA is readily biodegradable in both freshwater and saltwater (72 to 78% biodegradation in 20 days).

Terrestrial Fate: Soil - IPA is also not expected to persist in surface soils due to rapid evaporation to the air. IPA will evaporate quickly from soil and is not expected to partition to the soil however; IPA has the potential to leach through the soil due to its low soil adsorption. Plants - Toxicity of IPA to plants is expected to be low.

Atmospheric Fate: IPA is subject to oxidation predominantly by hydroxy radical attack. The atmospheric half-life is expected to be 10 to 25 hours. Direct photolysis is not expected to be an important transformation process for the degradation of IPA.

Ecotoxicity: IPA has been shown to have a low order of acute aquatic toxicity and is not acutely toxic to fish and invertebrates. Chronic aquatic toxicity has also been shown to be of low concern and bioconcentration in aquatic organisms is not expected to occur.

 $\label{eq:condition} $\log \ Koc: 2.05-3.08; \ Koc: 25.4-204; \ Half-life (hr) \ air: 0.24-42; \ Half-life (hr) \ H2O \ surface \ water: 24-672; \ Half-life (hr) \ H2O \ ground: 336-8640; \ Half-life (hr) \ soil: 52-672; \ Henry's \ Pa \ m3 \ /mol: 637-879; \ Henry's \ atm \ m3 \ /mol: -7.68E-03; \ BOD: 5 \ if \ unstated: -1.4,1%; \ COD: -2.56,13% \ ThOD: -3.125: \ BCF: 23; \ log \ BCF: 1.17-2.41.$

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remain trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the productior of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro 3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity. Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

For Ketones: Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water. Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

For Ethylbenzene: Log Kow: 3.15; Log Koc: 1.98-3.04; Koc: 164; Log Kom: 1.73-3.23; Vapor Pressure: 1270 Pa (1.27 kPa); Half-life (hr) air: 0.24-85.6; Half-life (hr) Surface Water: 5-240; Half-life (hr) Soil: 72-240; Henry's Pa m3 /mol: 748-887; Henry's atm m3 /mol: 8.44; Water Solubility: 169 mg/l @ 25 C. Atmospheric Fate: Ethylbenzene partitions primarily to the air from water and soil, where it is broken down. Ethylbenzene is volatile and will rapidly evaporate. Light breakdown is the primary route of remova in the environment, with an estimated half-life of 1 day.

Terrestrial Fate: This substance is inherently biodegradable in the soil, in the presence of oxygen and not rapidly biodegradable in low oxygen conditions. Ethylbenzene is expected to be moderately adsorbed to soil.

Aquatic Fate: Ethylbenzene is considered inherently biodegradable and removal from water occurs primarily by evaporation but, in the summer, biological breakdown plays a key role in the removal process. This substance is removed biologically in oxygenated waters and removal is slow in low oxygen waters.

Ecotoxicity: Ethylbenzene is not expected to bioaccumulate. The substance ranges from slightly to moderately toxic to aquatic organisms. The substance is slightly toxic to fathead minnow, rainbow trout, and Atlantic silverside. Ethylbenzene is slightly toxic to Daphnia magna and Ceriodaphia dubia water fleas and can inhibit growth in green algae and Skeletonema costatum diatoms.

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)
methyl isobutyl ketone	HIGH (Half-life = 7001 days)	LOW (Half-life = 1.9 days)
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
xylene	MEDIUM (BCF = 740)

Chemwatch: 9-493707 Page 13 of 15 Issue Date: 06/12/2017

Version No: 1.1 Altex Thinning Solvent #12

methyl isobutyl ketone	LOW (LogKOW = 1.31)
isopropanol	LOW (LogKOW = 0.05)

Mobility in soil

Ingredient	Mobility
methyl isobutyl ketone	LOW (KOC = 10.91)
isopropanol	HIGH (KOC = 1.06)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Containers may still present a chemical hazard/ danger whempty.

Print Date: 01/05/2018

► Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture container to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and obser all notices pertaining to the product.

Legislation addressing waste disposal requirements may diffe by country, state and/ or territory. Each user must refer to law operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ► Reuse
- ▶ Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use if it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decision of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult lo or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required



Land transport (ADG)

UN number	1263		
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
Transport hazard class(es)	Class 3 Subrisk Not Applicable		
Packing group	II		
Environmental hazard	Not Applicable		

Chemwatch: 9-493707 Page **14** of **15**

Issue Date: 06/12/2017 Version No: 1.1 Print Date: 01/05/2018 **Altex Thinning Solvent #12**

> Special provisions 163 367 Special precautions for user 5 L Limited quantity

Air transport (ICAO-IATA / DGR)

UN number	1263		
UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varm liquid filler and liquid lacquer base); Paint related material paint thinning or reducing compounds)		
	ICAO/IATA Class	3	
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable	
	ERG Code	3L	
Packing group	II		
Environmental hazard	Not Applicable		
	Special provisions		A3 A72 A192
	Cargo Only Packing Instructions		364
	Cargo Only Maximum Qty / Pack		60 L
Special precautions for user	Passenger and Cargo Packing Instructions		353
	Passenger and Cargo Maximum Qty / Pack		5 L
	Passenger and Cargo Limited Quantity Packing Instructions		Y341
	Passenger and Cargo Limited Maximum Qty / Pack		1L

Sea transport (IMDG-Code / GGVSee)

UN number	1263		
UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
Packing group	II		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number Special provisions Limited Quantities		

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

XYLENE(1330-20-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Part 2, Section Seven - Appendix I Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC

Chemwatch: 9-493707 Page 15 of 15 Issue Date: 06/12/2017 Version No: 1.1

Altex Thinning Solvent #12

Print Date: 01/05/2018

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

ISOPROPANOL(67-63-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Υ
Canada - NDSL	N (xylene; methyl isobutyl ketone; isopropanol)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Υ
Korea - KECI	Υ
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are no exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	06/12/2017
Initial Date	06/12/2017

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value BCF: BioConcentration Factors

BEI: Biological Exposure Index

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